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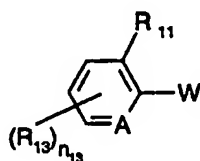
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(21) International Application Number: PCT/EP97/06243 (22) International Filing Date: 10 November 1997 (10.11.97) (30) Priority Data: 2797/96 12 November 1996 (12.11.96) CH (71) Applicant (for all designated States except US): NOVARTIS AG [CH/CH]; Schwarzwaldallee 215, CH-4058 Basel (CH). (72) Inventors; and (75) Inventors/Applicants (for US only): NEBEL, Kurt [CH/CH]; Baselweg 32, CH-4146 Hochwald (CH). BRUNNER, Hans-Georg [CH/CH]; Wannenstrasse 14, CH-4415 Lausen (CH). SCHURTER, Rolf [CH/CH]; Holzmattstrasse 45, CH-4102 Binningen (CH). (74) Agent: ROTH, Bernhard; Novartis AG, Patent- und Markenabteilung, Lichtstrasse 35, CH-4002 Basel (CH).		(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GH, HU, ID, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZW, ARIPO patent (GH, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG). Published Without international search report and to be republished upon receipt of that report.	

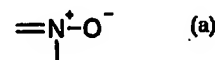
(54) Title: NOVEL HERBICIDES

(57) Abstract

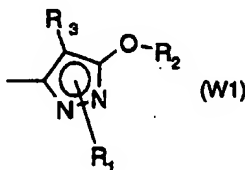
Compounds of formula (I) in which A is =N- or (a); W is a group (W1), (W2) or (W3); R₁₁ is hydrogen, fluorine, chlorine, bromine or methyl; and R₁ to R₅, R₁₃, n₁ and n₁₃ are as defined in claim 1, and the pyrazole N-oxydes, agrochemically tolerated salts and stereoisomers of these compounds of formula (I), have good pre- and post-emergent selective herbicidal properties. The preparation of these compounds and their use as herbicidal active substances are described.



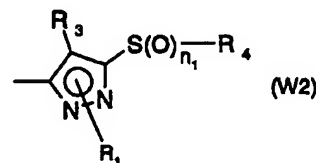
(I)



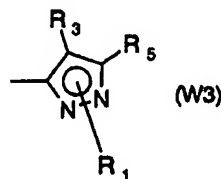
(a)



(W1)



(W2)



(W3)

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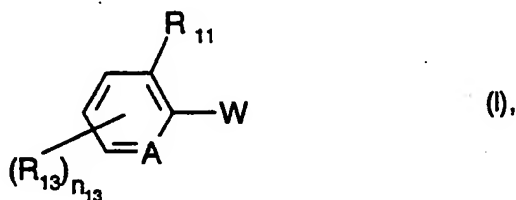
Novel herbicides

The present invention relates to novel herbicidally active substituted pyrazole derivatives, a process for their preparation, compositions comprising these compounds and their use for controlling weeds, in particular in crops of useful plants, for example cereals, maize, rice, cotton, soya, oilseed rape, sorghum, sugarcane, sugarbeet, sunflowers, vegetables, plantations and fodder plants, or for inhibiting plant growth.

Phenyl-pyrazole compounds having a herbicidal action are known and are described, for example, in EP-A-0 361 114, US-A-5 032 165, WO 92/02509, WO 92/06962, WO 95/33728 and WO 96/01254.

It has now been found, surprisingly, that substituted pyridyl-pyrazole derivatives have outstanding herbicidal and growth-inhibiting properties.

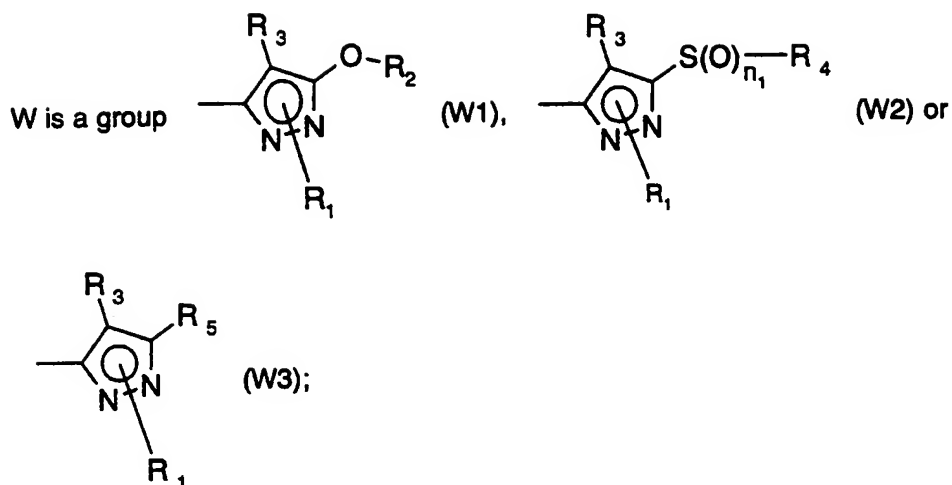
The present invention therefore relates to compounds of the formula I



in which

A is =N- or $\text{=N}^+\text{-O}^-$;

n_{13} is 1, 2 or 3;



R_1 is hydrogen, C_1 - C_4 alkyl, C_1 - C_4 halogenoalkyl, cyano- C_1 - C_4 alkyl, C_3 - or C_4 alkenyl, C_3 - or C_4 halogenoalkenyl, C_3 - or C_4 alkynyl or C_3 - C_6 cycloalkyl;

R_2 is hydrogen, C_1 - C_4 alkyl, C_1 - C_4 halogenoalkyl, C_3 - C_6 alkenyl, C_3 - C_6 halogenoalkenyl, C_3 - C_6 alkynyl, C_1 - C_4 alkylsulfonyl, C_1 - C_4 halogenoalkylsulfonyl, C_2 - C_4 alkenylsulfonyl or C_2 - C_4 halogenoalkenylsulfonyl;

R_3 is hydrogen, C_1 - C_4 alkyl, C_1 - C_4 halogenoalkyl, C_1 - C_4 hydroxyalkyl, C_2 - C_6 alkenyl, C_2 - C_6 halogenoalkenyl, C_2 - C_6 alkynyl, halogen, cyano, $NH_2C(S)-$, nitro, $OHC-$ or $R_{18}R_{19}N-$;

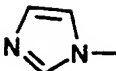
R_{18} and R_{19} independently of one another are hydrogen, C_1 - C_4 alkyl, C_1 - C_4 halogenoalkyl, C_3 - C_4 alkenyl, C_3 - C_4 halogenoalkenyl, C_3 - C_6 cycloalkyl, C_3 - C_6 alkynyl, C_1 - C_6 alkylcarbonyl, C_1 - C_6 halogenoalkylcarbonyl, C_2 - C_6 alkenylcarbonyl, C_2 - C_6 halogenoalkenylcarbonyl, C_1 - C_6 alkylsulfonyl or C_1 - C_6 halogenoalkylsulfonyl;

n_1 is 0, 1 or 2;

R_4 is hydrogen, C_1 - C_4 alkyl, C_1 - C_4 halogenoalkyl, C_3 - C_6 alkenyl, C_3 - C_6 halogenoalkenyl, C_3 - C_6 alkynyl or C_3 - C_6 cycloalkyl;

R_5 is hydrogen, halogen, C_1 - C_4 alkyl, C_1 - C_4 halogenoalkyl, cyano, nitro, amino, $NH_2C(S)-$, C_1 - C_4 alkylcarbonyl, C_1 - C_4 halogenoalkylcarbonyl, C_2 - C_4 alkenylcarbonyl, C_2 - C_4 halogenoalkenylcarbonyl or C_2 - C_4 alkynylcarbonyl;

R_{11} is hydrogen, fluorine, chlorine, bromine or methyl;


R_{13} is hydrogen, halogen, cyano, ClS(O)_2 -, ClC(O) -, nitro, amino, , HS- ,

$R_{20}\text{NH-}$ or $R_{20}R_{21}\text{N-}$;

R_{20} and R_{21} independently of one another are $\text{C}_1\text{-C}_8$ alkyl, $\text{C}_3\text{-C}_8$ alkenyl, $\text{C}_3\text{-C}_8$ alkynyl, $\text{C}_3\text{-C}_6$ -cycloalkyl, $\text{C}_1\text{-C}_8$ halogenoalkyl, $\text{C}_3\text{-C}_8$ halogenoalkenyl, $\text{C}_1\text{-C}_4$ alkylcarbonyl, $\text{C}_1\text{-C}_4$ -halogenoalkylcarbonyl, $\text{C}_1\text{-C}_4$ alkylsulfonyl, $\text{C}_1\text{-C}_4$ halogenalkylsulfonyl, benzyl or benzyl which is substituted on the phenyl ring once to three times by halogen, $\text{C}_1\text{-C}_4$ alkyl or $\text{C}_1\text{-C}_4$ -halogenoalkyl; or

R_{13} is $R_{30}\text{O-}$;

R_{30} is hydrogen, $\text{C}_1\text{-C}_8$ alkyl, $\text{C}_3\text{-C}_8$ alkenyl, $\text{C}_3\text{-C}_8$ alkynyl, $\text{C}_3\text{-C}_6$ cycloalkyl, $\text{C}_1\text{-C}_8$ -halogenoalkyl, $\text{C}_3\text{-C}_8$ halogenoalkenyl, $\text{C}_1\text{-C}_4$ alkoxy- $\text{C}_1\text{-C}_4$ alkyl, $\text{C}_3\text{-C}_6$ alkenyloxy- $\text{C}_1\text{-C}_4$ alkyl, $\text{C}_3\text{-C}_6$ alkynyloxy- $\text{C}_1\text{-C}_4$ alkyl, $\text{C}_1\text{-C}_4$ alkoxy- $\text{C}_1\text{-C}_4$ alkoxy- $\text{C}_1\text{-C}_4$ alkyl, $\text{C}_1\text{-C}_4$ alkylthio- $\text{C}_1\text{-C}_4$ alkyl, $\text{C}_1\text{-C}_8$ alkoxycarbonyl, $\text{C}_3\text{-C}_8$ alkenyloxycarbonyl, benzyloxycarbonyl, phenyl, benzyl, pyridyl, pyrimidinyl, pyrazinyl or pyridazinyl, where these aromatic and heteroaromatic rings mentioned can be unsubstituted or substituted once to three times by halogen, $\text{C}_1\text{-C}_4$ alkyl or $\text{C}_1\text{-C}_4$ halogenoalkyl; or

R_{30} is $R_{31}X_1\text{C(O)-C}_1\text{-C}_8$ alkyl- or $R_{31}X_1\text{C(O)-[C}_1\text{-C}_8\text{alkylene]-}$;


X_1 is oxygen, sulfur or  ;

R_{31} is hydrogen, $\text{C}_1\text{-C}_8$ alkyl, $\text{C}_3\text{-C}_8$ alkenyl, $\text{C}_3\text{-C}_8$ alkynyl, $\text{C}_3\text{-C}_6$ cycloalkyl, $\text{C}_1\text{-C}_8$ -halogenoalkyl, $\text{C}_3\text{-C}_8$ halogenoalkenyl, $\text{C}_1\text{-C}_4$ alkoxy- $\text{C}_1\text{-C}_4$ alkyl, $\text{C}_3\text{-C}_6$ alkenyloxy- $\text{C}_1\text{-C}_4$ alkyl, $\text{C}_1\text{-C}_4$ alkylthio- $\text{C}_1\text{-C}_4$ alkyl, phenyl, phenyl which is substituted once to three times by halogen, $\text{C}_1\text{-C}_4$ alkyl or $\text{C}_1\text{-C}_4$ halogenoalkyl, benzyl or benzyl which is substituted once to three times on the phenyl ring by halogen, $\text{C}_1\text{-C}_4$ alkyl or $\text{C}_1\text{-C}_4$ halogenoalkyl;

R_{32} is hydrogen, $\text{C}_1\text{-C}_8$ alkyl, $\text{C}_3\text{-C}_8$ alkenyl, $\text{C}_3\text{-C}_8$ alkynyl, $\text{C}_3\text{-C}_6$ cycloalkyl or $\text{C}_1\text{-C}_8$ -halogenoalkyl; or

R_{13} is $R_{33}S(O)_{n_2}$;

n_2 is 0, 1 or 2;

R_{33} is C_1 - C_8 alkyl, C_3 - C_8 alkenyl, C_3 - C_8 alkynyl, C_3 - C_6 cycloalkyl, C_1 - C_8 halogenoalkyl, C_3 - C_8 halogenoalkenyl, C_1 - C_4 alkoxy- C_1 - C_4 alkyl, C_3 - C_6 alkenyloxy- C_1 - C_4 alkyl, C_1 - C_4 alkylthio- C_1 - C_4 alkyl, phenyl, phenyl which is substituted once to three times by halogen, C_1 - C_4 alkyl or C_1 - C_4 halogenoalkyl, benzyl or benzyl which is substituted once to three times on the phenyl ring by halogen, C_1 - C_4 alkyl or C_1 - C_4 halogenoalkyl, and, if n_2 is 0,

R_{33} is hydrogen, C_1 - C_8 alkylcarbonyl or $R_{34}X_2C(O)$;

X_2 is oxygen, sulfur or $\begin{array}{c} R_{35}-N- \\ | \end{array}$;

R_{34} is hydrogen, C_1 - C_8 alkyl, C_3 - C_8 alkenyl, C_3 - C_8 alkynyl, C_3 - C_6 cycloalkyl, C_1 - C_8 halogenoalkyl, C_3 - C_8 halogenoalkenyl, C_1 - C_4 alkoxy- C_1 - C_4 alkyl, C_3 - C_6 alkenyloxy- C_1 - C_4 alkyl, C_1 - C_4 alkylthio- C_1 - C_4 alkyl, phenyl, phenyl which is substituted once to three times by halogen, C_1 - C_4 alkyl or C_1 - C_4 halogenoalkyl, benzyl or benzyl which is substituted once to three times on the phenyl ring by halogen, C_1 - C_4 alkyl or C_1 - C_4 halogenoalkyl;

R_{35} is hydrogen, C_1 - C_8 alkyl or C_3 - C_8 alkenyl; or

R_{13} is $R_{36}R_{37}NS(O)_2$;

R_{36} is hydrogen, C_1 - C_8 alkyl, C_2 - C_8 alkenyl, C_3 - C_8 alkynyl or C_3 - C_6 cycloalkyl;

R_{37} is hydrogen, C_1 - C_8 alkyl, C_3 - C_8 alkenyl, C_3 - C_8 alkynyl, C_1 - C_8 halogenoalkyl, C_1 - C_4 alkylcarbonyl, C_1 - C_4 halogenoalkylcarbonyl, benzoyl or benzoyl which is substituted once to three times on the phenyl ring by halogen, C_1 - C_4 alkyl or C_1 - C_4 halogenoalkyl;

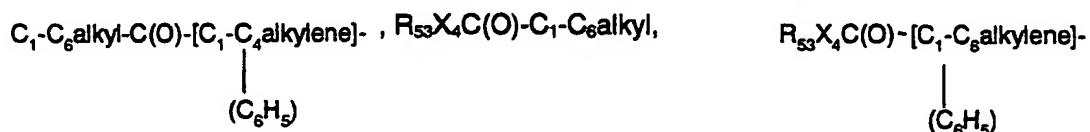
R_{13} is $R_{40}C(O)$;

R_{40} is hydrogen, fluorine, chlorine, C_1 - C_8 alkyl, C_2 - C_8 alkenyl, C_2 - C_8 alkynyl, C_3 - C_6 cycloalkyl, C_1 - C_8 halogenoalkyl, cyano- C_1 - C_4 alkyl, C_2 - C_8 halogenoalkenyl, C_1 - C_4 alkoxy- C_1 - C_4 alkyl, C_3 - C_6 alkenyloxy- C_1 - C_4 alkyl, C_1 - C_4 alkylthio- C_1 - C_4 alkyl, phenyl, phenyl which is substituted once to three times by halogen, C_1 - C_4 alkyl or C_1 - C_4 halogenoalkyl, benzyl or benzyl which is substituted once to three times on the phenyl ring by halogen, C_1 - C_4 alkyl or C_1 - C_4 halogenoalkyl; or

R_{13} is $R_{50}X_3C(O)$;

X_3 is oxygen, sulfur, $\begin{array}{c} R_{51}-N- \\ | \end{array}$ or $\begin{array}{c} R_{52}-O-N- \\ | \end{array}$;

R_{50} is hydrogen, C_1 - C_8 alkyl, C_3 - C_8 alkenyl, C_3 - C_8 alkynyl, C_3 - C_6 cycloalkyl, C_1 - C_8 -halogenoalkyl, C_3 - C_8 halogenoalkenyl, cyano- C_1 - C_4 alkyl, C_1 - C_4 alkoxy- C_1 - C_4 alkyl, C_3 - C_6 alkenyloxy- C_1 - C_4 alkyl, (oxiranyl)- CH_2 -, oxetanyl-, C_1 - C_4 alkylthio- C_1 - C_4 alkyl, phenyl, phenyl which is substituted once to three times by halogen, C_1 - C_4 alkyl or C_1 - C_4 halogenoalkyl, benzyl or benzyl which is substituted once to three times on the phenyl ring by halogen, C_1 - C_4 alkyl or C_1 - C_4 halogenoalkyl, phenyl- C_2 - C_6 alkyl, C_1 - C_6 alkyl-CO- C_1 - C_4 alkyl,



or $R_{53}X_4C(O)-C_3-C_6$ cycloalkyl;

X_4 oxygen, sulfur, $\begin{array}{c} R_{54}-N- \\ | \end{array}$ or $\begin{array}{c} R_{55}-O-N- \\ | \end{array}$;

R_{53} is hydrogen, C_1 - C_8 alkyl, C_3 - C_8 alkenyl, C_3 - C_8 alkynyl, C_3 - C_6 cycloalkyl, C_1 - C_8 -halogenoalkyl, C_3 - C_8 halogenoalkenyl, cyano- C_1 - C_4 alkyl, C_1 - C_4 alkoxy- C_1 - C_4 alkyl, C_3 - C_6 alkenyloxy- C_1 - C_4 alkyl, (oxiranyl)- CH_2 -, oxetanyl-, C_1 - C_4 alkylthio- C_1 - C_4 alkyl, phenyl, phenyl which is substituted once to three times by halogen, C_1 - C_4 alkyl or C_1 - C_4 halogenoalkyl, benzyl, benzyl which is substituted once to three times on the phenyl ring by halogen, C_1 - C_4 alkyl or C_1 - C_4 halogenoalkyl, or phenyl- C_2 - C_6 alkyl;

R_{51} , R_{52} , R_{54} and R_{55} independently of one another are hydrogen, C_1 - C_8 alkyl, C_3 - C_8 alkenyl, C_3 - C_8 alkynyl, C_1 - C_8 halogenoalkyl or benzyl; or

R_{13} is B_1 - C_1 - C_8 alkyl, B_1 - C_2 - C_8 alkenyl, B_1 - C_2 - C_8 alkynyl, B_1 - C_1 - C_8 halogenoalkyl, B_1 - C_2 - C_8 halogenoalkenyl, B_1 - C_1 - C_4 alkoxy- C_1 - C_4 alkyl, B_1 - C_1 - C_4 alkylthio- C_1 - C_4 alkyl or B_1 - C_3 - C_6 -cycloalkyl;

B_1 is hydrogen, cyano, hydroxyl, C_1 - C_8 alkoxy, C_3 - C_6 alkenyloxy, $R_{60}X_5C(O)-$, C_1 - C_4 alkylcarbonyl or C_1 - C_4 halogenoalkylcarbonyl ;

X_5 has the meaning of X_4 ;

R_{60} has the meaning of R_{53} ; or

R_{13} is $B_2-C(R_{70})=CH-$;

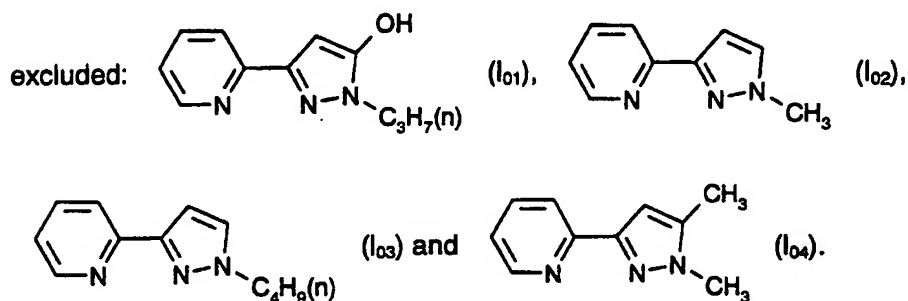
B_2 is nitro, cyano or $R_{71}X_6C(O)-$;

R_{70} is cyano or $R_{72}X_7C(O)-$;

X_6 and X_7 have the meaning of X_4 ; and

R_{71} and R_{72} have the meaning of R_{53} ,

and the pyrazole N-oxides, agrochemically tolerated salts and stereoisomers of these compounds of the formula I, the compounds of the formulae I_{01} , I_{02} , I_{03} and I_{04} being



In the abovementioned definitions, halogen is to be understood as meaning iodine and, preferably, fluorine, chlorine and bromine.

The alkyl, alkenyl and alkynyl groups occurring in the substituent definitions can be straight-chain or branched, this also applying to the alkyl, alkenyl and alkynyl moiety of the alkylcarbonyl, alkylcarbamoyl, hydroxyalkyl, cyanoalkyl, alkoxyalkyl, alkoxyalkoxyalkyl, alkylthio, alkylthioalkyl, alkylthio-C(O), alkenylcarbamoyl, alkenylthio-C(O), alkynylthio-C(O), alkylsulfonyl, alkylaminocarbonyl, dialkylaminocarbonyl, alkylcarbonylalkyl, B_1 alkyl, B_1 alkenyl, B_1 alkynyl, $HOC(O)$ alkyl, phenylalkyl, $R_{53}X_4C(O)-C_1-C_6$ alkyl and $R_{60}X_5C(O)-C_1-C_8$ alkyl groups.

Alkyl groups are, for example, methyl, ethyl, n-propyl, isopropyl, n-butyl, sec-butyl, iso-butyl, tert-butyl and the various isomeric pentyl, hexyl, heptyl and octyl radicals. Methyl, ethyl, n-propyl, iso-propyl and n-butyl are preferred.

Examples of alkenyls are vinyl, allyl, methallyl, 1-methylvinyl, but-2-en-1-yl, pentenyl, 2-hexenyl, 3-heptenyl and 4-octenyl, preferably alkenyl radicals having a chain length of 3 to 5 carbon atoms.

Examples of alkynyls are ethynyl, propargyl, 1-methylpropargyl, 3-butynyl, but-2-yn-1-yl, 2-methylbutyn-2-yl, but-3-yn-2-yl, 1-pentynyl, pent-4-yn-1-yl or 2-hexynyl, preferably alkynyl radicals having a chain length of 2 to 4 carbon atoms.

Halogenoalkyl can be alkyl groups which are substituted once or several times, in particular once to three times, by halogen, halogen being iodine and, in particular, fluorine, chlorine and bromine, for example fluoromethyl, difluoromethyl, trifluoromethyl, chloromethyl, dichloromethyl, trichloromethyl, 2-fluoroethyl, 2,2-difluoroethyl, 2-chloroethyl, 2,2-dichloroethyl, 2,2,2-trifluoroethyl and 2,2,2-trichloroethyl.

Halogenoalkenyl can be alkenyl groups which are substituted once or several times by halogen, halogen being specifically bromine, iodine and, in particular, fluorine and chlorine, for example 2- and 3-fluoropropenyl, 2- and 3-chloropropenyl, 2- and 3-bromopropenyl, 2,3,3-trifluoropropenyl, 2,3,3-trichloropropenyl, 4,4,4-trifluoro-but-2-en-1-yl and 4,4,4-trichloro-but-2-en-1-yl. Of the alkenyl radicals substituted once, twice or three times by halogen, those which have a chain length of 3 or 4 carbon atoms are preferred. The alkenyl groups can be substituted by halogen on saturated or unsaturated carbon atoms.

Alkylsulfonyl is, for example, methylsulfonyl, ethylsulfonyl, propylsulfonyl, iso-propylsulfonyl, n-butylsulfonyl, iso-butylsulfonyl, sec-butylsulfonyl and tert-butylsulfonyl; preferably methylsulfonyl and ethylsulfonyl.

Halogenoalkylsulfonyl is, for example, fluoromethylsulfonyl, difluoromethylsulfonyl, trifluoromethylsulfonyl, chloromethylsulfonyl, trichloromethylsulfonyl, 2-fluoroethylsulfonyl, 2,2,2-trifluoroethylsulfonyl and 2,2,2-trichloroethylsulfonyl.

Alkenylsulfonyl is, for example, allylsulfonyl, methallylsulfonyl, but-2-en-1-yl-sulfonyl, pentenylsulfonyl and 2-hexenylsulfonyl.

Halogenoalkenylsulfonyl is, for example, 2- and 3-fluoropropenyl-sulfonyl, 2- and 3-chloropropenyl-sulfonyl, 2- and 3-bromopropenyl-sulfonyl, 2,3,3-trifluoropropenyl-sulfonyl, 2,3,3-trichloropropenyl-sulfonyl, 4,4,4-trifluoro-but-2-en-1-yl-sulfonyl and 4,4,4-trichloro-but-2-en-1-yl-sulfonyl.

Cyanoalkyl is, for example, cyanomethyl, cyanoethyl, cyanoeth-1-yl and cyanopropyl.

Hydroxyalkyl is, for example, hydroxymethyl, 2-hydroxyethyl and 3-hydroxypropyl.

Alkylamino is, for example, methylamino, ethylamino and the isomeric propyl- and butylamino.

Dialkylamino is, for example, dimethylamino, diethylamino and the isomeric dipropyl- and dibutylamino.

Alkenylamino is, for example, allylamino, methallylamino and but-2-en-1-ylamino.

Alkynylamino is, for example, propargylamino and 1-methylpropargylamino.

Halogenoalkylamino is, for example, chloroethylamino, trifluoroethylamino and 3-chloropropylamino.

Di(halogenoalkyl)amino is, for example di(2-chloroethyl)amino.

Alkylcarbonyl is, in particular, acetyl and propionyl.

Halogenoalkylcarbonyl is, in particular, trifluoroacetyl, trichloroacetyl, 3,3,3-trifluoropropionyl and 3,3,3-trichloropropionyl.

Alkenylcarbonyl is, in particular, vinylcarbonyl, allylcarbonyl, methallylcarbonyl, but-2-en-1-yl-carbonyl, pentenylcarbonyl and 2-hexenylcarbonyl.

Alkynylcarbonyl is, in particular, acetylenecarbonyl, propargylcarbonyl, 1-methylpropargylcarbonyl, 3-butenylcarbonyl, but-2-yn-1-yl-carbonyl and pent-4-yn-1-yl-carbonyl.

Alkenyloxy is, for example, allyloxy, methallyloxy and but-2-en-1-yloxy.

Alkynyloxy is, for example, propargyloxy and 1-methylpropargyloxy.

Alkoxy-alkyl is, for example, methoxymethyl, methoxyethyl, ethoxymethyl, ethoxyethyl, n-propoxymethyl, n-propoxyethyl, iso-propoxymethyl and iso-propoxyethyl.

Alkenyloxy-alkyl is, for example, allyloxy-alkyl, methallyloxy-alkyl and but-2-en-1-yloxy-alkyl. Alkynyloxy-alkyl is, for example, propargyloxy-alkyl and 1-methylpropargyloxy-alkyl.

Alkoxy-carbonyl is, for example, methoxycarbonyl, ethoxycarbonyl, n-propoxycarbonyl, iso-propoxycarbonyl and n-butoxycarbonyl, preferably methoxycarbonyl and ethoxycarbonyl.

Alkenyloxy-carbonyl is, for example, allyloxy-carbonyl, methallyloxy-carbonyl, but-2-en-1-yl-oxy-carbonyl, pentenyloxy-carbonyl and 2-hexenyloxy-carbonyl.

Alkynyloxy-carbonyl is, for example, propargyloxy-carbonyl, 3-butyloxy-carbonyl, but-2-yn-1-yl-oxy-carbonyl and 2-methylbutyn-2-yl-oxy-carbonyl.

Alkoxyalkoxy-carbonyl is, for example, methoxymethoxycarbonyl, ethoxymethoxycarbonyl, ethoxyethoxycarbonyl, propoxymethoxycarbonyl, propoxyethoxycarbonyl, propoxypropoxycarbonyl and butoxyethoxycarbonyl.

Halogenoalkoxy is, for example, fluoromethoxy, difluoromethoxy, trifluoromethoxy, 2,2,2-trifluoroethoxy, 1,1,2,2-tetrafluoroethoxy, 2-fluoroethoxy, 2-chloroethoxy and 2,2,2-trichloroethoxy.

The cycloalkyl radicals which are suitable substituents are, for example, cyclopropyl, cyclobutyl, cyclopentyl and cyclohexyl.

The cycloalkoxy-carbonyl radicals which are suitable substituents are, for example, cyclopropoxycarbonyl, cyclobutoxycarbonyl, cyclopentoxycarbonyl and cyclohexyloxy-carbonyl.

Alkylthio is, for example, methylthio, ethylthio, propylthio and butylthio and branched isomers thereof.

Alkylthioalkyl is, for example, methylthioethyl, ethylthioethyl, methylthiopropyl and ethylthiopropyl.

Halogenoalkylthio-carbonyl is, for example, fluoromethylthio-carbonyl, difluoromethylthio-carbonyl, trifluoromethylthio-carbonyl, 2,2,2-trifluoroethylthio-carbonyl, 1,1,2,2-tetrafluoroethylthio-carbonyl, 2-fluoroethylthio-carbonyl, 2-chloroethylthio-carbonyl and 2,2,2-trichloroethylthio-carbonyl.

Phenyl, benzyl or benzoyl as part of a substituent, for example phenoxy, phenylthio, benzyloxy, benzylthio, phenoxycarbonyl, benzyloxycarbonyl, phenoxycarbonylalkyl, benzyloxycarbonylalkyl or benzylamino, are present in substituted or unsubstituted form. The substituents can then be in the ortho-, meta- or para-position. Substituents, are, for example, C₁-C₄alkyl, halogen or C₁-C₄halogenoalkyl.

Corresponding definitions can also be assigned to the substituents in composite definitions, for example halogenoalkenylcarbonyl, alkenyloxy-alkoxy, alkynyloxy-alkoxy, alkoxy-alkoxy-alkoxy, alkylthio-alkylamino, alkylthio-alkylthio, alkoxy-alkylthio, alkenyloxy-alkylthio, alkenyloxy-alkylamino, R₃₀O-, R₄₀C(O)-, R₃₃S(O)_{n2}-, R₃₄X₂C(O)-, R₅₀X₃C(O)-, R₃₁X₁C(O)-alkyl, R₅₃X₄C(O)cycloalkyl, R₃₆R₃₇NS(O)₂-, B₁alkyl, B₁alkenyl, B₁alkynyl, B₁halogenoalkyl, B₁halogenoalkenyl, B₁alkoxyalkyl, B₁alkylthioalkyl, B₁cycloalkyl and B₂-C(R₇₀)=CH-.

In the definition of R₃₀, the group

$$\begin{array}{c} \text{R}_{31}\text{X}_1\text{C(O)-[C}_1\text{-C}_8\text{alkylene]-} \\ | \\ (\text{C}_6\text{H}_5) \end{array}$$

means that the R₃₁X₁C(O)-

substituted C₁-C₈alkylene chain is additionally substituted by phenyl on one of the 8 carbon atoms, where the phenyl ring can be substituted once to three times by halogen, C₁-C₄alkyl or C₁-C₄halogenoalkyl and the alkylene chain can be straight-chain or branched and can be, for example, methylene, ethylene, methylethylene, propylene, 1-methyl-propylene and butylene.

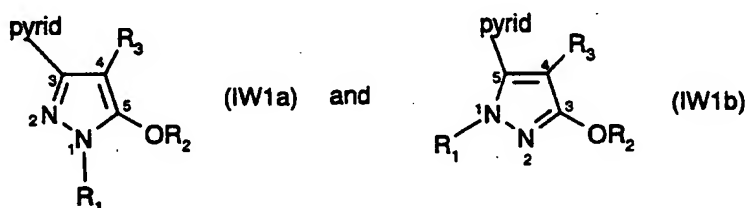
In the definition of R_{50} , the groups $C_1-C_6\text{alkyl}-C(O)-[C_1-C_4\text{alkylene}]-$ and

$R_{53}X_4C(O)-[C_1-C_6\text{alkylene}]-$ mean that the $C_1-C_6\text{alkyl}-C(O)-$ or $R_{53}X_4C(O)-$ substituted C_1-C_4-

or $C_1-C_6\text{alkylene}$ chain is additionally substituted by phenyl (C_6H_5) on one of the 4 or, respectively, 6 carbon atoms, where the phenyl ring can be substituted once to three times by halogen, $C_1-C_4\text{alkyl}$ or $C_1-C_4\text{halogenoalkyl}$ and the alkylene chain can be straight-chain or branched and can be, for example, methylene, ethylene, methylethylene, propylene, 1-methyl-propylene and butylene.

In the definitions for cyanoalkyl, alkylcarbonyl, alkenylcarbonyl, halogenoalkenyl-carbonyl, alkynylcarbonyl, alkoxycarbonyl and halogenoalkylcarbonyl, the cyano or, respectively, carbonyl carbon atom is not included in the respective lower and upper carbon number limits stated.

In respect of the group W (W1 to W3), the compounds of the formula I are in general present as mixtures comprising the isomers substituted by the pyridyl group (pyrid) in the 3- and 5-position of the pyrazole ring, for example as isomers IW1a and IW1b



for the group W1. The isomer ratio can vary according to the synthesis process.

The invention also relates to the salts which the compounds of the formula I with acid hydrogen, in particular the derivatives with carboxylic acid and sulfonamide groups (for example carboxyl-substituted alkyl, alkylene, alkenyl, alkynyl, alkoxyalkyl, alkylthioalkyl and cycloalkyl groups and NH_2SO_2- , $alkylS(O)_2NH-$ and $halogenoalkylS(O)_2NH-$ substituted

pyridyl groups (R_{13})), can form with bases. These salts are, for example, alkali metal salts, for example sodium and potassium salts; alkaline earth metal salts, for example calcium and magnesium salts; ammonium salts, i.e. unsubstituted ammonium salts and mono- or polysubstituted ammonium salts, for example triethylammonium and methylammonium salts; or salts with other organic bases.

Preferred alkali metal and alkaline earth metal hydroxides as salt-forming agents are, for example, the hydroxides of lithium, sodium, potassium, magnesium or calcium, and in particular those of sodium and potassium.

Examples of amines which are suitable for ammonium salt formation include ammonia and primary, secondary and tertiary C_1 - C_{18} alkylamines, C_1 - C_4 hydroxyalkylamines and C_2 - C_4 -alkoxyalkylamines, for example methylamine, ethylamine, n-propylamine, iso-propylamine, the four isomeric butylamines, n-amylamine, iso-amylamine, hexylamine, heptylamine, octylamine, nonylamine, decylamine, pentadecylamine, hexadecylamine, heptadecylamine, octadecylamine, methyl-ethylamine, methyl-iso-propylamine, methyl-hexylamine, methyl-nonylamine, methyl-pentadecylamine, methyl-octadecylamine, ethyl-butylamine, ethyl-heptylamine, ethyl-octylamine, hexyl-heptylamine, hexyl-octylamine, dimethylamine, diethylamine, di-n-propylamine, di-iso-propylamine, di-n-butylamine, di-n-amylamine, di-iso-amylamine, dihexylamine, diheptylamine, dioctylamine, ethanolamine, n-propanolamine, iso-propanolamine, N,N-diethanolamine, N-ethylpropanolamine, N-butylethanolamine, allylamine, n-butenyl-2-amine, n-pentenyl-2-amine, 2,3-dimethylbutenyl-2-amine, di-butenyl-2-amine, n-hexenyl-2-amine, propylenediamine, trimethylamine, triethylamine, tri-n-propylamine, tri-iso-propylamine, tri-n-butylamine, tri-iso-butylamine, tri-sec-butylamine, tri-n-amylamine, methoxyethylamine and ethoxyethylamine; heterocyclic amines, for example pyridine, quinoline, iso-quinoline, morpholine, thiomorpholine, piperidine, pyrrolidine, indoline, quinuclidine and azepine; and primary arylamines, for example, anilines, methoxyanilines, ethoxyanilines, o-, m- and p-toluidines, phenylenediamines, benzidines, naphthylamines and o-, m- and p-chloroanilines; and in particular triethylamine, iso-propylamine and di-iso-propylamine.

The salts of the compounds of the formula I with basic groups, in particular with basic pyridyl, pyrimidinyl, pyrazinyl, pyridazinyl and pyrazolyl rings, or of the derivatives with amino groups, for example alkylamino and dialkylamino groups, in the definition of R_3 , R_5

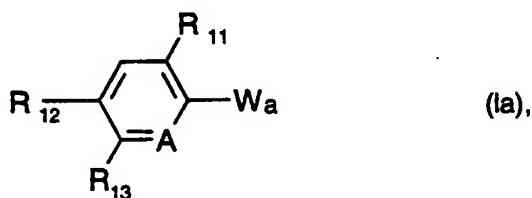
and R_{13} are, for example, salts with inorganic and organic acids, for example hydrogen halide acids, such as hydrofluoric acid, hydrochloric acid, hydrobromic acid or hydroiodic acid, and sulfuric acid, phosphoric acid and nitric acid, and organic acids, such as acetic acid, trifluoroacetic acid, trichloroacetic acid, propionic acid, glycolic acid, thiocyanic acid, citric acid, benzoic acid, oxalic acid, formic acid, benzenesulfonic acid, p-toluenesulfonic acid and methanesulfonic acid.

The possible presence of at least one asymmetric carbon atom in the compounds of the formula I, for example in the substituent $R_{13} = OR_{30}$, in which R_{30} is a branched alkyl, alkenyl, halogenoalkyl or alkoxyalkyl group, or $R_{13} = S(O)_{n_2}R_{33}$, in which, for example, $n_2 = 1$ and/or R_{33} is a branched alkyl, alkenyl, halogenoalkyl or alkoxyalkyl group, means that the compounds can occur both in optically active individual isomers and in the form of racemic mixtures. In the present invention, the active compounds of the formula I are to be understood as meaning both the pure optical antipodes and the racemates or diastereomers.

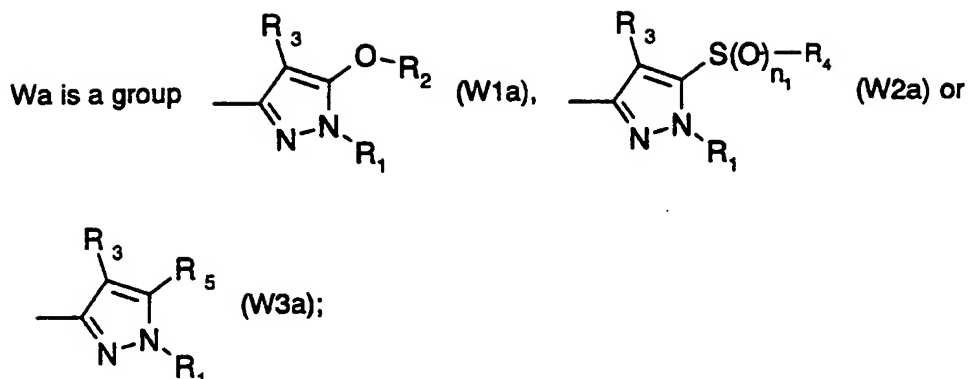
If an aliphatic $C=C$ double bond is present, geometric isomerism can occur. The present invention also relates to these isomers.

Preferred compounds of the formula I are those in which R_3 is hydrogen, C_1 - C_4 alkyl, C_1 - C_4 -halogenoalkyl, C_2 - C_6 alkenyl, C_2 - C_6 halogenoalkenyl, C_2 - C_6 alkynyl, halogen, cyano, $NH_2C(S)-$, nitro or $R_{18}R_{19}N-$.

Preferred compounds of the formula I have the formula Ia



in which



R_1 , R_2 , R_3 , R_4 , R_5 , R_{11} , R_{13} and n_1 are as defined under formula I; and

R_{12} is hydrogen, halogen, C_1 - C_4 alkyl, C_2 - C_4 alkenyl, C_2 - C_4 alkynyl, C_1 - C_4 halogenoalkyl, C_2 - C_4 -halogenoalkenyl, nitro, amino, CHO, C_1 - C_4 halogenoalkoxy, cyano, C_3 - C_6 cycloalkyl, phenoxy, phenoxy which is substituted once to three times by halogen, C_1 - C_4 alkyl or C_1 - C_4 -halogenoalkyl, benzyloxy or benzyloxy which is substituted once to three times on the phenyl ring by halogen, C_1 - C_4 alkyl or C_1 - C_4 halogenoalkyl.

Particularly preferred compounds are those of the formula Ia in which R_3 is methyl, C_1 - C_4 -halogenoalkyl, chlorine or bromine. Of these, those compounds in which Wa is the group W1a are especially preferred.

Compounds which are also especially preferred are those of the formula Ia in which Wa is the group W3a; and R_3 is methyl, C_1 - C_4 halogenoalkyl, chlorine or bromine.

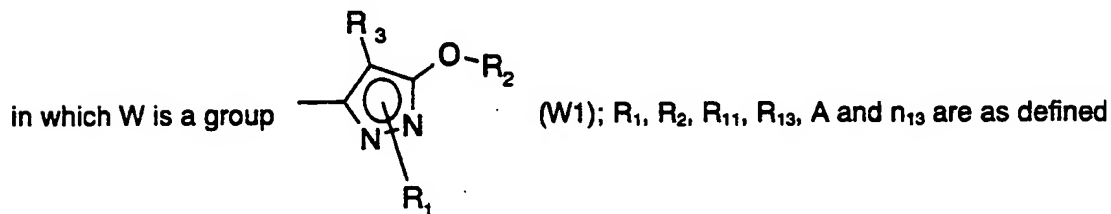
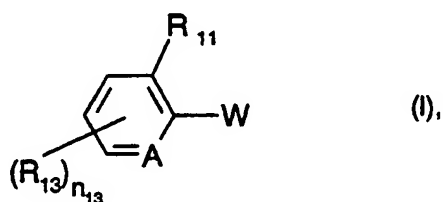
Compounds which are likewise especially preferred are those of the formula Ia in which Wa is the group W3a; and R_3 is methyl, C_1 - C_4 halogenoalkyl, chlorine or bromine.

Particularly preferred compounds of the formula Ia are those in which Wa is the group W3a; and R_3 is $R_{18}R_{19}N$ -.

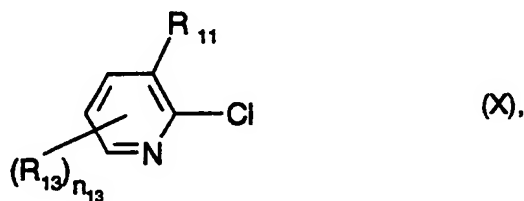
Particularly important compounds of the formula Ia are those in which Wa is the group W1a; R_1 is C_1 - C_4 alkyl; R_2 is C_1 - or C_2 halogenoalkyl; R_3 is chlorine or bromine; A is =N-; R_{11} is fluorine, chlorine or bromine; R_{12} is halogen; and R_{13} is hydrogen. Of these, those in which R_1 is methyl or ethyl; R_2 is halogenomethyl; R_3 is chlorine; R_{11} is fluorine; and R_{12} is chlorine

are particularly important; and in particular, of these compounds, that in which R_1 is methyl; and R_2 is difluoromethyl is especially important.

The process according to the invention for the preparation of compounds of the formula I is carried out analogously to known processes, as described, for example, in WO 96/01254 and WO 97/00246, and comprises, for the purpose of preparation of those compounds of the formula I



under formula I; and R_3 is hydrogen, halogen, C_1 - C_4 alkyl or C_1 - C_4 halogenoalkyl, for example reacting a compound of the formula X

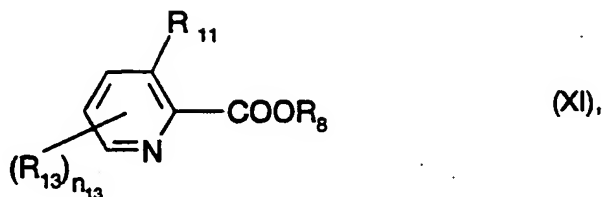


in which R_{11} , R_{13} and n_{13} are as defined, in an alcohol of the formula XV

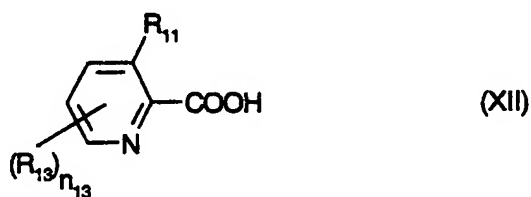


in which R_8 is C_1 - C_4 alkyl, in the presence of a suitable palladium or nickel catalyst, for example palladium bis(triphenylphosphine)dichloride ($PdCl_2(PPh_3)_2$), and a base, for

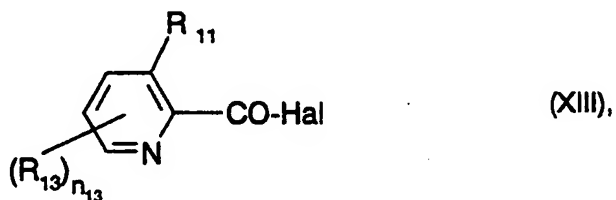
example triethylamine, under an increased pressure of carbon monoxide to give the compound of the formula XI



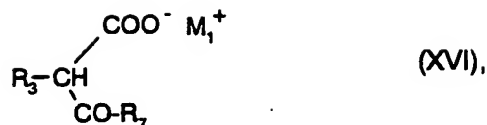
in which R₈, R₁₁, R₁₃ and n₁₃ are as defined, hydrolysing this under acid or basic conditions to give the corresponding carboxylic acid of the formula XII



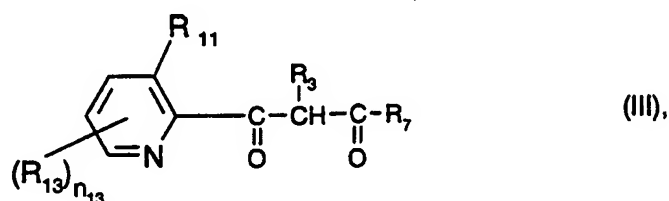
and converting this with a carboxylic acid halogenating reagent, for example thionyl chloride, phosphorus pentachloride or oxalyl chloride, into the corresponding carboxylic acid halide of the formula XIII



in which R₁₁, R₁₃ and n₁₃ are as defined; and Hal is halogen, preferably chlorine, and reacting this in a solvent, for example acetonitrile, in the presence of an alkaline earth metal salt, preferably magnesium chloride, and a base, for example triethylamine, with the malonic acid monoester salt of the formula XVI



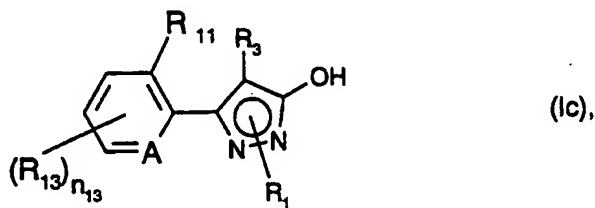
in which R_3 is hydrogen, $\text{C}_1\text{-C}_4$ alkyl or $\text{C}_1\text{-C}_4$ halogenoalkyl; M_1^+ is an alkali metal ion, preferably a potassium ion; and R_7 is $\text{C}_1\text{-C}_4$ alkoxy, to give the keto ester of the formula III



in which R_3 , R_7 , R_{11} , R_{13} and n_{13} are as defined, and cyclizing this in a solvent, for example glacial acetic acid, with the compound of the formula XIV



in which R_1 is as defined under the formula I, to give the compound of the formula Ic



in which R_1 , R_3 , R_{11} , R_{13} and n_{13} are as defined, and then, by standard processes, functionalizing, in particular freonizing, the hydroxyl group, according to the definition of R_2 , if appropriate halogenating the pyrazole ring (R_3 halogen), or oxidizing the compound to the corresponding pyridine N-oxide.

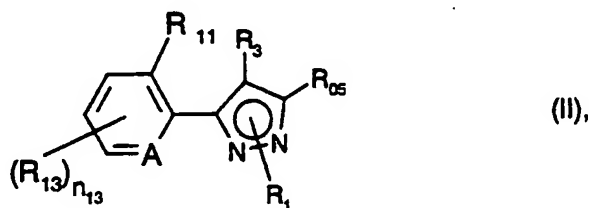
All further compounds originating from the scope of the formula I can easily be prepared in an analogous manner, in respect of the build-up of the pyrazole ring, to that described in Preparation Examples H1 to H34, or to that described, for

example, in "Methoden der Organischen Chemie" [Methods of organic chemistry] (Houben-Weyl), Volume E 8b, Georg Thieme Verlag Stuttgart, 1994, page 399 et seq.; or in "Pyrazoles, Pyrazolines, Pyrazolidines, Indazoles and Condensed Rings", Editor R. H. Wiley, Interscience Publishers, John Wiley & Sons, New York, 1967, page 1 et seq.; or to that described in the following patent specifications EP-A-0 361 114, US-A-5 032 165, WO 92/02509, WO 92/06962, WO 95/33728 and WO 96/01254, taking into account the chemical properties of the pyridyl moiety.

A large number of known standard processes are available for the preparation of the pyridylpyrazoles of the formula I substituted on the pyridyl ring, the choice of suitable preparation processes depending on the properties (reactivities) of the substituents in the particular intermediate. Some examples are described in Preparation Examples H1 to H34.

The starting compounds 2,5-dichloro-3-fluoropyridine, 2,3-dichloro-5-trifluoromethylpyridine and 3,5-dichloro-2-acetylpyridine used in Preparation Examples H1, H2 and H11 and the compounds of the formulae X, XIV and XVI are either known or can be prepared by processes analogous to disclosed processes.

For the preparation of the compounds of the formula I, in particular in which W is a group W3; R₅ is halogenoalkyl (Example H11); and R₁, R₃, R₁₁, R₁₃, A and n₁₃ are as defined under formula I, the compounds of the formula II

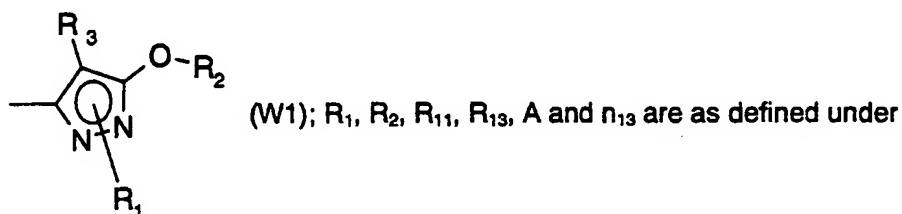


in which A, R₁, R₃, R₁₁, R₁₃ and n₁₃ are as defined in claim 1; R₀₅ is HOC(O)-, ClC(O)-, (CH₃O)(CH₃)N-C(O)-, C₁-C₄alkyloxycarbonyl, NH₂C(O)-, OHC-, R₆O-N=CH-, HON=CH-, (C₁-C₄alkoxy)₂CH-, C₁-C₄alkyl-CH(OH)-, C₁-C₄halogenoalkyl-CH(OH)-, C₂-C₄alkenyl-

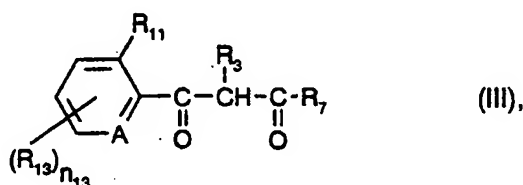
CH(OH)-, C₂-C₄halogenoalkenyl-CH(OH)- or C₂-C₄alkynyl-CH(OH)-; and R₆ is C₁-C₄alkyl, C₁-C₄halogenoalkyl, C₁-C₄alkylcarbonyl, C₁-C₄halogenoalkylcarbonyl, C₁-C₄alkylsulfonyl or C₁-C₄halogenoalkylsulfonyl, are important intermediates.

The compounds of the formula IV are prepared in accordance with EP-A-0 361 114, US-A- 5 032 165, WO 92/02509, WO 92/06962, WO 95/33728 and WO 96/01254.

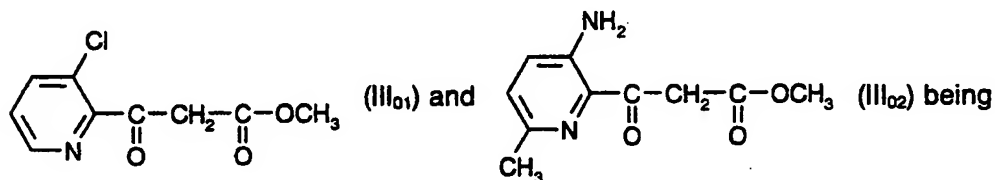
For the preparation of the compounds of the formula I in which W is a group



formula I; and R₃ is hydrogen, halogen, C₁-C₄alkyl or C₁-C₄halogenoalkyl, the compounds of the formula III

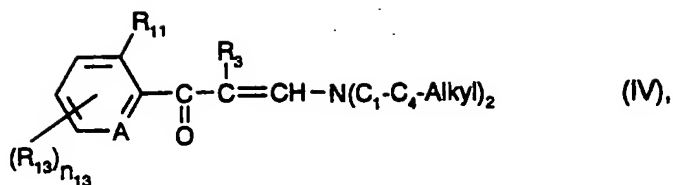


in which A, R₁₁, R₁₃ and n₁₃ are as defined under formula I; R₃ is hydrogen, C₁-C₄alkyl, halogen or C₁-C₄halogenoalkyl; and R₇ is C₁-C₄alkoxy, C₁- or C₂halogenoalkyl or C₁-C₄alkoxycarbonyl, the compounds of the formula III₀₁ and III₀₂



excluded, are important intermediates.

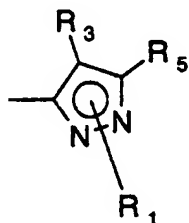
For the preparation of the compounds of the formula Ia in which W is a group W3a; R₅ is hydrogen; and R₁, R₃, R₁₁, R₁₃, A and n₁₃ are as defined under formula I, the compounds of the formula IV



in which A, R₁₁, R₁₃ and n₁₃ are as defined under formula I; and R₃ is hydrogen, halogen, C₁-C₄alkyl or C₁-C₄halogenoalkyl, are important intermediates.

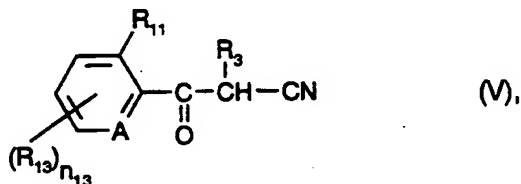
The compounds of the formula IV are prepared in accordance with EP-A-0 361 114, US-A-5 032 165, WO 92/02509, WO 92/06962, WO 95/33728 and WO 96/01254.

For the preparation of the compounds of the formula I in which W is a group W3



(W3); R₃ is hydrogen, C₁-C₄alkyl or C₁-C₄halogenoalkyl; R₅ is amino;

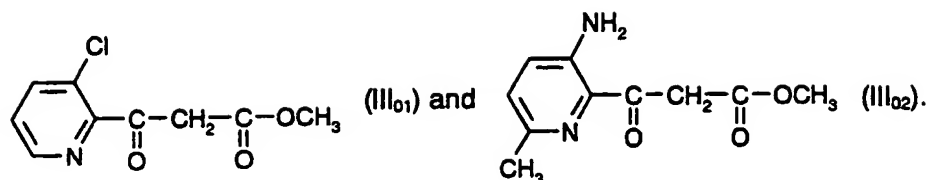
and R₁, R₁₁, R₁₃, A and n₁₃ are as defined under formula I; the compounds of the formula V



in which A, R₁₁, R₁₃ and n₁₃ are as defined under formula I; and R₃ is hydrogen, C₁-C₄alkyl or C₁-C₄halogenoalkyl, are important intermediates.

The compounds of the formula V are prepared in accordance with EP-A-0 361 114, US-A-5 032 165, WO 92/02509, WO 92/06962, WO 95/33728 and WO 96/01254.

The intermediates of the formulae II, III, IV and V are novel. The invention thus also relates to these compounds, excluding the compounds of the formulae III₀₁ and III₀₂



All further compounds originating from the scope of the formula I can easily be prepared by processes analogous to those according to Preparation Examples H1 to H34, or in a manner analogous to that described in "Methoden der Organischen Chemie" [Methods of organic chemistry] (Houben-Weyl), Volume E 8b, Georg Thieme Verlag Stuttgart, 1994, page 399 et seq.; *ibid*, Volume E7B, Georg Thieme Verlag Stuttgart, 1992, page 286 et seq.; in "Pyrazoles, Pyrazolines, Pyrazolidines, Indazoles and Condensed Rings", Editor R. H. Wiley, Interscience Publishers, John Wiley & Sons, New York, 1967, page 1 et seq.; or in "Comprehensive Heterocyclic Chemistry", Editors A. R. Katritzky and C. W. Rees, Pergamon Press, Oxford, 1987, or by derivatization by known standard methods, as described, for example, in "Advanced Organic Chemistry", Third Edition, Editor J. March, John Wiley & Sons, New York, 1985; in "Comprehensive Organic Transformations", Editor R. C. Larock, VCH Publishers, Inc., New York, 1989; or in "Comprehensive Organic Functional Group Transformations", Editors A.R. Katritzky, O. Meth-Cohn, C.W. Rees, Pergamon Press, Oxford, 1995, or as described in the following patent specifications EP-A-0 361 114, US-A-5 032 165, WO 92/02509, WO 92/06962, WO 95/33728 and WO 96/01254, taking into consideration the particular chemical reactivities.

The end products of the formula I can be isolated in the customary manner by concentration or evaporation of the solvent and can be purified by recrystallization or trituration of the solid residue in solvents in which they do not dissolve readily, such as ethers, aromatic hydrocarbons or chlorinated hydrocarbons, by distillation or by means of column chromatography and a suitable eluting agent.

The sequence in which certain reactions are advantageously to be carried out in order possibly to avoid secondary reactions is also familiar to the expert.

If no controlled synthesis is carried out for isolation of pure isomers, the product can be obtained as a mixture of two or more isomers. These isomers can be separated by methods known per se.

The compounds of the formula I or compositions comprising them can be used according to the invention by all the application methods customary in agriculture, for example preemergence application, postemergence application and seed dressing, and various methods and techniques, for example controlled release of active substances. For this, the active substance is adsorbed in solution onto mineral granule carriers or polymerized granules (urea/formaldehyde) and dried. If appropriate, a coating which allows the active substance to be released in metered form over a certain period of time can additionally be applied (coated granules).

The compounds of the formula I can be employed in unchanged form, i.e. as they are obtained in the synthesis, but they are preferably processed in a customary manner with the auxiliaries conventionally used in the art of formulation, for example to give emulsifiable concentrates, directly sprayable or dilutable solutions, dilute emulsions, wettable powders, soluble powders, dusts, granules or microcapsules. The methods of application, such as spraying, atomizing, dusting, wetting, scattering or pouring, in the same way as the nature of the compositions, are chosen according to the required aims and the given circumstances.

The formulations, i.e. the compositions, formulations or preparations comprising the active substance of the formula I or at least one active substance of the formula I and as a rule one or more solid or liquid formulation auxiliaries, are prepared in a known manner, for example by intimate mixing and/or grinding of the active substances with the formulation auxiliaries, for example solvents or solid carriers. Surface-active compounds (surfactants) can furthermore additionally be used during preparation of the formulations.

Possible solvents are: aromatic hydrocarbons, preferably fractions C₈ to C₁₂, for example xylene mixtures or substituted naphthalenes, phthalic acid esters, such as dibutyl or dioctyl phthalate, aliphatic hydrocarbons, such as cyclohexane or paraffins, alcohols and glycols, and their ethers and esters, such as ethanol, ethylene glycol, ethylene glycol monomethyl or -ethyl ether, ketones, such as cyclohexanone, strongly polar solvents, such as N-methyl-2-

pyrrolidone, dimethyl sulfoxide or N,N-dimethylformamide, and epoxidized or non-epoxidized vegetable oils, such as epoxidized coconut oil or soya oil; or water.

Solid carriers which are as a rule used, for example for dusts and disposable powders, are natural rock powders, such as calcite, talc, kaolin, montmorillonite or attapulgite. To improve the physical properties of the formulation, highly disperse silicic acid or highly disperse absorbent polymers can also be added. Granular, adsorptive granule carriers are porous types, for example pumice, crushed brick, sepiolite or bentonite, and non-sorptive carrier materials can be, for example, calcite or sand. A large number of pregranulated materials of inorganic or organic nature, such as, in particular, dolomite or comminuted plant residues, can also be used.

Possible surface-active compounds are nonionic, cationic and/or anionic surfactants and surfactant mixtures having good emulsifying, dispersing and wetting properties, depending on the nature of the active substance of the formula I to be formulated.

Suitable anionic surfactants can be both so-called water-soluble soaps and water-soluble synthetic surface-active compounds.

Possible soaps are the alkali metal, alkaline earth metal or substituted or unsubstituted ammonium salts of higher fatty acids (C_{10} - C_{22}), for example the Na or K salts of oleic or stearic acid, or of naturally occurring fatty acid mixtures, which can be obtained, for example, from coconut oil or tallow oil. Fatty acid methyl-aurine salts may furthermore also be mentioned.

More often, however, so-called synthetic surfactants are used, in particular fatty alcohol sulfonates, fatty alcohol sulfates, sulfonated benzimidazole derivatives or alkylarylsulfonates.

The fatty alcohol sulfonates or sulfates are as a rule in the form of alkali metal, alkaline earth metal or substituted or unsubstituted ammonium salts and contain an alkyl radical having 8 to 22 C atoms, alkyl also including the alkyl moiety of acyl radicals, for example the Na or Ca salt of ligninsulfonic acid, of dodecylsulfuric acid ester or of a fatty alcohol sulfate mixture prepared from naturally occurring fatty acids. These also include the salts of sulfuric

acid esters and sulfonic acids of fatty alcohol/ethylene oxide adducts. The sulfonated benzimidazole derivatives preferably contain 2 sulfonic acid groups and a fatty acid radical having 8-22 C atoms. Alkylarylsulfonates are, for example, the Na, Ca or triethanolamine salts of dodecylbenzenesulfonic acid, of dibutyl-naphthalenesulfonic acid or of a naphthalenesulfonic acid/formaldehyde condensation product.

Corresponding phosphates, for example salts of the phosphoric acid ester of a p-nonylphenol-(4-14)-ethylene oxide adduct, or phospholipids can furthermore also be used.

Nonionic surfactants are, in particular, polyglycol ether derivatives of aliphatic or cycloaliphatic alcohols, saturated or unsaturated fatty acids and alkylphenols, which can contain 3 to 30 glycol ether groups and 8 to 20 carbon atoms in the (aliphatic) hydrocarbon radical and 6 to 18 carbon atoms in the alkyl radical of the alkylphenols.

Further suitable nonionic surfactants are the water-soluble adducts, containing 20 to 250 ethylene glycol ether groups and 10 to 100 propylene glycol ether groups, of polyethylene oxide on polypropylene glycol, ethylenediaminopolypropylene glycol and alkylpolypropylene glycol having 1 to 10 carbon atoms in the alkyl chain. The compounds mentioned usually contain 1 to 5 ethylene glycol units per propylene glycol unit.

Examples of nonionic surfactants are nonylphenolpolyethoxyethanols, castor oil polyglycol ethers, polypropylene/polyethylene oxide adducts, tributylphenoxy-polyethoxyethanol, polyethylene glycol and octylphenoxy-polyethoxyethanol.

Fatty acid esters of polyoxyethylene sorbitan, such as polyoxyethylene sorbitan trioleate, can furthermore also be used.

The cationic surfactants are, in particular, quaternary ammonium salts which contain at least one alkyl radical having 8 to 22 C atoms as N substituents, and lower, halogenated or non-halogenated alkyl, benzyl or lower hydroxyalkyl radicals as further substituents. The salts are preferably present as halides, methyl sulfates or ethyl sulfates, for example stearyltrimethylammonium chloride or benzyldi(2-chloroethyl)ethylammonium bromide.

The surfactants conventionally used in the art of formulation and which can also be used in the compositions according to the invention are described, inter alia, in "Mc Cutcheon's Detergents and Emulsifiers Annual" MC Publishing Corp., Ridgewood New Jersey, 1981, Stache, H., "Tensid-Taschenbuch" [Surfactant handbook], Carl Hanser Verlag, Munich/Vienna, 1981 and M. and J. Ash, "Encyclopedia of Surfactants", Vol I-III, Chemical Publishing Co., New York, 1980-81.

The herbicidal formulations as a rule comprise 0.1 to 99% by weight, in particular 0.1 to 95% by weight, of herbicide, 1 to 99.9% by weight, in particular 5 to 99.8% by weight, of a solid or liquid formulation auxiliary and 0 to 25% by weight, in particular 0.1 to 25% by weight, of a surfactant.

While concentrated compositions are rather preferred as commercial goods, the end user as a rule uses dilute compositions.

The compositions can also comprise further additives, such as stabilizers, for example epoxidized or non-epoxidized vegetable oils (epoxidized coconut oil, rapeseed oil or soya oil), defoamers, for example silicone oil, preservatives, viscosity regulators, binders, tackifiers and fertilizers or other active substances.

In particular, preferred formulations have the following compositions:

(% = per cent by weight)

Emulsifiable concentrates:

Active substance:	1 to 90%, preferably 5 to 50%
Surface-active agent:	5 to 30%, preferably 10 to 20%
Solvent:	15 to 94%, preferably 70 to 85%

Dusts:

Active substance:	0.1 to 50%, preferably 0.1 to 1%
Solid carrier:	99.9 to 90%, preferably 99.9 to 99%

Suspension concentrates:

Active substance:	5 to 75%, preferably 10 to 50%
Water:	94 to 24%, preferably 88 to 30%
Surface-active agent:	1 to 40%, preferably 2 to 30%

Wettable powders:

Active substance:	0.5 to 90%, preferably 1 to 80%
Surface-active agent:	0.5 to 20%, preferably 1 to 15%
Solid carrier material:	5 to 95%, preferably 15 to 90%

Granules:

Active substance:	0.1 to 30%, preferably 0.1 to 15%
Solid carrier:	99.5 to 70%, preferably 97 to 85%

The active substances of the formula I, either as a mixture comprising the isomers Ia and Ib or as pure isomers Ia or Ib, can as a rule be employed successfully on plants or their environment with rates of application of 0.001 to 4 kg/ha, in particular 0.005 to 2 kg/ha. The dosage required for the desired action can be determined by tests. It depends on the nature of the action, the stage of development of the crop plants and of the weeds and on the application (location, time, method), and can vary within wide limits, depending on these parameters.

The compounds of the formula I and as a rule in particular the isomers of the formula Ia are distinguished by herbicidal and growth-inhibiting properties which enable them to be employed in crops of useful plants, in particular in cereals, cotton, soya, sugarbeet, sugarcane, plantations, oilseed rape, maize and rice, and for non-selective weed control ('Total Vegetation Management', TVM).

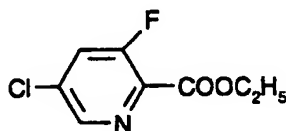
Crops are also to be understood as meaning those which have been rendered tolerant to herbicides or classes of herbicides by conventional breeding or genetic engineering methods. The weeds to be controlled can be both mono- and dicotyledon weeds, for example *Stellaria*, *Nasturtium*, *Agrostis*, *Digitaria*, *Avena*, *Setaria*, *Sinapis*, *Lolium*, *Solanum*, *Phaseolus*, *Echinochloa*, *Scirpus*, *Monochoria*, *Sagittaria*, *Bromus*, *Alopecurus*, *Sorghum*

halepense, Rottboellia, Cyperus, Abutilon, Sida, Xanthium, Amaranthus, Chenopodium, Ipomoea, Chrysanthemum, Galium, Viola and Veronica.

The following examples illustrate the invention further without limiting it.

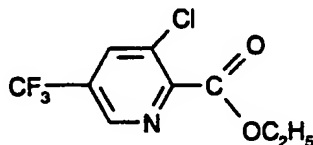
Preparation examples:

Example H1: Ethyl 3-fluoro-5-chloro-2-pyridinecarboxylate



An autoclave is loaded with 31.4 g of 2,5-dichloro-3-fluoropyridine, 400 ml of dry ethanol, 27.8 ml of triethylamine and 3.5 g of palladium bis(triphenylphosphine) dichloride ($\text{PdCl}_2(\text{PPh}_3)_2$), and 180 bar of carbon monoxide are then forced in. The mixture is then kept at 90°C for 4 days. After cooling and letting down the pressure, a further 3.5 g of $\text{PdCl}_2(\text{PPh}_3)_2$ are added, 130 bar of carbon monoxide are forced in and the temperature is kept at 90°C for 3 days. Thereafter, the mixture is cooled to 25°C, the pressure is let down and the autoclave is unloaded. After the mixture has been concentrated in vacuo, the residue is adsorbed onto silica gel from ethyl acetate. After the silica gel has been applied to a flash chromatography column (silica gel), the column is eluted with n-hexane/ethyl acetate 3/1. 24.3 g of the desired target compound of melting point 48-50°C are obtained.

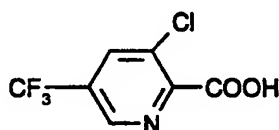
Example H2: Ethyl 3-chloro-5-trifluoromethyl-2-pyridinecarboxylate



An autoclave is loaded with 200 g of 2,3-dichloro-5-trifluoromethylpyridine, 1.85 l of ethanol, 260 ml of triethylamine and 6.5 g of palladium bis(triphenylphosphine)dichloride

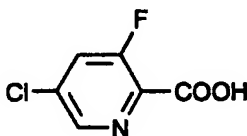
(PdCl₂(PPh₃)₂). 110 bar of carbon monoxide are then forced in at 25°C and the mixture is kept at 110°C for 24 hours. After cooling to 25°C, the crude mixture is concentrated to a thick slurry, which is then partitioned between dilute sodium chloride solution and ethyl acetate. After extraction by shaking and separation of the phases, the ethyl acetate phase is washed with water, dried over sodium sulfate and concentrated to dryness. The crude product is distilled under a high vacuum at 0.035 mbar. 200 g of the desired product are obtained as a yellow oil of boiling point 67-70°C/0.035 mbar (yield 85% of theory)

Example H3: 3-Chloro-5-trifluoromethyl-2-pyridinecarboxylic acid



423 g of ethyl 3-chloro-5-trifluoromethyl-2-pyridinecarboxylate (Example H2) is initially introduced into a mixture of 800 ml of water and 160 ml of ethanol. 800 ml of a 2N sodium hydroxide solution are added dropwise at a temperature below 35°C. After 3 hours, the mixture is washed twice with methylene chloride and then rendered acid with an excess of concentrated hydrochloric acid, while cooling in an ice-bath. The slurry formed is filtered and the solid is washed with water and dried in vacuo. 318 g of the desired product are obtained as a white solid of melting point 135°C (decomposition).

Example H4: 3-Fluoro-5-chloro-2-pyridinecarboxylic acid

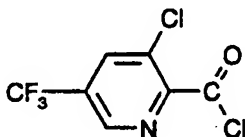


70 g of ethyl 3-fluoro-5-chloro-2-pyridinecarboxylate (Example H1) are initially introduced into 105 ml of dimethyl sulfoxide (DMSO). 230 ml of a 2N sodium hydroxide solution are added dropwise at 40°C in the course of 30 minutes. The resulting yellow suspension is introduced into a mixture of 2 l of ice-water and 400 ml of 2N hydrochloric acid. After

subsequently stirring for 20 minutes, the mixture is filtered and the material on the filter is washed twice with water. 56.4 g of the desired target compound are obtained as a white solid.

¹H-NMR (DMSO-D₆): 13.79 ppm (broad signal, 1H); 8.60 ppm (d, 1H); 8.27 ppm (dxd, 1H).

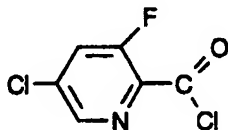
Example H5: 3-Chloro-5-trifluoromethyl-2-pyridinecarbonyl chloride



89.3 g of 3-chloro-5-trifluoromethyl-2-pyridinecarboxylic acid (Example H3) are slowly heated to reflux temperature together with 60 ml of thionyl chloride and the mixture is then subsequently stirred at this temperature for 4 hours. Thereafter, it is cooled to 25°C and concentrated to dryness in vacuo. Toluene is added twice more and the mixture is concentrated again to dryness. 94.0 g of the desired product are obtained as a yellow residue.

¹H-NMR (CDCl₃): 8.91 ppm (d, 1H); 8.13 ppm (d, 1H).

Example H6: 3-Fluoro-5-chloro-2-pyridinecarbonyl chloride

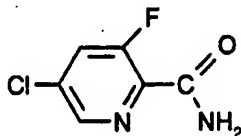


71.38 g of 3-fluoro-5-chloro-2-pyridinecarboxylic acid is initially introduced into a round-bottomed flask and heated up to 90°C. 59 ml of thionyl chloride are added dropwise from a dropping funnel in the course of 30 minutes, and the gas formed is passed into sodium hydroxide solution. The mixture is subsequently stirred at 100°C for a further 5 hours. The thionyl chloride is then distilled off under normal pressure. After addition of 50 ml of dry toluene, 20 ml thereof are distilled off. The solution thus obtained is poured onto 200 ml of n-hexane and the mixture is stirred overnight. After cooling in an ice-bath, the mixture is

filtered and the material on the filter is washed twice with n-hexane. 68.7 g of the desired compound are obtained as a brown solid.

¹H-NMR (CDCl₃): 8.60 ppm (d, 1H); 7.69 ppm (dxd, 1H).

Example H7: 3-Fluoro-5-chloro-2-pyridinecarboxamide

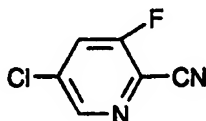


4.0 g of 3-fluoro-5-chloro-2-pyridinecarbonyl chloride (Example H6) are added in portions to a stirred mixture of 26 ml of 30% aqueous ammonia solution and 4 ml of tetrahydrofuran.

The yellowish suspension is subsequently stirred for 4 hours and filtered and the material on the filter is washed with water and n-hexane. After drying in vacuo at 40°C, 1.34 g of the desired compound are obtained as a white solid of melting point 162-164°C.

The combined aqueous phases are extracted with ethyl acetate. After the organic phase has been washed and dried, it is filtered and the filtrate is concentrated. A further 6.25 g of the desired target compound are isolated in this manner.

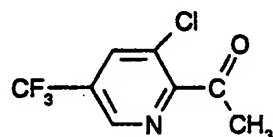
Example H8: 3-Fluoro-5-chloro-2-cyanopyridine



1.39 g of 3-fluoro-5-chloro-2-pyridinecarboxamide (Example H7) are initially introduced into 8 ml of absolute dioxane, and 1.3 ml of dry pyridine are added. 1.30 ml of trifluoroacetic anhydride are slowly added with a syringe, while stirring and cooling in an ice-bath, and the mixture is subsequently stirred for 30 minutes. The resulting reaction mixture is poured onto 1N hydrochloric acid at 25°C and extracted with diethyl ether. The ether phase is washed with dilute hydrochloric acid, water, dilute sodium bicarbonate solution and water. After drying over sodium sulfate, the mixture is filtered and the filtrate is concentrated to dryness.

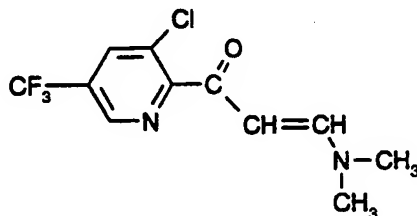
1.14 g of the desired compound are obtained as a slightly violet-coloured solid of melting point 72-73°C.

Example H9: 3-Chloro-5-trifluoromethyl-2-acetylpyridine



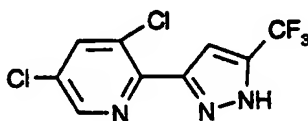
55.3 ml of dimethyl malonate are stirred together with 129 ml of triethylamine and 24.9 g of anhydrous magnesium chloride in 250 ml of dry toluene for 2 hours. Under an exothermic reaction, the reaction temperature rises to 45°C. 94.0 g of 3-chloro-5-trifluoromethyl-2-pyridinecarbonyl chloride (Example H5) in 150 ml of toluene are added dropwise at 25°C and the reaction mixture is stirred further overnight. An excess of concentrated hydrochloric acid is then added dropwise, and the mixture is diluted with water and extracted with ethyl acetate. The organic phase is washed with brine, dried over sodium sulfate, filtered and concentrated. 142 g of a red oil are obtained, and the oil is slowly introduced into a mixture of 20 ml of water and 400 ml of dimethyl sulfoxide, which is kept under gentle reflux with the aid of an oil-bath of 150°C. When no further evolution of gas can be detected, water is added and the mixture is extracted with ether. The combined ether phases are washed with water, dried over sodium sulfate, filtered and concentrated. The residue is purified by means of column chromatography (silica gel; eluting agent: n-hexane/ethyl acetate 15/1 (v/v)). 61 g of the desired product are obtained as a yellow oil (70% of theory).

¹H-NMR (CDCl₃): 8.81 ppm (d, 1H); 8.05 ppm (d, 1H); 2.72 ppm (s, 3H).

Example H10: 1-(3-Chloro-5-trifluoromethyl-2-pyridyl)-3-dimethylamino-2-propen-1-one

5.0 g of 3-chloro-5-trifluoromethyl-2-acetylpyridine (Example H9) are initially introduced into 30 ml of toluene, and 3.60 ml of N,N-dimethylformamide dimethyl acetal are added. The yellow solution formed is stirred overnight at 100°C. After cooling to 25°C, it is concentrated to dryness in vacuo. 6.17 g of the desired target compound are obtained as a dark yellow oil, which later solidifies.

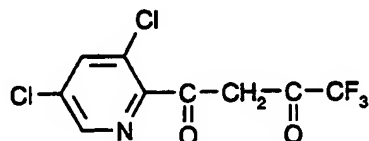
¹H-NMR (CDCl₃): 8.74 ppm (d, 1H); 7.98 ppm (d, 1H); 7.92 ppm (broad signal, 1H); 5.54 ppm (broad d, 1H); 3.17 ppm (broad signal, 3H); 2.94 ppm (broad signal, 3H).

Example H11: 3-(3,5-Dichloro-2-pyridyl)-5-trifluoromethyl-[1H]-pyrazole

(Compound No. I₁₁₇.052)

15.8 g of 3,5-dichloro-2-acetylpyridine are initially introduced into 125 ml of absolute ether together with 12.0 ml of ethyl trifluoroacetate. The mixture is cooled with an ice-bath, while stirring, and 46.6 ml of a 21% sodium ethylate solution in ethanol are added dropwise. Thereafter, the ice-bath is removed and the mixture is subsequently stirred overnight at 25°C. After the reaction mixture has been cooled in an ice-bath and 7.5 ml of glacial acetic acid have been added dropwise, the mixture is concentrated in vacuo. 39.0 g of 1-(3,5-dichloro-2-pyridyl)-3-trifluoromethyl-propane-1,3-dione, which can be used directly for the following cyclization step, are obtained.

39.0 g of 1-(3,5-dichloro-2-pyridyl)-3-trifluoromethyl-propane-1,3-dione

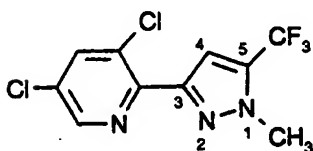


(Compound No. III.052)

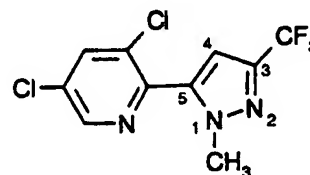
are initially introduced into ethanol, and 4.85 ml of hydrazine hydrate are slowly added. The reaction mixture is then heated to reflux, while stirring. After 1 hour, it is concentrated to dryness in vacuo and the residue is partitioned between dilute sodium bicarbonate solution and ethyl acetate. After extraction by shaking and separation of the phases, the organic phase is washed with brine, dried over sodium sulfate, filtered and concentrated to dryness. 22.25 g of a yellow oil are obtained, and this is purified by means of flash chromatography (silica gel, eluting agent: n-hexane/ethyl acetate 4/1 (v/v)). 15.0 g of the desired product are obtained as a yellow solid.

¹H-NMR (DMSO-D₆): 8.81 ppm (m, 1H); 8.64 ppm (m, 1H); 8.26 ppm (m, 1H); 7.45 ppm (broad signal, 1H).

Example H12: 3-(3,5-Dichloro-2-pyridyl)-5-trifluoromethyl-1-methyl-[1H]-pyrazole and 5-(3,5-dichloro-2-pyridyl)-3-trifluoromethyl-1-methyl-[1H]-pyrazole



(Compound No. I₁₁₅.052) and



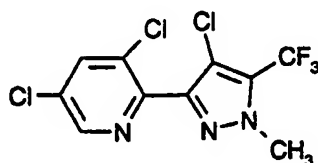
8.88 g of 3-(3,5-dichloro-2-pyridyl)-5-trifluoromethyl-[1H]-pyrazole (Example H11) are initially introduced into 35 ml of N-methylpyrrolidone. After addition of 13.0 g of potassium carbonate, the mixture is stirred and heated up to 55°C. 2.36 ml of methyl iodide in 5.0 ml of N-methylpyrrolidone are then slowly added dropwise. After the mixture has been subsequently stirred for 2 hours, diethyl ether and water are added, the mixture is extracted by shaking and the organic phase is separated off. The ether phase which has been separated off is washed with brine, dried over sodium sulfate, filtered and concentrated. The crude product is purified by means of flash chromatography (silica gel; eluting agent:

toluene/ethyl acetate 100/1). First, 3.96 g of the isomeric 5-pyridylpyrazole (yield 42%) are isolated as a yellow oil, and then 1.96 g of the 3-pyridylpyrazole (yield 21%) are isolated as a yellow solid. The R_f values of the two isomeric 3- and 5-pyridylpyrazoles are as follows on silica gel 60 F₂₅₄ with toluene/ethyl acetate 30/1 as the eluting agent (UV):

R_f value 5-pyridylpyrazole: 0.50

R_f value 3-pyridylpyrazole: 0.35

Example H13: 3-(3,5-dichloro-2-pyridyl)-4-chloro-5-trifluoromethyl-1-methyl-[1H]-pyrazole



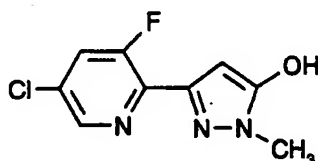
(Compound No. 1.243)

2.0 g of 3-(3,5-dichloro-2-pyridyl)-5-trifluoromethyl-1-methyl-[1H]-pyrazole (Example H12) are initially introduced into glacial acetic acid at 40°C, and chlorine gas is passed slowly over the solution, while stirring. The reaction can be monitored analytically by means of thin layer chromatography (silica gel 60 F₂₅₄, eluting agent: n-hexane/ethyl acetate 4/1, UV). When no further starting material can be detected, the glacial acetic acid is removed in vacuo and the residue is partitioned between dilute aqueous sodium hydroxide solution and ethyl acetate. After extraction by shaking, the organic phase which has been separated off is washed with brine, dried over sodium sulfate, filtered and concentrated. The yellow oil is purified by means of flash chromatography (silica gel, eluting agent: n-hexane/ethyl acetate 5/1). 1.6 g of the desired compound are obtained as a yellow oil (70% of theory).

¹H-NMR (DMSO-D₆): 8.80 ppm (d, 1H), 8.48 ppm (d, 1H), 4.11 ppm (s, 3H)

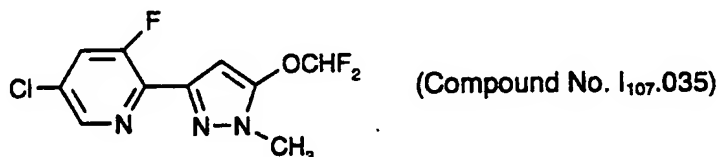
The isomeric 5-pyridylpyrazole is also obtained analogously in a 90% yield (crude).

¹H-NMR (CDCl₃): 8.66 ppm (d, 1H); 7.95 ppm (d, 1H); 3.83 ppm (s, 3H).

Example H14: 3-(3-Fluoro-5-chloro-2-pyridyl)-5-hydroxy-1-methyl-[1H]-pyrazole(Compound No. I₁₀₈.035)

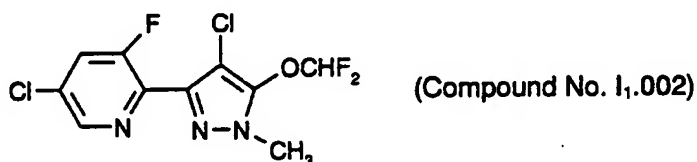
110.6 g of malonic acid monomethyl ester • potassium salt are initially introduced into 500 ml of absolute acetonitrile. The mixture is cooled in an ice-bath, while stirring, and 109 ml of triethylamine are added dropwise. 84.3 g of anhydrous magnesium chloride are then added. A mild exothermic reaction is observed. After removal of the ice-bath, the mixture is subsequently stirred at 25°C for 2 hours. After renewed cooling in the ice-bath, 68.7 g of 3-fluoro-5-chloro-2-pyridinecarbonyl chloride (Example H6), in several portions, and 300 ml of absolute acetonitrile are added. A thick slurry gradually forms. The cooling bath is removed and the mixture is subsequently stirred for 5 hours. Thereafter, the reaction mixture is poured onto 3 l of ice-water and 200 ml of concentrated hydrochloric acid, subsequently stirred for 15 minutes and extracted with ethyl acetate. The organic phase is washed with water and brine, dried over sodium sulfate, filtered and concentrated to dryness in vacuo. 110 g of a brown oil, which is used directly for the next reaction stage, are obtained.

For this next stage, the brown oil obtained above is introduced at 25°C into a solution of 20.5 ml of methylhydrazine in 300 ml of glacial acetic acid and the mixture is then stirred at 85°C for 2 hours. The brown suspension formed is introduced, after cooling to 25°C, into 2.5 l of ice-water in portions, the mixture is stirred for 1 hour and filtered and the solid is washed with water and n-hexane. After drying at 60°C in vacuo, 65.8 g of the desired title compound of melting point 195-199°C are obtained.

Example H15: 3-(3-Fluoro-5-chloro-2-pyridyl)-5-difluoromethoxy-1-methyl-[1H]-pyrazole

46.0 g of 3-(3-fluoro-5-chloro-2-pyridyl)-5-hydroxy-1-methyl-[1H]-pyrazole (Example H14) and 84 g of potassium carbonate are initially introduced into 250 ml of dry dimethylformamide and the mixture is heated up to 85°C. Freon 22 (chlorodifluoromethane) is then passed in over a period of 2 hours, with thorough stirring. TLC analysis of a worked-up sample (silica gel 60 F₂₅₄; n-hexane/ethyl acetate/glacial acetic acid 20/20/1, UV) shows that no further starting material is present. The reaction mixture is partitioned between water and diethyl ether (foaming on addition of water). After extraction by shaking and separation of the phases, the ether phase is washed twice with water and once with brine. After the organic phase has been dried over sodium sulfate and filtered, the filtrate is concentrated in vacuo and the residue is purified by means of flash chromatography (silica gel; eluting agent: n-hexane/ethyl acetate 2/1 (v/v)). 22.0 g of the desired title compound are obtained as a pale yellow solid.

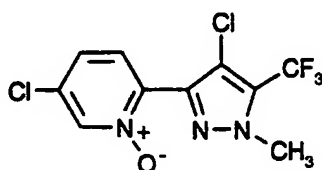
¹H-NMR (CDCl₃): 8.51 ppm (broad signal, 1H); 7.56 ppm (dxd, 1H); 6.61 ppm (t, 1H); 6.53 ppm (d, 1H); 3.89 ppm (s, 3H).

Example H16: 3-(3-Fluoro-5-chloro-2-pyridyl)-4-chloro-5-difluoromethoxy-1-methyl-[1H]-pyrazole

17.92 g of 3-(3-fluoro-5-chloro-2-pyridyl)-5-difluoromethoxy-1-methyl-[1H]-pyrazole (Example H15) are initially introduced into 60 ml of glacial acetic acid together with 10.6 g of

sodium acetate. The mixture is heated up to 60°C, while stirring, and a saturated solution of chlorine in glacial acetic acid is added until TLC analysis of a worked-up sample shows a complete conversion (silica gel 60 F₂₅₄; eluting agent: n-hexane/ethyl acetate 2/1; UV; R_f value of the starting material 0.34; R_f value of the product 0.48). The mixture is then concentrated to dryness in vacuo and the resulting residue is partitioned between sodium bicarbonate solution and ethyl acetate. The organic phase is washed with brine, dried over sodium sulfate, filtered and evaporated to dryness in vacuo. 19.8 g of the desired target compound (pure according to TLC) are obtained. Melting point 95-96°C.

Example H18: 3-(5-Chloro-2-pyridyl-N-oxide)-4-chloro-5-trifluoromethyl-1-methyl-[1H]-pyrazole

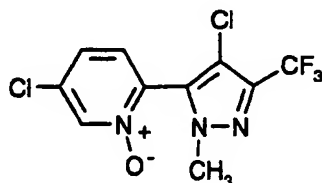


(Compound No. I₆₃.001)

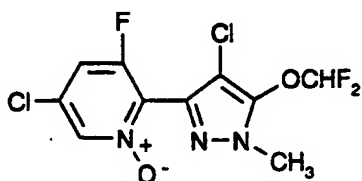
6.82 g of 3-(5-chloro-2-pyridyl)-4-chloro-5-trifluoromethyl-1-methyl-[1H]-pyrazole are initially introduced into 30 ml of methylene chloride at 25°C. 7.23 g of m-chloroperbenzoic acid are added, while stirring. After 48 hours, a further 2.50 g of m-chloroperbenzoic acid are added. After a further 24 hours, the reaction mixture is taken up in ethyl acetate and extracted twice with dilute sodium hydroxide solution, rinsed with brine, dried over sodium sulfate and concentrated. The residue is then chromatographed (silica gel; eluting agent: n-hexane/ethyl acetate 1/1 (v/v)). 6.31 g of the desired compound are isolated as a white solid.

¹H-NMR (DMSO-D₆): 8.75 ppm (d, 1H); 7.66 ppm (d, 1H); 7.59 ppm (dxd, 1H); 4.08 ppm (s, 3H).

Starting from the isomeric 5-(5-chloro-2-pyridyl)-4-chloro-3-trifluoromethyl-1-methyl-[1H]-pyrazole, the isomeric 5-(5-chloro-2-pyridyl-N-oxide)-4-chloro-3-trifluoromethyl-1-methyl-[1H]-pyrazole can be obtained in a 70% yield



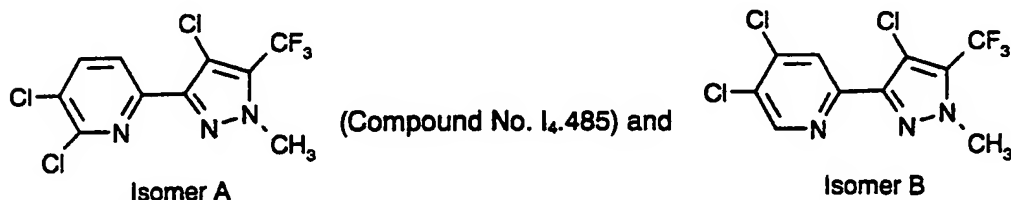
Example H19: 3-(3-Fluoro-5-chloro-2-pyridyl-N-oxide)-4-chloro-5-difluoromethoxy-1-methyl-[1H]-pyrazole



(Compound No. 168.002)

0.57 g of 3-(3-fluoro-5-chloro-2-pyridyl)-4-chloro-5-difluoromethoxy-1-methyl-[1H]-pyrazole (Example H16) is initially introduced into 5 ml of methylene chloride, and 0.63 g of a 55% m-chloroperbenzoic acid is added. After the crude mixture has been stirred at 25°C for 4 days, it is taken up in ethyl acetate and washed successively with sodium bicarbonate solution, water and brine. After drying over sodium sulfate and filtering, the filtrate is concentrated and the residue is purified by means of flash chromatography. 0.45 g of the desired target compound is obtained as a white solid of melting point 115-120°C.

Example H20: 3-(5,6-Dichloro-2-pyridyl)- and 3-(4,5-dichloro-2-pyridyl)-4-chloro-5-trifluoromethyl-1-methyl-[1H]-pyrazole (isomer A and B)



20 ml of phosphorus oxychloride (POCl_3) are heated up to 90°C . 10.37 g of 3-(5-chloro-2-pyridyl-N-oxide)-4-chloro-5-trifluoromethyl-1-methyl-[1H]-pyrazole (Example H18) are introduced in several portions at this temperature, while stirring, and the mixture is subsequently stirred at 90°C for 1 hour. The phosphorus oxychloride is then removed in vacuo and the residue is taken up in diethyl ether. The organic phase is then washed successively with water, 0.5 N sodium hydroxide solution and brine. After drying over sodium sulfate and filtering, the filtrate is concentrated. 8.93 g of a brown precipitate are obtained. This crude product is purified by column chromatography (silica gel; eluting agent: n-hexane/ethyl acetate 10/1). First, 0.57 g of isomer B is isolated, and then 5.11 g of isomer A are isolated as a white solid.

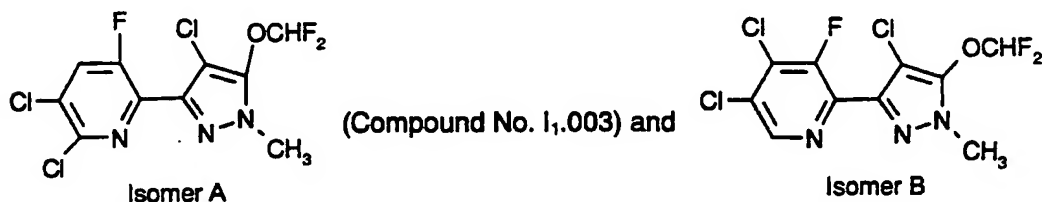
TLC analysis: silica gel 60 F₂₅₄; eluting agent: n-hexane/ethyl acetate 4/1 (v/v), UV:

Rf value isomer A: 0.31

Rf value isomer B: 0.41

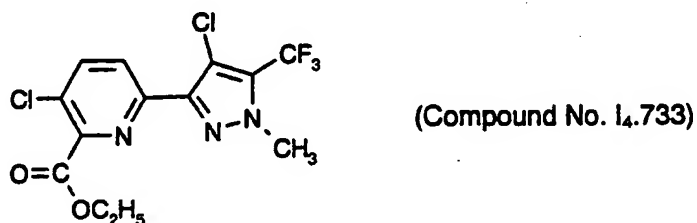
If 6.3 g of 3-(5-chloro-2-pyridyl-N-oxide)-4-chloro-5-trifluoromethyl-1-methyl-[1H]-pyrazole (Example H18) are treated with 6.3 g of phosphorus pentachloride in 20 ml of phosphorus oxychloride at 90°C for 1 hour, 4.36 g of isomer A and 1.01 g of isomer B are obtained after the above working up.

Example H21: 3-(3-Fluoro-5,6-dichloro-2-pyridyl)- and 3-(3-fluoro-4,5-dichloro-2-pyridyl)-4-chloro-5-difluoromethoxy-1-methyl-[1H]-pyrazole (isomer A and B)



A mixture of 2.1 g of phosphorus pentachloride and 7 ml of phosphorus oxychloride is heated up to 90°C, 2.8 g 3-(3-fluoro-5-chloro-2-pyridyl-N-oxide)-4-chloro-5-difluoromethoxy-1-methyl-[1H]-pyrazole (Example H19) is then introduced in portions at this temperature and the mixture is stirred at the same temperature for 0.5 hour. Most of the phosphorus oxychloride is then removed in vacuo and the remaining mixture is stirred with warm water and ethyl acetate. The organic phase which has been separated off is washed with aqueous sodium bicarbonate solution and brine. After drying over sodium sulfate and filtering, the filtrate is concentrated in vacuo and the residue is purified by means of flash chromatography (silica gel; eluting agent: toluene/ethyl acetate 50/1). 0.69 g of isomer A is first isolated as a yellow oil, which later solidifies; melting point 63-67°C. 0.64 g of isomer B is then obtained as a white solid of melting point 121-123°C.

Example H22: 3-(6-Ethoxycarbonyl-5-chloro-2-pyridyl)-4-chloro-5-trifluoromethyl-1-methyl-[1H]-pyrazole

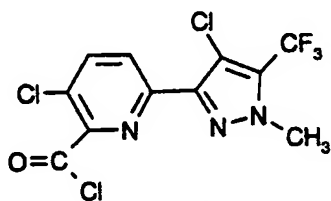


An autoclave is loaded with 7.0 g of 3-(5,6-dichloro-2-pyridyl)-4-chloro-5-trifluoromethyl-1-methyl-[1H]-pyrazole (Example H20), 100 ml of dry ethanol, 9.0 ml of triethylamine and

0.83 g of palladium bistrisphenylphosphine dichloride ($\text{PdCl}_2(\text{PPh}_3)_2$). 140 bar of carbon monoxide are forced in at 25°C and the mixture is then kept at 120°C for 15 hours. After cooling to 25°C, the mixture is concentrated and the residue is then absorbed onto silica gel from ethyl acetate. This silica gel is introduced onto a flash chromatography column and the column is then eluted with a mixture of n-hexane/ethyl acetate 7/1 (v/v). 4.51 g of the desired title compound are obtained as a yellow solid (58% of theory).

TLC analysis: R_f value of the product (silica gel 60 F₂₅₄, n-hexane/ethyl acetate 4/1 (v/v)): 0.19.

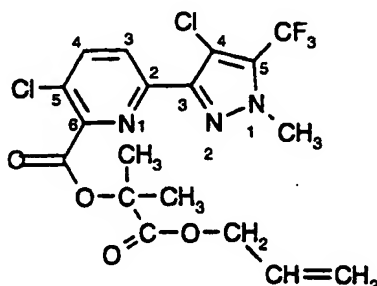
Example H23: 3-(6-Chlorocarbonyl-5-chloro-2-pyridyl)-4-chloro-5-trifluoromethyl-1-methyl-[1H]-pyrazole



(Compound No. I₄.546)

5.44 g of 3-(6-ethoxycarbonyl-5-chloro-2-pyridyl)-4-chloro-5-trifluoromethyl-1-methyl-[1H]-pyrazole are initially introduced into a flask, and 4.1 ml of a 4 N solution of sodium hydroxide in 4.1 ml of a mixture of methanol/water 2/1 are added. The reaction mixture is heated up to 40°C and kept at this temperature overnight. It is then concentrated to dryness under a high vacuum and 2.2 ml of thionyl chloride are added to the resulting residue. The mixture is heated up to 80°C in the course of 2 hours. After cooling to 25°C, it is concentrated to dryness in vacuo. The residue is then diluted 3 times with carbon tetrachloride and in each case concentrated to dryness in vacuo. 5.56 g of a solid, which is used directly for the next reaction stage, are obtained.

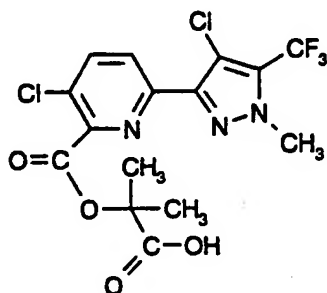
Example H24: 3-[5-Chloro-6-(carboxylic acid 1-allyloxycarbonyl-1-methyl-ethyl ester)-2-pyridyl]-4-chloro-5-trifluoromethyl-1-methyl-[1H]-pyrazole

(Compound No. I₄.566)

2.56 g of allyl hydroxyisobutyrate are initially introduced into 15 ml of dry pyridine. 5.30 g of 3-(6-chlorocarbonyl-5-chloro-2-pyridyl)-4-chloro-5-trifluoromethyl-1-methyl-[1H]-pyrazole (Example H23) are added in several portions at 25°C, under an exothermic reaction, and the mixture is subsequently stirred overnight at 25°C. The reaction mixture is then concentrated in vacuo and the residue is taken up in ethyl acetate. The ethyl acetate phase is washed successively with water, dilute ammonium chloride solution, water, dilute sodium bicarbonate solution and water. 5.5 g of the desired title compound are obtained as a brown solid.

¹H-NMR (CDCl₃): 7.94 ppm (d, 1H); 7.84 ppm (d, 1H); 5.94 ppm (m, 1H); 5.29 ppm (m, 2H); 4.70 ppm (d, 2H); 4.07 ppm (s, 3H); 1.75 ppm (s, 6H)

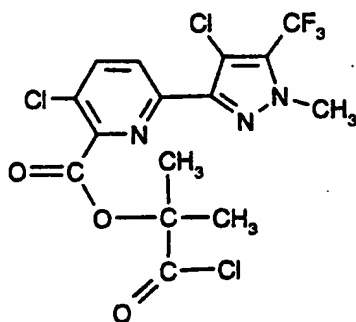
Example H25: 3-[5-Chloro-6-(carboxylic acid 1-carboxy-1-methyl-ethyl ester)-2-pyridyl]-4-chloro-5-trifluoromethyl-1-methyl-[1H]-pyrazole

(Compound No. I₄.562)

3.53 g of 3-[5-chloro-6-(carboxylic acid 1-allyloxycarbonyl-1-methyl-ethyl ester)-2-pyridyl]-4-chloro-5-trifluoromethyl-1-methyl-[1H]-pyrazole (Example H24) are initially introduced into 30 ml of acetonitrile together with 0.1 g of triphenylphosphine. After five evacuations under a water pump vacuum and subsequent gassing with argon, 0.22 g of $\text{Pd}(\text{PPh}_3)_4$ and, after cooling to 0°C , 0.70 ml of pyrrolidine are added under argon. The mixture is stirred at 25°C for 4 hours. It is then concentrated in vacuo and the resulting residue is partitioned between ethyl acetate and a phosphate buffer pH = 3. The organic phase is washed with the buffer solution and then with brine. After drying over sodium sulfate and filtering, it is concentrated to dryness in vacuo, 3.92 g of a brown solid remaining. After purification over a flash chromatography column (silica gel; eluting agent: n-hexane/ethyl acetate/acetic acid 100/100/3), 3.23 g of the desired title compound are obtained.

$^1\text{H-NMR}$ (DMSO-D_6): 13.60 ppm (broad signal, 1H); 8.22 ppm (d, 1H); 8.03 ppm (d, 1H); 4.11 ppm (s, 3H); 1.62 ppm (s, 6H).

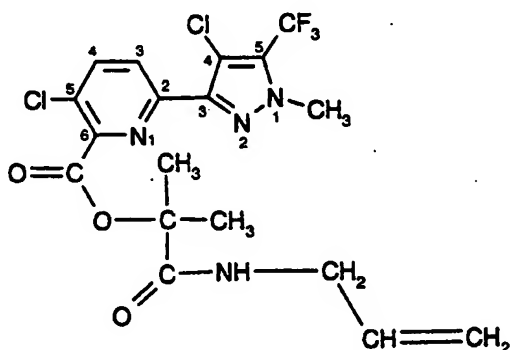
Example H26: 3-[5-Chloro-6-(carboxylic acid 1-chlorocarbonyl-1-methyl-ethyl ester)-2-pyridyl]-4-chloro-5-trifluoromethyl-1-methyl-[1H]-pyrazole



(Compound No. 1,804)

3.12 g of 3-[5-chloro-6-(carboxylic acid 1-carboxy-1-methyl-ethyl ester)-2-pyridyl]-4-chloro-5-trifluoromethyl-1-methyl-[1H]-pyrazole (Example H 25) are initially introduced into 20 ml of dry toluene and the mixture is heated up to 80°C . After addition of one drop of N,N-dimethylformamide, 1.1 ml of thionyl chloride are added dropwise, while stirring. After the mixture has been subsequently stirred at 80°C for 1 hour, it is cooled to 25°C and concentrated in vacuo. After dissolving the resulting residue in 25 ml of absolute toluene and concentrating the solution again, 3.21 g of a yellow solid, which is used directly for the next reaction stage, are obtained.

Example H27: 3-[5-Chloro-6-(carboxylic acid 1-allylcarbamoyl-1-methyl-ethyl ester)-2-pyridyl]-4-chloro-5-trifluoromethyl-1-methyl-[1H]-pyrazole

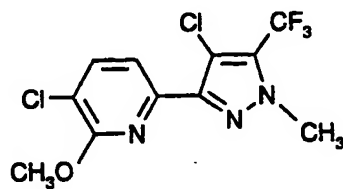


(Compound No. I4.570)

0.15 ml of allylamine is initially introduced into 4.0 ml of dry pyridine. 0.81 g of 3-[5-Chloro-6-(carboxylic acid 1-chlorocarbonyl-1-methyl-ethyl ester)-2-pyridyl]-4-chloro-5-trifluoromethyl-1-methyl-[1H]-pyrazole (Example H26) is added in several portions, while stirring, at a temperature below 5°C and the mixture is then stirred at 25°C for 3 hours. The resulting dark red solution is partitioned between dilute hydrochloric acid and ethyl acetate. After extraction by shaking and separation of the phases, the organic phase is washed successively with water, dilute sodium hydroxide solution and finally with brine. After drying over sodium sulfate, the mixture is filtered and the filtrate is concentrated to dryness. 0.79 g of the desired title compound is obtained as an orange solid.

¹N-NMR (CDCl₃): 7.99 ppm (d, 1H); 7.89 ppm (d, 1H); 7.07 ppm (broad signal, 1H); 5.81 ppm (m, 1H); 5.09 ppm (m, 2H); 4.08 ppm (s, 3H); 1.88 ppm (s, 6H).

Example H28: 3-(5-Chloro-6-methoxy-2-pyridyl)-4-chloro-5-trifluoromethyl-1-methyl-[1H]-pyrazole

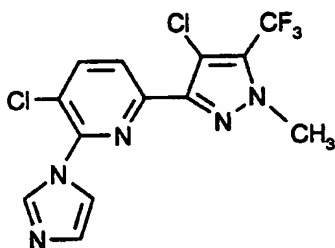


(Compound No. I4.498)

1.0 g of 3-(5,6-dichloro-2-pyridyl)-4-chloro-5-trifluoromethyl-1-methyl-[1H]-pyrazole (Example H20) is initially introduced into 5 ml of dry dimethoxyethane. After the solution has been cooled to 0°C, 0.61 ml of a 5.4 molar solution of sodium methylate in methanol is added dropwise and the mixture is subsequently stirred at 25°C for 2 days. The reaction mixture is taken up in diethyl ether and washed successively with 0.5 N hydrochloric acid, water and brine. After drying over sodium sulfate, the mixture is filtered and the filtrate is concentrated to dryness in vacuo. 0.94 g of the desired title compound is obtained as a white solid.

¹H-NMR (DMSO-D₆): 7.99 ppm (d, 1H); 7.50 ppm (d, 1H); 4.08 ppm (s, 3H); 4.02 ppm (s, 3H).

Example H29: 3-[5-Chloro-6-(imidazol-1-yl)-2-pyridyl]-4-chloro-5-trifluoromethyl-1-methyl-[1H]-pyrazole



(Compound No. 1.729)

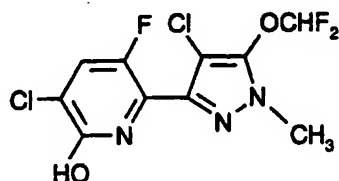
0.60 g of 3-(5,6-dichloro-2-pyridyl)-4-chloro-5-trifluoromethyl-1-methyl-[1H]-pyrazole (Example H20), 0.28 g of imidazole and 0.50 g of potassium carbonate are initially introduced into 10 ml of dry N-methylpyrrolidone. The mixture is stirred overnight at 100°C and then cooled to 25°C and partitioned between water and diethyl ether. After extraction by shaking and separation of the phases, the ether phase is washed with water, ammonium chloride solution and water. After drying over sodium sulfate and filtering, the filtrate is concentrated in vacuo and the residue is purified over a flash chromatography column (silica gel; eluting agent: n-hexane/ethyl acetate 1/2). 0.42 g of the desired compound is obtained as a white solid.

TLC analysis: silica gel 60 F₂₅₄; eluting agent: n-hexane/ethyl acetate 1/2;

R_f value starting material: 0.71

R_f value target compound: 0.27.

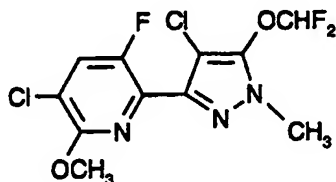
Example H30: 3-(3-Fluoro-5-chloro-6-hydroxy-2-pyridyl)-4-chloro-5-difluoromethoxy-1-methyl-[1H]-pyrazole



(Compound No. I₁.005)

1.0 g of 3-(3-fluoro-5-chloro-2-pyridine-N-oxide)-4-chloro-5-difluoromethoxy-1-methyl-[1H]-pyrazole is initially introduced into 12 ml of dry N,N-dimethylformamide. 4.2 ml of trifluoroacetic anhydride is added dropwise from a syringe, while stirring and cooling with an ice-bath, and the mixture is then subsequently stirred overnight at 25°C. It is then evaporated in vacuo and the residue is partitioned between diethyl ether and water. After extraction by shaking and separation of the phases, the ether phase is washed with dilute aqueous sodium bicarbonate solution and brine, dried over sodium sulfate, filtered and concentrated. 1.23 g of a yellow oil are obtained, and this is purified by means of flash chromatography (silica gel; eluting agent: n-hexane/ethyl acetate 2/3 (v/v) and 1% glacial acetic acid). 0.59 g of the desired compound is obtained as a yellow solid of melting point 126-128°C.

Example H31: 3-(3-Fluoro-5-chloro-6-methoxy-2-pyridyl)-4-chloro-5-difluoromethoxy-1-methyl-[1H]-pyrazole



(Compound No. I₁.022)

0.1 g of 3-(3-fluoro-5-chloro-6-hydroxy-2-pyridyl)-4-chloro-5-difluoromethoxy-1-methyl-[1H]-pyrazole (Example H30) is initially introduced into 2.0 ml of dry N,N-dimethylformamide.

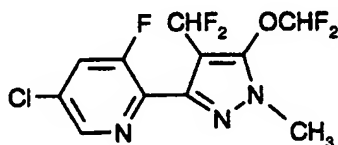
After addition of 0.12 g of dry powdered potassium carbonate, 0.06 g of methyl iodide in 1 ml of dry N,N-dimethylformamide is added at 25°C, while stirring. After 3 hours, the reaction mixture is partitioned between water and diethyl ether. The ether phase which has been separated off is washed with water and brine, dried over sodium sulfate, filtered and concentrated. After purification over a flash chromatography column (silica gel; eluting agent: n-hexane/ethyl acetate 2/1 (v/v)), 0.07 g of the desired product is isolated as a white solid.

TLC analysis: silica gel 60 F₂₅₄; eluting agent: n-hexane/ethyl acetate 1/1 (v/v):

R_f value product: 0.57

R_f value precursor: 0.14.

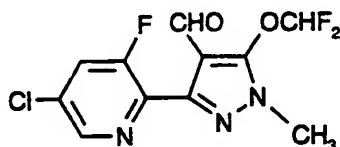
Example H32: 3-(3-Fluoro-5-chloro-2-pyridyl)-4-difluoromethyl-5-difluoromethoxy-1-methyl-[1H]-pyrazole



(Compound No. I₁₀₃.002)

0.13 g of 3-(3-fluoro-5-chloro-2-pyridyl)-4-formyl-5-difluoromethoxy-1-methyl-[1H]-pyrazole is initially introduced into 3.0 ml of dry 1,2-dichloroethane. 0.11 ml of diethylaminosulfur trifluoride (DAST) is added dropwise with a syringe, while stirring, the reaction mixture assuming a dark colour. The mixture is then stirred at 50°C for 1 hour. After cooling to 25°C, the reaction solution is applied directly to a flash chromatography column (silica gel) and eluted with n-hexane/ethyl acetate 5/1 (v/v). 0.07 g of the desired compound is obtained as a pale yellow solid of melting point 79-81°C.

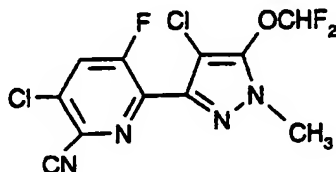
Example H33: 3-(3-Fluoro-5-chloro-2-pyridyl)-4-formyl-5-difluoromethoxy-1-methyl-[1H]-pyrazole



(Compound No. I₁₀₄.002)

2.41 ml of phosphorus oxychloride are introduced into 5 ml of N,N-dimethylformamide, while cooling in an ice-bath, and the mixture is subsequently stirred at 25°C for 2 hours. This mixture is then added dropwise to 5.0 g of 3-(3-fluoro-5-chloro-2-pyridyl)-5-hydroxy-1-methyl-[1H]-pyrazole (Example H14) in 15 ml of N,N-dimethylformamide at 80°C in the course of 30 minutes. After the mixture has been subsequently stirred at 80°C for 1.5 hours, it is cooled to 25°C, ice and then water are added and the mixture is extracted with diethyl ether. After washing the organic phase with water and drying over sodium sulfate, 1.1 g of a yellow solid is obtained as an intermediate. This is initially introduced into 10 ml of dry N,N-dimethylformamide together with 1.72 g of powdered anhydrous potassium carbonate. The mixture is heated up to 75°C, while stirring thoroughly, and Freon 22 (CHClF₂) is passed in slowly for 7 hours. The mixture is then cooled to 25°C and taken up in diethyl ether. The ether phase is washed with water and then with brine, dried over sodium sulfate, filtered and concentrated. 1.50 g of crude product are obtained as a brown solid, which is purified by means of a flash chromatography column (silica gel; eluting agent: n-hexane/ethyl acetate 4/1 (v/v)). 0.14 g of the desired target compound is obtained as a yellow solid of melting point 111-116°C in this manner.

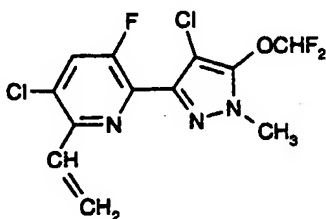
Example H34: 3-(3-Fluoro-5-chloro-6-cyano-2-pyridyl)-4-chloro-5-difluoromethoxy-1-methyl-[1H]-pyrazole



(Compound No. I₁.009)

1.50 g of 3-(3-fluoro-5-chloro-2-pyridyl-N-oxide)-4-chloro-5-difluoromethoxy-1-methyl-[1H]-pyrazole (Example H19) are initially introduced into 5 ml of dry acetonitrile, and 1.0 ml of triethylamine is then added. 1.43 ml of trimethylsilyl cyanide in 2 ml of acetonitrile are then added dropwise at 25°C in the course of 20 minutes, and the mixture is stirred for 2 days, while heating vigorously under reflux (bath temperature 110°C). After cooling to 25°C, the mixture is diluted with acetonitrile, adsorbed onto silica gel and introduced onto a flash chromatography column (silica gel). After eluting with a mixture of n-hexane/ethyl acetate 3/1 (v/v), 0.74 g of the desired product is obtained as a yellow solid of melting point 133-134°C.

Example H35: 3-(3-Fluoro-5-chloro-6-vinyl-2-pyridyl)-4-chloro-5-difluoromethoxy-1-methyl-[1H]-pyrazole

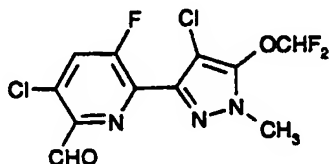


(Compound No. I₁.740)

30 g of 3-(3-fluoro-5,6-dichloro-2-pyridyl)-4-chloro-5-difluoromethoxy-1-methyl-[1H]-pyrazole (Example H21) are dissolved in 200 ml of N,N-dimethylformamide (DMF). After addition of 32.9 g of vinyltributyltin, the mixture is twice evacuated and gassed with argon. A little (i.e. a spatula-tip) 2,6-di-tert-butyl-p-cresol and 3.0 g of bistrisphenylphosphinepalladium dichloride (PdCl₂(PPh₃)₂) are then added and the mixture is stirred at a temperature of 67°C for

24 hours. After cooling to 22°C, the reaction mixture is filtered over Hyflo and partitioned between dilute hydrochloric acid and diethyl ether. The ether phase which has been separated off is washed with water, dried over sodium sulfate, filtered and concentrated in vacuo. 84 g of a black oil are obtained, and this is purified over a silica gel flash column (eluting agent: n-hexane/ethyl acetate 6/1). The resulting solid is stirred with 100 ml of n-hexane for a further 2 hours, filtered off, washed and dried. 16.4 g of the desired title compound are obtained as a white solid of melting point 75-77°C.

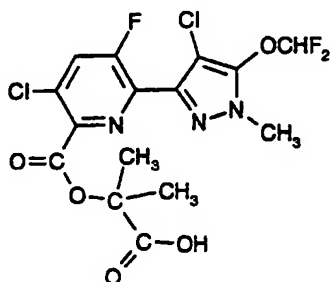
Example H36: 3-(3-Fluoro-5-chloro-6-formyl-2-pyridyl)-4-chloro-5-difluoromethoxy-1-methyl-[1H]-pyrazole



(Compound No. I, 113)

13.2 g of 3-(3-fluoro-5-chloro-6-vinyl-2-pyridyl)-4-chloro-5-difluoromethoxy-1-methyl-[1H]-pyrazole (Example H35) are initially introduced into a mixture of 120 ml of dioxane and 40 ml of water. 16.7 g of sodium (meta)periodate (NaIO_4) and a spatula-tip of osmium tetroxide are added, while stirring, and the mixture is subsequently stirred overnight at 22°C. The following day, the resulting mixture is taken up in ethyl acetate and washed first with dilute hydrochloric acid and then with brine. After drying over sodium sulfate, the mixture is filtered and the filtrate is concentrated in vacuo. After purification over a silica gel flash column (eluting agent: n-hexane/ethyl acetate 2/1), 9.4 g of the desired title compound are obtained as a white solid of melting point 120-121°C.

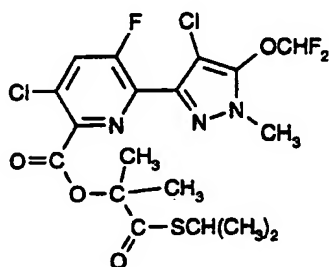
Example H37: 3-[3-Fluoro-5-chloro-6-(carboxylic acid 1-carboxy-1-methyl-ethyl ester)-2-pyridyl]-4-chloro-5-difluoromethoxy-1-methyl-[1H]-pyrazole



(Compound No. I, 152)

4.9 g of 3-[3-Fluoro-5-chloro-6-(carboxylic acid 1-benzyloxycarbonyl-1-methyl-ethyl ester)-2-pyridyl]-4-chloro-5-difluoromethoxy-1-methyl-[1H]-pyrazole are hydrogenated with 1.0 g of 5% palladium on active charcoal in 70 ml of ethyl acetate at 22°C under normal pressure. After 20 minutes, the mixture is filtered over Hyflo, dried over sodium sulfate, filtered and concentrated in vacuo. The resulting crude product is purified over a silica gel flash column (eluting agent: toluene/acetic acid 10/1). 3.8 g of the desired title compound are obtained as a white solid of melting point 133-134°C.

Example H38: 3-[3-Fluoro-5-chloro-6-(carboxylic acid 1-isopropylmercaptocarbonyl-1-methyl-ethyl ester)-2-pyridyl]-4-chloro-5-difluoromethoxy-1-methyl-[1H]-pyrazole



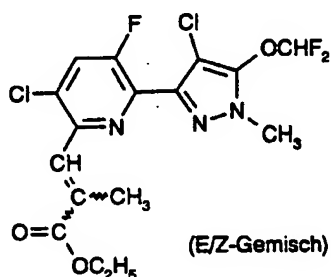
(Compound No. I, 164)

2.23 g of 3-[3-fluoro-5-chloro-6-(carboxylic acid 1-carboxy-1-methyl-ethyl ester)-2-pyridyl]-4-chloro-5-difluoromethoxy-1-methyl-[1H]-pyrazole (Example H37) are initially introduced into 10 ml of methylene chloride. A catalytic amount of DMF and 0.67 g of oxalyl chloride, in portions, are added to the white suspension (evolution of gas). The mixture is subsequently

stirred at 22°C for 1 hour. The colourless acid chloride solution thus obtained can be further used directly.

0.64 g of triethylamine and 1 spatula-tip of p-dimethylaminopyridine (DMAP) are initially introduced into 10 ml of ethyl acetate. 0.23 g of 2-propanethiol is added, while cooling with ice, and half of the acid chloride solution obtained above is added dropwise in the course of 15 minutes. The mixture is then stirred at 22°C for 3 hours. Thereafter, the remaining amount of 2-propanethiol is removed with argon gas passed over Javelle water. The resulting mixture is diluted with ethyl acetate and washed with dilute hydrochloric acid and then with brine. The resulting crude product is purified over a silica gel flash column (eluting agent: n-hexane/ethyl acetate 4/1). 1.16 g of a colourless oil which slowly crystallizes out are obtained. The solid is comminuted and stirred with 3 ml of n-hexane. After filtration with suction, washing and drying, 1.05 g of the desired title compound are obtained as white crystals of melting point 81-82°C.

Example H39: 3-(3-Fluoro-5-chloro-6-methacrylic acid ethyl ester-2-pyridyl)-4-chloro-5-difluoromethoxy-1-methyl-[1H]-pyrazole



(Compound No. I₁.764)

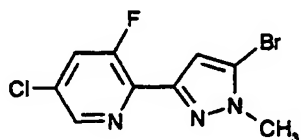
1.00 g of 3-(3-fluoro-5-chloro-6-formyl-2-pyridyl)-4-chloro-5-difluoromethoxy-1-methyl-[1H]-pyrazole (Example H36) is initially introduced into 6 ml of dioxane and 0.1 ml of water, and 0.88 g of triethyl 2-phosphonopropionate and 1.44 g of caesium carbonate are added. The mixture is then stirred at 80°C for 2 hours and the resulting reaction mixture is diluted with ethyl acetate and washed first with dilute hydrochloric acid and then with brine. After drying over sodium sulfate, filtering and concentrating in vacuo, the residue is purified over a silica gel flash column (eluting agent: toluene/ethyl acetate 10/1). 0.86 g of an isomer A and 0.37 g of an isomer B are obtained.

¹H-NMR (CDCl₃):

Isomer A: 7.56 ppm (d, 1 H); 6.86 ppm (m, 1 H); 6.70 ppm (t, 1 H); 4.05 ppm (q, 2 H); 3.85 ppm (s, 3 H); 2.15 ppm (m, 3 H); 1.03 ppm (t, 3 H).

Isomer B: 7.85 ppm (m, 1 H); 7.62 ppm (d, 1 H); 6.72 ppm (t, 1 H); 4.29 ppm (q, 2 H); 3.87 ppm (s, 3 H); 2.29 ppm (m, 3 H); 1.35 ppm (t, 3 H).

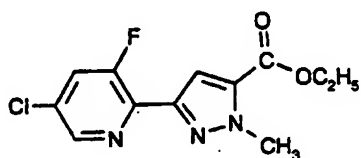
Example H40: 3-(3-Fluoro-5-chloro-2-pyridyl)-5-bromo-1-methyl-[1H]-pyrazole



(Compound No. I₁₃₁.035)

20.0 g of 3-(3-fluoro-5-chloro-2-pyridyl)-5-hydroxy-1-methyl-[1H]-pyrazole (Example H14) are initially introduced into 80 ml of tetrachloroethane. A total of 25.2 g of phosphorus oxybromide (POBr₃) are added in portions to the brown suspension and the mixture is then stirred at a temperature of 130°C for 2 hours. Thereafter, it is cooled and 150 ml of a 2 molar sodium hydroxide solution are added dropwise, while cooling with an ice-bath. After addition of diethyl ether and separation of the phases, the organic phase is washed successively with water, dilute hydrochloric acid and brine, dried over sodium sulfate, filtered and concentrated in vacuo. 19.94 g of a brown solid are obtained as the crude product, and this solid is purified by means of digestion with 50 ml of n-hexane. 12.65 g of the desired title compound are obtained as a brown solid of melting point 110-111°C.

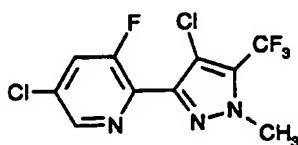
Example H41: 3-(3-Fluoro-5-chloro-2-pyridyl)-5-ethoxycarbonyl-1-methyl-[1H]-pyrazole



5.0 g of 3-(3-fluoro-5-chloro-2-pyridyl)-5-bromo-1-methyl-[1H]-pyrazole (Example H40) are initially introduced into an autoclave together with 7.2 ml of triethylamine, 0.48 g of bis-triphenylphosphinepalladium dichloride (PdCl₂(PPh₃)₂) and 70 ml of absolute ethanol. 100 bar of carbon monoxide are forced in at 22°C and the mixture is then kept at 100°C for

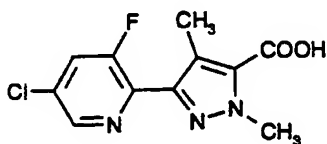
48 hours. In the meantime, a further 0.48 g of bis-triphenylphosphinepalladium dichloride is added. The mixture is then cooled to 22°C and the pressure is released. The resulting reaction mixture is filtered over Hyflo and - after removal of the ethanol - taken up in ethyl acetate. The ethyl acetate phase is washed with dilute hydrochloric acid and then with brine, dried over sodium sulfate, filtered and concentrated in vacuo. 3.17 g of a brown solid are obtained, and this gives, after purification over a silica gel flash column (eluting agent: n-hexane/ethyl acetate 2/1), 2.31 g of the desired title compound as a pale yellow solid of melting point 117-118°C.

Example H42: 3-(3-Fluoro-5-chloro-2-pyridyl)-4-chloro-5-trifluoromethyl-1-methyl-[1H]-pyrazole

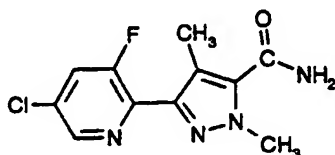


(Compound No. I₄.002)

8.63 g of 3-(3-fluoro-5-chloro-2-pyridyl)-4-chloro-5-carboxy-1-methyl-[1H]-pyrazole are initially introduced into a fluorinating unit with 27 g of hydrogen fluoride (HF), 16.2 g of sulfur tetrafluoride (SF₄) and 270 ml of methylene chloride. This mixture is kept at 80°C for 5 hours. It is then cooled to 22°C and the SF₄ is removed via a gas elimination unit (stream of argon) and the HF is removed under a water pump vacuum. After addition of methylene chloride, the mixture is extracted three times with ice-water and the organic phase which has been separated off is dried over sodium sulfate and then concentrated in vacuo together with 40 g of silica gel. After application of this silica gel to a flash column, the column is eluted with a mixture of n-hexane/ethyl acetate 5/1. 5.48 g of the desired title compound are obtained as a beige solid of melting point 76-78°C.

Example H43: 3-(3-Fluoro-5-chloro-2-pyridyl)-4-methyl-5-carboxy-1-methyl-[1H]-pyrazole(Compound No. I₁₃₀.035)

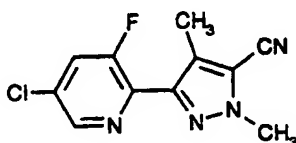
6.75 g of 3-(3-fluoro-5-chloro-2-pyridyl)-4-methyl-5-methoxycarbonyl-1-methyl-[1H]-pyrazole are suspended in 40 ml of dimethyl sulfoxide. 14.3 ml of a 2 molar sodium hydroxide solution are added dropwise, while cooling occasionally in an ice-bath (temperature < 30°C). The thick yellow-brown suspension is stirred at 22°C for 2 hours. The resulting suspension is then introduced into ice-water and the pH is brought to 1 with 2 molar hydrochloric acid. The slurry formed is filtered with suction and the solid is washed thoroughly with cold water and then dried in vacuo at 60°C. 5.97 g of the desired title compound are obtained as a beige solid of melting point 194-196°C.

Example H44: 3-(3-Fluoro-5-chloro-2-pyridyl)-4-methyl-5-carbamoyl-1-methyl-[1H]-pyrazole(Compound No. II₁₀.035)

3.0 g of 3-(3-fluoro-5-chloro-2-pyridyl)-4-methyl-5-carboxyl-1-methyl-[1H]-pyrazole (Example H43) are initially introduced into 25 ml of 1,2-dichloroethane, a total of 1.2 ml of thionyl chloride are slowly added at 80°C and the mixture is subsequently stirred at 80°C for 5 hours. The resulting mixture is concentrated in vacuo and three times 20 ml of carbon tetrachloride are added and in each case the mixture is evaporated to dryness. The resulting acid chloride is initially introduced into 35 ml of tetrahydrofuran, and ammonia gas is passed in, while cooling in an ice-bath. A brown precipitate forms. Stirring is continued overnight at 22°C. The resulting suspension is then introduced into five times the volume of ice-water. After brief subsequent stirring, the solid is filtered off with suction,

washed with cold water and dried in vacuo at 60°C. 2.0 g of the desired title compound are obtained as a brown solid of melting point 201-204°C in this manner.

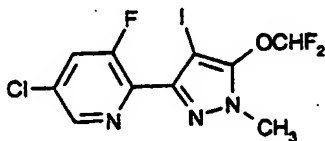
Example H45: 3-(3-Fluoro-5-chloro-2-pyridyl)-4-methyl-5-cyano-1-methyl-[1H]-pyrazole



(Compound No. I₁₀.002)

1.82 g of 3-(3-fluoro-5-chloro-2-pyridyl)-4-methyl-5-carbamoyl-1-methyl-[1H]-pyrazole (Example H44) are suspended in 20 ml of dioxane. First 1.65 ml of pyridine and then 1.44 ml of trifluoroacetic anhydride are added, while cooling in an ice-bath. 5 minutes later, the cooling bath is removed and the mixture is stirred at 22°C for 1 hour. The brown-red solution is diluted with diethyl ether and washed with one molar hydrochloric acid and then with brine. After drying over sodium sulfate and filtering, the filtrate is concentrated directly together with twice the amount of silica gel. After application of this silica gel to a flash column, the column is eluted with n-hexane/ethyl acetate 4/1. 1.60 g of the desired title compound are obtained as a beige solid of melting point 144-146°C.

Example H46: 3-(3-Fluoro-5-chloro-2-pyridyl)-4-iodo-5-difluoromethoxy-1-methyl-[1H]-pyrazole



(Compound No. I₁₃₅.035)

3.0 g of 3-(3-fluoro-5-chloro-2-pyridyl)-5-difluoromethoxy-1-methyl-[1H]-pyrazole (Example H15) are dissolved in 30 ml of methylene chloride, and 1.83 g of silver(I) nitrite and 3.02 g of iodine are then added. The mixture is stirred overnight at 22°C. It is then diluted with diethyl ether and extracted successively with aqueous sodium metabisulfite solution and brine. After drying of the organic phase over sodium sulfate and filtration, the filtrate is concentrated in vacuo together with twice the amount of silica gel. After application of this

silica gel to a flash column, the column is eluted with n-hexane/ethyl acetate (3/1). 3.97 g of the desired title compound are obtained as a beige solid of melting point 77-78°C in this manner.

Example H47: 3-(3-Fluoro-5-chloro-2-pyridyl)-4-nitro-5-difluoromethoxy-1-methyl-[1H]-pyrazole



(Compound No. I₁₃₆.035)

4.0 g of 3-(3-fluoro-5-chloro-2-pyridyl)-5-difluoromethoxy-1-methyl-[1H]-pyrazole (Example H15) are initially introduced into 30 ml of methylene chloride. 3.83 g of nitronium tetrafluoroborate are added, while stirring and cooling in an ice-bath, and the mixture is subsequently stirred overnight at 22°C. The following day, it is poured onto water, and ethyl acetate is added. After extraction by shaking and separation of the phases, the organic phase is washed with dilute bicarbonate solution and brine, dried over sodium sulfate, filtered and concentrated in vacuo. 4.35 g of the desired title compound are obtained as a brown solid of melting point 108-109°C.

Example H48: 3-(3-Fluoro-5-chloro-2-pyridyl)-4-amino-5-difluoromethoxy-1-methyl-[1H]-pyrazole

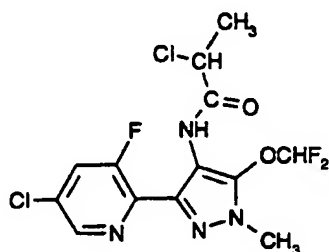


(Compound No. I₁₃₄.035)

4.2 g of 3-(3-fluoro-5-chloro-2-pyridyl)-4-nitro-5-difluoromethoxy-1-methyl-[1H]-pyrazole (Example H47) are initially introduced into the reaction vessel together with 40 ml of tetrahydrofuran, and 5.8 g of Raney nickel in ethanol are added. Hydrogenation is carried out under normal pressure and at a temperature of 30-35°C. After uptake of 728 ml of hydrogen, the hydrogenation is interrupted and the reaction mixture is filtered over Hyflo.

After removal of the solvent in vacuo, 3.15 g of the desired title compound are obtained as a brown solid of melting point 92-94°C.

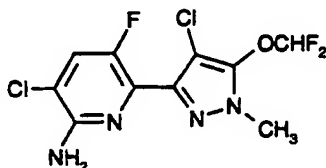
Example H49: 3-(3-Fluoro-5-chloro-2-pyridyl)-4-(2-chloropropionamido)-5-difluoromethoxy-1-methyl-[1H]-pyrazole



(Compound No. I₁₄₇.101)

1.0 g of 3-(3-fluoro-5-chloro-2-pyridyl)-4-amino-5-difluoromethoxy-1-methyl-[1H]-pyrazole (Example H48) is initially introduced into 4 ml of pyridine. 0.46 g of racemic 2-chloropropionyl chloride in 4 ml of methylene chloride is added dropwise over 30 minutes, while stirring and cooling in an ice-bath, and the mixture is then subsequently stirred at 22°C for 2 hours. The reaction mixture is taken up in ethyl acetate and washed with dilute hydrochloric acid and then with brine. After drying over sodium sulfate and filtering, the filtrate is concentrated in vacuo and the residue is then purified over a silica gel flash column (eluting agent: toluene/ethyl acetate 10/1). 0.98 g of the desired title compound is obtained as a white solid of melting point 153-154°C.

Example H50: 3-(3-Fluoro-5-chloro-6-amino-2-pyridyl)-4-chloro-5-difluoromethoxy-1-methyl-[1H]-pyrazole



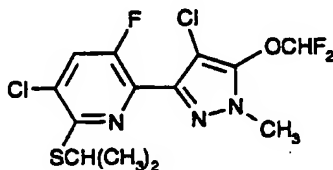
(Compound No. I₁.004)

1.84 g of 3-(3-fluoro-5-chloro-6-aminocarbonyl-oxymethyl-2-pyridyl)-4-chloro-5-difluoromethoxy-1-methyl-[1H]-pyrazole are initially introduced into 35 ml of

N-methylpyrrolidone together with 0.66 g of potassium carbonate. A preheated oilbath of 150°C is then applied and the mixture is heated overnight at this temperature. The following day, the reaction mixture is cooled to 22°C, poured onto ice-water and then extracted with diethyl ether. The ether phase is washed with brine and dried over sodium sulfate, filtered and concentrated in vacuo together with twice the amount of silica gel. After application of this silica gel to a flash column, the column is eluted with a mixture of n-hexane/ethyl acetate 1/1. 0.67 g of the desired title compound is obtained as a yellow solid.

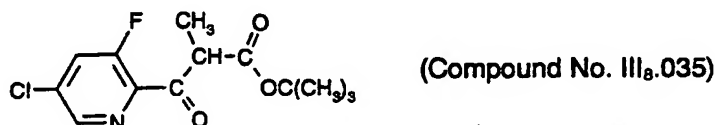
TLC analysis: silica gel 60 F₂₅₄; eluting agent: n-hexane/ethyl acetate 1/1: R_f value of the product: 0.33.

Example H51: 3-(3-Fluoro-5-chloro-6-isopropylthio-2-pyridyl)-4-chloro-5-difluoromethoxy-1-methyl-[1H]-pyrazole



(Compound No. I₁.088)

0.79 g 3-(3-fluoro-5-chloro-2-pyridyl-N-oxide)-4-chloro-5-difluoromethoxy-1-methyl-[1H]-pyrazole (Example H19) is initially introduced into 15 ml of benzene. Half of the benzene is distilled off. The mixture is cooled to 5°C in an ice-bath, while stirring, 0.22 ml of dimethylcarbamoyl chloride is added dropwise and the mixture is subsequently stirred at a temperature below 5°C for 30 minutes. Cooling in the ice-bath is continued, and 0.67 ml of triethylamine and 0.34 ml of 2-propanethiol are added. The mixture is then stirred overnight, while heating under reflux. After cooling in an ice-bath, 0.15 ml of dimethylcarbamoyl chloride and, 10 minutes later, 0.50 ml of triethylamine and 0.23 ml of 2-propanethiol are added. The mixture is then again boiled at the reflux temperature overnight. After diluting with diethyl ether, the mixture is washed successively with dilute hydrochloric acid, water, dilute sodium bicarbonate solution and brine. After drying over sodium sulfate and filtering, the filtrate is concentrated in vacuo and the residue is purified over a silica gel flash column (eluting agent: toluene/ethyl acetate 30/1). 0.22 g of the desired title compound is obtained as a colourless oil, which then crystallizes out (melting point 63-64°C).

Example H52: 3-Fluoro-5-chloro-2-[(2-tert-butoxycarbonyl)-propanoyl]-pyridine

32.3 g of diisopropylamine are initially introduced into 200 ml of tetrahydrofuran, and 200 ml of a 1.6 molar solution of n-butyllithium in hexane are added dropwise, while cooling with a carbon dioxide (CO₂)/acetone cooling bath. Thereafter, 49.2 ml of tert-butyl propionate are added dropwise at about -75°C and the mixture is subsequently stirred at this temperature for 45 minutes. Finally, a solution of 32.6 g of ethyl 3-fluoro-5-chloro-2-pyridinecarboxylate (Example H1) in 40 ml of tetrahydrofuran (THF) is then added dropwise at about -75°C and the mixture is subsequently stirred at this temperature for 1 hour. Thereafter, the mixture is diluted with 250 ml of tert-butyl methyl ether, and a mixture of 100 ml of water and 200 ml of acetic acid is added. After separation of the phases, the aqueous phase is extracted again with tert-butyl methyl ether and the combined organic phases are then washed with water. After drying over magnesium sulfate, the mixture is filtered and the filtrate is concentrated to dryness in vacuo. 51 g of an oil are obtained as the crude product.

TLC analysis: silica gel 60 F₂₅₄; eluting agent: n-hexane/ethyl acetate 3/1 (UV):

R_f value of the starting material: 0.46;

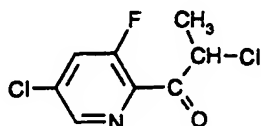
R_f value of the product: 0.63.

Example H53: 3-Fluoro-5-chloro-2-(2-carboxypropanoyl)-pyridine

25.5 g of the crude product 3-fluoro-5-chloro-2-[(2-tert-butoxycarbonyl)-propanoyl]-pyridine (Example H52) are added dropwise to 30 ml of a 33% solution of hydrogen bromide (HBr) in glacial acetic acid, a suspension being formed. This suspension is subsequently stirred for 90 minutes. The mixture is then introduced into 300 ml of ice-water and the precipitate

formed is filtered off with suction, washed with water and dried. 15.9 g of the desired title compound are obtained as a solid of melting point 101-102°C.

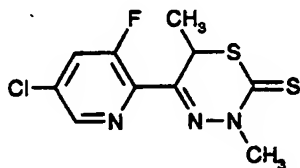
Example H54: 3-Fluoro-5-chloro-2-(2-chloropropanoyl)-pyridine



20.8 g of 3-fluoro-5-chloro-2-(2-carboxypropanoyl)-pyridine (Example H53) are initially introduced into 125 ml of glacial acetic acid. 6.3 g of chlorine gas are passed into the solution in the course of 1 hour and the mixture is then poured onto 700 ml of water and extracted with tert-butyl methyl ether. The ether phase is washed with water and dried over magnesium sulfate, filtered and evaporated in vacuo.

The resulting crude product is dissolved in 180 ml of tert-butyl methyl ether, and 45 g of silica gel are added. The mixture is stirred for 30 minutes, and initially observed evolution of gas ceasing. The silica gel is then filtered off and rinsed and the combined ether phases are concentrated in vacuo. The resulting crude product (20.1 g of an oil) is purified over a silica gel flash column (eluting agent: n-hexane/ethyl acetate 4/1). 17.0 g of the desired title compound are obtained as a solid of melting point 29-32°C.

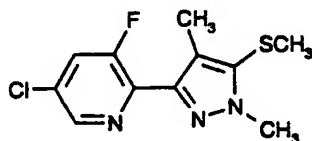
Example H55: 5-(5-Chloro-3-fluoro-2-pyridyl)-3,6-dimethyl-3,6-dihydro-[1,3,4]-thiadiazine-thione



19.1 ml of a 4 molar sodium hydroxide solution and 3.5 g of methylhydrazine are initially introduced into 76 ml of ethanol. 4.5 ml of carbon disulfide are added dropwise whilst stirring at a temperature below 5°C and the mixture is subsequently stirred for 30 minutes. 17.0 g of 3-fluoro-5-chloro-2-(2-chloropropanoyl)-pyridine (Example H54) are then added in

the course of 15 minutes at a temperature below 5°C. Thereafter, the temperature is allowed to rise to 22°C and the reaction mixture is subsequently stirred for 30 minutes. TLC analysis (silica gel 60 F₂₅₄; eluting agent: n-hexane/ethyl acetate 5/1 (UV)) of a worked-up sample shows that at this point in time no further starting material is present. 2.5 ml of a concentrated hydrochloric acid solution are then added dropwise, a yellow precipitate being formed. The mixture is stirred for 1 hour and then poured onto water and extracted with tert-butyl methyl ether. The ether phase is washed with water, dried over magnesium sulfate, filtered and concentrated in vacuo. 20.3 g of the desired title compound are obtained as a solid of melting point 107-112°C in this manner.

Example H56: 3-(3-Fluoro-5-chloro-2-pyridyl)-4-methyl-5-methylmercapto-1-methyl-[1H]-pyrazole



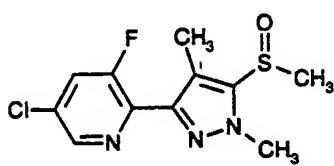
(Compound No. I₁₈.002)

21.6 g of 5-(5-chloro-3-fluoro-2-pyridyl)-3,6-dimethyl-3,6-dihydro-[1,3,4]-thiadiazine-thione (Example H55) are initially introduced into 70 ml of tert-butanol. 19.1 g of triphenylphosphine are then added and the mixture is stirred at a temperature of 65°C for about 15 minutes, a clear solution being formed. After cooling to 22°C, a suspension is again formed, to which 8.2 g of potassium tert-butyrate are added in portions at a temperature below 40°C (cooling in an ice-bath). The mixture is then subsequently stirred overnight and thereafter poured onto 600 ml of water, stirred, filtered with suction and washed, and the aqueous phase is extracted thoroughly with tert-butyl methyl ether. The aqueous phase is rendered strongly acid with concentrated hydrochloric acid and extracted with tert-butyl methyl ether. The ether phase is washed with water, dried over magnesium sulfate, filtered and concentrated in vacuo. 6.8 g of a crude intermediate are obtained in this manner.

1.9 g of this crude product are dissolved in 10 ml of DMF, and 2.2 g of potassium carbonate are added. Thereafter, 0.5 ml of methyl iodide in 2 ml of DMF is added dropwise under a slightly exothermic reaction. The mixture is then subsequently stirred at 22°C for 5 hours

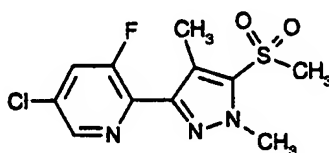
and thereafter poured onto 120 ml of ice-water and extracted with diethyl ether. The ether phase is washed with water, dried over magnesium sulfate, filtered and concentrated in vacuo. The residue (1.8 g of an oil) is purified over a silica gel flash column (eluting agent: n-hexane/ethyl acetate 2/1. 1.3 g of the desired title compound are obtained as a solid of melting point of 61-64°C.

Example H57: 3-(3-Fluoro-5-chloro-2-pyridyl)-4-methyl-5-methylsulfoxy-1-methyl-[1H]-pyrazole and 3-(3-fluoro-5-chloro-2-pyridyl)-4-methyl-5-methylsulfonyl-1-methyl-[1H]-pyrazole



(Comp. No. 1₉.002)

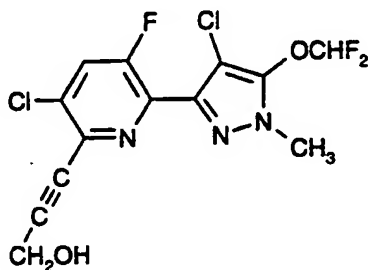
and



(Comp. No. 1₂₀.002)

2.1 g of 3-(3-fluoro-5-chloro-2-pyridyl)-4-methyl-5-methylmercapto-1-methyl-[1H]-pyrazole (Example H56) are dissolved in 40 ml of methylene chloride, and a total of 2.84 g of 70% meta-chloroperbenzoic acid are added in portions. The mixture is then stirred at 22°C for 4 hours. It is subsequently stirred with one molar sodium bicarbonate solution for 30 minutes. The organic phase which has been separated off is washed with water, dried over magnesium sulfate, filtered and concentrated in vacuo. 1.7 g of a solid are obtained, and this is purified over a silica gel flash column (eluting agent: n-hexane/ethyl acetate 1/1). 0.80 g of the desired sulfone of melting point 145-147°C and 0.70 g of the desired sulfoxide of melting point 112-114°C are obtained in this manner.

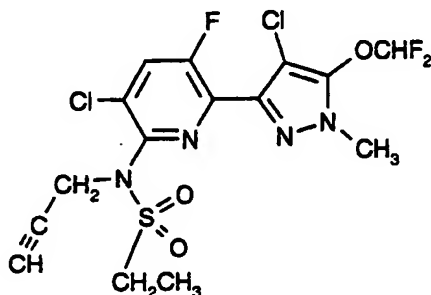
Example H58: 3-(3-Fluoro-5-chloro-6-(1-hydroxy-2-propyn-3-yl)-2-pyridyl)-4-chloro-5-difluoromethoxy-1-methyl-[1H]-pyrazole



(Comp. No. I₁.190)

2.0 g of 3-(3-fluoro-5,6-dichloro-2-pyridyl)-4-chloro-5-difluoromethoxy-1-methyl-[1H]-pyrazole (Example H21) are initially introduced into 15 ml of triethylamine, and 0.37 ml of propargyl alcohol is added. The mixture is then evacuated and gassed with argon 3 times under a partial water pump vacuum. Thereafter, 0.03 g of copper(I) iodide and 0.12 g of bis-triphenylphosphine-palladium dichloride ($\text{PdCl}_2(\text{PPh}_3)_2$) are added and the mixture is stirred overnight at 67°C under argon. The following day, after cooling to 22°C, 0.20 ml of propargyl alcohol, 0.03 g of copper(I) iodide and 0.12 g of $\text{PdCl}_2(\text{PPh}_3)_2$ are added. The mixture is then stirred at 67°C for 6 hours. After cooling to 22°C, ethyl acetate is added and the mixture is washed successively with dilute hydrochloric acid, water and brine. After drying over sodium sulfate, filtration and concentration in vacuo, the residue is purified over a silica gel flash column (eluting agent: n-hexane/ethyl acetate 1/1). 0.97 g of the desired title compound is obtained as a yellow oil which gradually crystallizes; melting point 92-94°C.

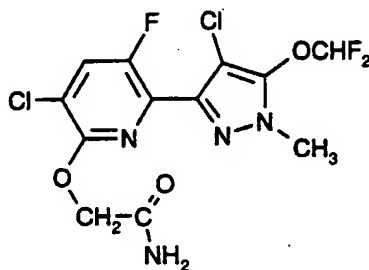
Example H59: 3-(3-Fluoro-5-chloro-6-(N-propargyl-N-ethylsulfonyl)-amino-2-pyridyl)-4-chloro-5-difluoromethoxy-1-methyl-[1H]-pyrazole



(Comp. No. I, 747)

0.81 g of 3-(3-fluoro-5-chloro-6-amino-2-pyridyl)-4-chloro-5-difluoromethoxy-1-methyl-[1H]-pyrazole (Example H50) is dissolved in 10 ml of methylene chloride. 0.93 ml of triethylamine and then 0.54 ml of ethanesulfonyl chloride ($\text{CH}_3\text{CH}_2\text{SO}_2\text{Cl}$) are added, while stirring and cooling in an ice-bath, and the mixture is subsequently stirred at 22°C for 48 hours. Diethyl ether is added to the reaction mixture and the mixture is washed with dilute hydrochloric acid and then with brine. After drying over sodium sulfate, filtering and concentrating in vacuo, 1.0 g of an intermediate product is obtained, and this is dissolved in 10 ml of dioxane. 2.0 ml of a 2 molar aqueous sodium hydroxide solution are added dropwise, while cooling in an ice-bath and stirring, and the mixture is subsequently stirred at 22°C for 1.5 hours. It is then diluted with diethyl ether and rendered acid with hydrochloric acid. After extraction by shaking and separation of the phases, the ether phase is washed with brine, dried over sodium sulfate, filtered and concentrated in vacuo. The intermediate obtained in this manner is dissolved in 20 ml of N-methylpyrrolidone (NMP) and the solution is stirred and cooled in an ice-bath. 2.0 g of potassium carbonate are then added, and 0.45 ml of propargyl bromide is added dropwise. The mixture is subsequently stirred, with the ice-bath thawing, and is then partitioned between ice-water and diethyl ether. After extraction by shaking and separation of the phases, the ether phase is washed with brine, dried over sodium sulfate, filtered and concentrated in vacuo together with twice the amount of silica gel. After application of the silica gel to a flash column, the column is eluted with n-hexane/ethyl acetate 2/1). 0.34 g of the desired title compound is obtained as a brown-yellow solid of melting point $138\text{--}139^\circ\text{C}$.

Example H60: 3-(3-Fluoro-5-chloro-6-carbamoylmethylenoxy-2-pyridyl)-4-chloro-5-difluoromethoxy-1-methyl-[1H]-pyrazole

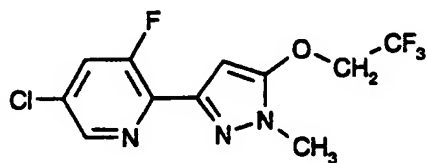


(Comp. No. I₁.061)

3.0 g of 3-(3-fluoro-5-chloro-6-hydroxy-2-pyridyl)-4-chloro-5-difluoromethoxy-1-methyl-[1H]-pyrazole (Example H30) are initially introduced into 30 ml of N-methylpyrrolidone (NMP) together with 2.53 g of potassium carbonate, and 0.96 g of chloroacetamide is then added. The mixture is stirred overnight at 50°C. After cooling to 22°C, it is then poured onto ice-water and a little diethyl ether is added. The slurry formed is filtered with suction and the solid is washed successively with water, diethyl ether and n-hexane. After drying in vacuo at 50°C, 2.35 g of the desired title compound are isolated as a beige solid.

¹H-NMR (CDCl₃): 7.64 ppm (d, 1 H); 6.72 ppm (t, 1 H); 6.50 ppm (broad, 1 H); 5.60 ppm (broad, 1 H); 4.6 ppm (s, 2 H); 3.87 ppm (s, 3 H).

Example H61: 3-(3-Fluoro-5-chloro-2-pyridyl)-5-(2,2,2-trifluoroethoxy)-1-methyl-[1H]-pyrazole



(Comp. No. I₁₃₂.035)

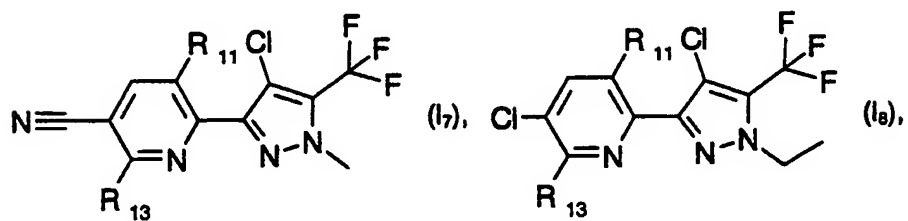
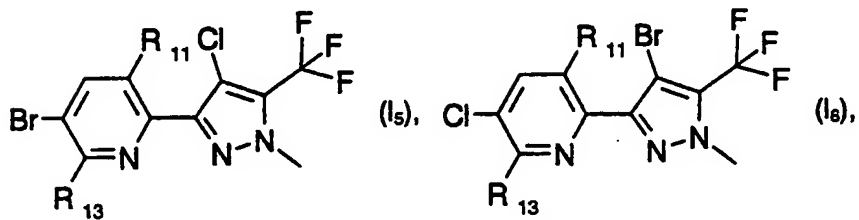
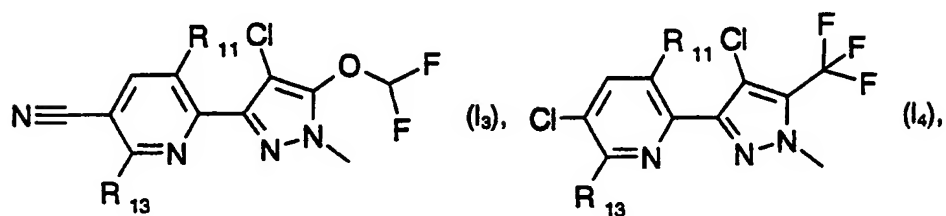
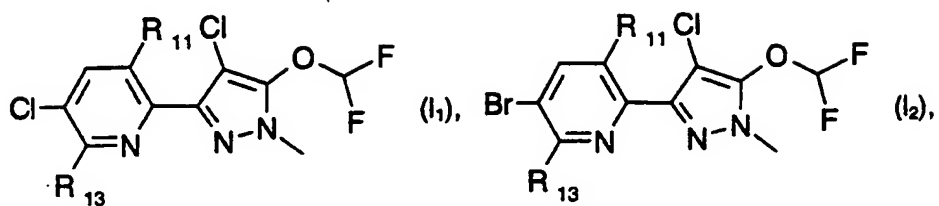
3.0 g of 3-(3-fluoro-5-chloro-2-pyridyl)-5-hydroxy-1-methyl-[1H]-pyrazole (Example H14) are initially introduced into 30 ml of N-methylpyrrolidone (NMP) together with 3.64 g of potassium carbonate, and 3.49 g of 2,2,2-trifluoro-ethanol 4-methylbenzenesulfonate are added. 0.3 g of sodium iodide is then added and the mixture is stirred overnight at 80°C. It

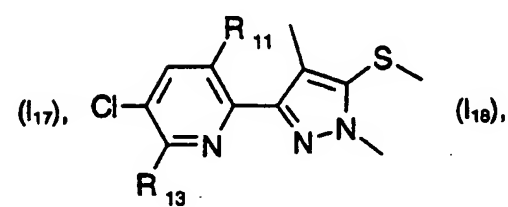
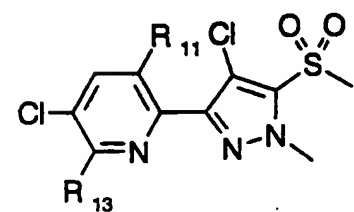
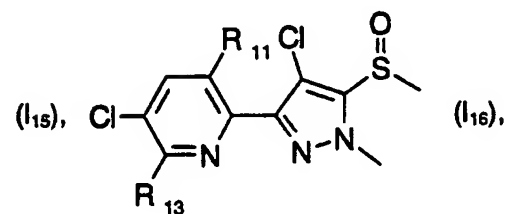
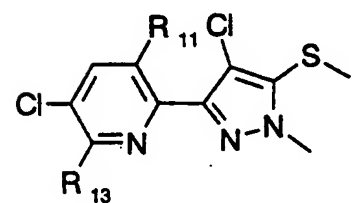
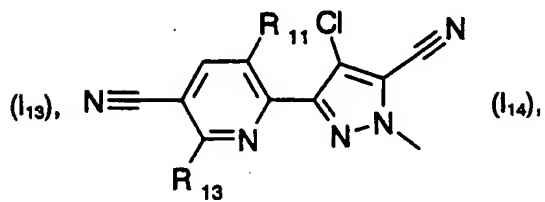
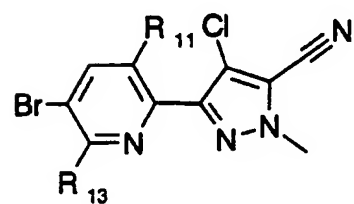
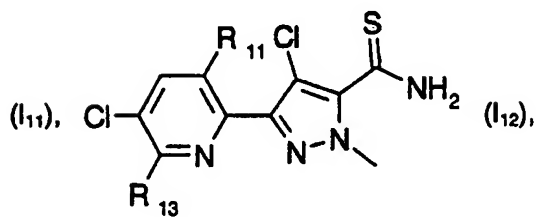
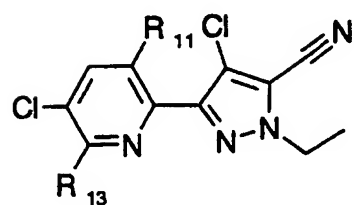
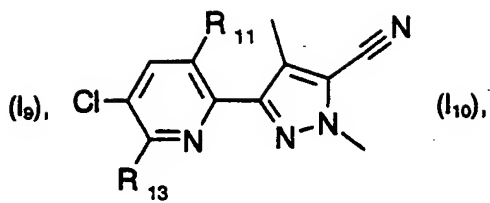
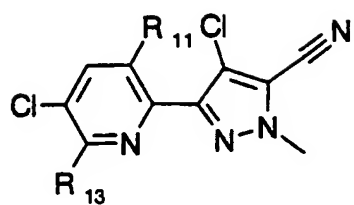
is then cooled to 22°C and partitioned between dilute hydrochloric acid and diethyl ether. After extraction by shaking and separation of the phases, the ether phase is washed with brine, filtered and concentrated in vacuo together with twice the amount of silica gel. After application of the silica gel to a flash column, the column is eluted with n-hexane/ethyl acetate 2/1. 2.68 g of the desired title compound are obtained as a yellow solid of melting point 72-73°C.

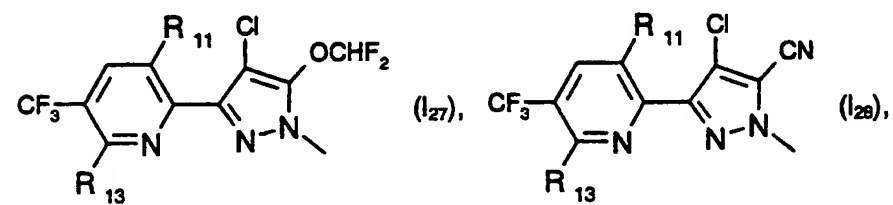
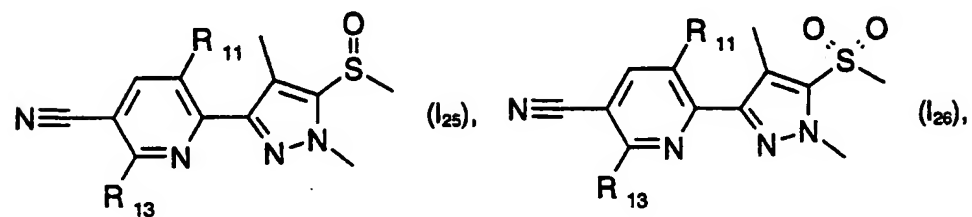
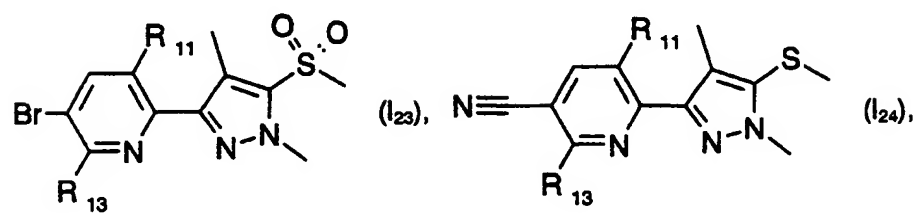
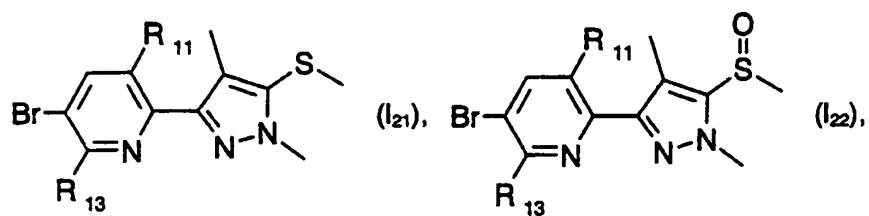
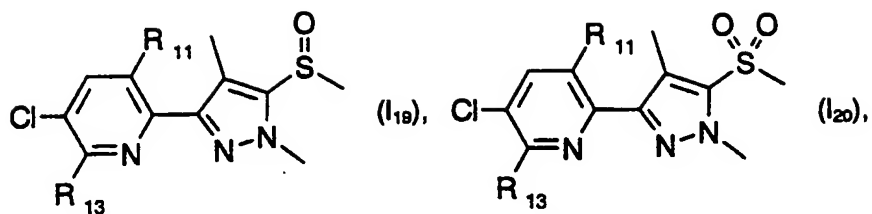
The compounds listed in the following tables can also be prepared in an analogous manner.

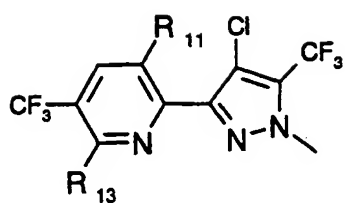
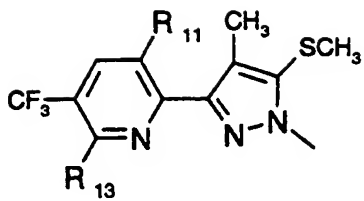
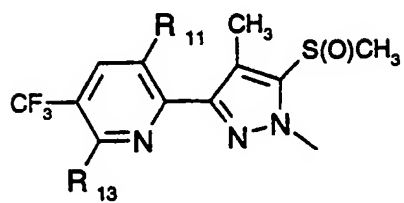
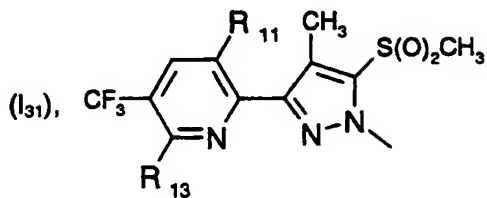
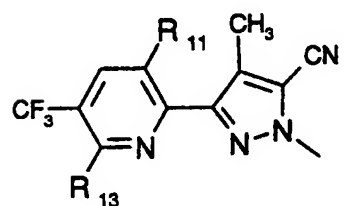
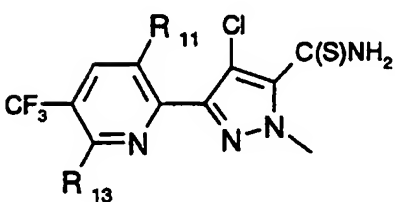
In the following tables 1 to 4, certain structures I_n, II₁-II₁₃, III₁-III₉, IV₁, IV₂, V₁ or V₂, for example I₁ to I₃₄ in Table 1 or I₁₀₇ to I₁₃₆; I₁₄₉-I₁₅₆; II₁-II₁₃; III₁-III₉; IV₁, IV₂, V₁ and V₂ in Table 4, with the same substituent variations, for example R₁₁ and R₁₃ in Table 1 or R₁₁, R₁₂ and R₁₃ in Table 4, are combined for simplification.

In the tables mentioned, all the structures I_n or II₁-II₁₂, III₁-III₉, IV₁, IV₂, V₁ or V₂, where for Table 1 n=1 to 34, mentioned in the heading of the tables should thus be combined with the definitions given in the tables. For example, in Table 1, I_n.001 discloses each of the 34 specific compounds I₁.001, I₂.001, I₃.001, I₄.001, I₅.001, I₆.001, I₇.001, I₈.001 and so on up to I₃₄.001, in which in each case R₁₁ and R₁₃ are fluorine.

Table 1: Compounds of the formulae I₁ to I₃₄





(I₂₉),(I₃₀),(I₃₁),(I₃₂),(I₃₃),(I₃₄)

Comp.No. I _n n = 1-34	R ₁₁	R ₁₃
001	F	F
002	F	H
003	F	Cl
004	F	NH ₂
005	F	OH
006	F	SH
007	F	Br
008	F	I
009	F	CN
010	F	SO ₂ Cl
011	F	NH(CH ₃)
012	F	N(CH ₂ CH ₃) ₂
013	F	NH(COCH ₃)
014	F	NH(CH ₂ CH=CH ₂)

Comp.No. I_n $n = 1-34$	R_{11}	R_{13}
015	F	$N(CH_3)(CH_2C\equiv CH)$
016	F	$N(SO_2CH_3)_2$
017	F	$NH(SO_2CH_2CH_3)$
018	F	$N(CH_2CH=CH_2)(SO_2CH_2CH_3)$
019	F	$N(CH_2C\equiv CH)(SO_2CH(CH_3)_2)$
020	F	$N(CH_2CF_3)(CHO)$
021	F	$NH(CH_2C_6H_5)$
022	F	OCH_3
023	F	OCH_2CH_3
024	F	$OCH(CH_3)_2$
025	F	$OCH(CH_3)CH_2CH_2CH_3$
026	F	$OCH_2CH=CH_2$
027	F	$OCH(CH_3)CH=CH_2$
028	F	$OCH_2C\equiv CH$
029	F	$OCH(CH_3)C\equiv CH$
030	F	$OCH(\text{cyclopentyl})_2$
031	F	$OCH_2(C_6H_5)$
032	F	$OCH_2(2-F-C_6H_5)$
033	F	$OCH(CH_3)(4-CH_3-C_6H_5)$
034	F	OC_6H_5
035	F	$O(4\text{-pyrimidyl})$
036	F	OCH_2CH_2Cl
037	F	$OCH_2CH=CHCl$
038	F	OCH_2CH_2OH
039	F	OCH_2OCH_3
040	F	$OCH_2CH_2OCH_2CH_3$
041	F	$OCH_2CH_2OCH_2CH_2OCH_2CH_3$
042	F	$OCH(CH_3)CH_2OCH_2CH=CH_2$
043	F	$OCOCH_3$
044	F	$OCOOCH_3$

Comp.No. I_n $n = 1-34$	R_{11}	R_{13}
045	F	$\text{OCOCH}_2\text{C}_6\text{H}_5$
046	F	OCH_2SCH_3
047	F	$\text{OCH}_2\text{CH}_2\text{SCH}_2\text{CH}_3$
048	F	OCH_2COOH
049	F	$\text{OCH}(\text{CH}_3)\text{COOH}$
050	F	$(R)\text{-OCH}(\text{CH}_3)\text{COOH}$
051	F	$(S)\text{-OCH}(\text{CH}_3)\text{COOH}$
052	F	$\text{OCH}_2\text{COOCH}_2\text{CH}_3$
053	F	$\text{OCH}(\text{CH}_3)\text{COOCH}_3$
054	F	$\text{OCH}(\text{CH}_3)\text{COOCH}_2\text{CH}=\text{CH}_2$
055	F	$\text{OCH}(\text{CH}_3)\text{COOCH}_2(\text{C}_6\text{H}_5)$
056	F	$\text{OCH}(\text{CH}_3)\text{CH}_2\text{COOH}$
057	F	$\text{OCH}(\text{CH}_3)\text{CH}_2\text{COOCH}_2\text{CH}_3$
058	F	$\text{OCH}_2\text{COSCH}_3$
059	F	$\text{OCH}(\text{CH}_3)\text{COSCH}_2\text{CH}_3$
060	F	$\text{OCH}(\text{CH}_3)\text{COSCH}(\text{CH}_3)_2$
061	F	$\text{OCH}_2\text{CONH}_2$
062	F	$\text{OCH}_2\text{CON}(\text{CH}_2\text{CH}_3)_2$
063	F	$\text{OCH}(\text{CH}_3)\text{CON}(\text{CH}_3)_2$
064	F	$\text{OCH}(\text{CH}_3)\text{CONH}(\text{CH}_2\text{CH}=\text{CH}_2)$
065	F	$\text{OCH}(\text{CH}_3)\text{CON}(\text{CH}_3)(\text{CH}_2\text{C}\equiv\text{CH})$
066	F	$\text{OCH}(\text{CH}_3)\text{CON}(\text{CH}_2\text{C}_6\text{H}_5)_2$
067	F	$\text{OCH}(\text{CH}_3)\text{CON}(\text{CH}_3)(\text{C}_6\text{H}_5)$
068	F	$\text{OCH}_2\text{COOCH}_2\text{CH}_2\text{SCH}_3$
069	F	$\text{OCH}(\text{CH}(\text{CH}_3)_2)\text{COOH}$
070	F	$\text{OCH}(\text{CH}_3)\text{COOCH}_2\text{CH}_2\text{OCH}_2\text{CH}_3$
071	F	$\text{OCH}(\text{C}_6\text{H}_5)\text{COOH}$
072	F	$(R)\text{-OCH}(\text{C}_6\text{H}_5)\text{COOH}$
073	F	$(S)\text{-OCH}(\text{C}_6\text{H}_5)\text{COOH}$
074	F	$\text{OCH}(\text{C}_6\text{H}_5)\text{COOCH}_3$

Comp.No. I_n $n = 1-34$	R_{11}	R_{13}
075	F	$OCH(C_6H_5)COOCH(CH_3)C\equiv CH$
076	F	$OCH(C_6H_5)COOCH_2C_6H_5$
077	F	$OCH(C_6H_5)COSCH(CH_3)_2$
078	F	$OCH(C_6H_5)CONH_2$
079	F	$OCH(C_6H_5)CONH(CH_2C\equiv CH)$
080	F	$OCH(C_6H_5)CON(CH_2CH=CH_2)_2$
081	F	$OCH(C_6H_5)CON(CH_3)CH_2C_6H_5$
082	F	$OCH(C_6H_5)CONH(CH_2(2-F-C_6H_5))$
083	F	$OCH(C_6H_5)CONH(\text{cyclopropyl})$
084	F	OCH_2CH_2COOH
085	F	$OCH_2CH_2COOCH_2CH_3$
086	F	$OCH(CH_3)CH_2COOH$
087	F	SCH_3
088	F	$SCH(CH_3)_2$
089	F	$SCH_2CH=CH_2$
090	F	$SCH_2C_6H_5$
091	F	$SCH_2CH_2OCH_3$
092	F	SC_6H_5
093	F	SCH_2COOH
094	F	$SCH_2COOCH_2C_6H_5$
095	F	$SCH(CH_3)COOH$
096	F	$SCH(CH_3)COOCH_2CH_3$
097	F	$SCH(CH_3)COOCH_2CH=CH_2$
098	F	$SCH(CH_3)COSCH_3$
099	F	$SCH(CH_3)CON(CH_3)_2$
100	F	$SCH(CH_3)CONH(CH_2CH=CH_2)$
101	F	$SOCH_2CH_3$
102	F	SO_2CH_3
103	F	SO_2NH_2
104	F	$SO_2N(CH_3)_2$

Comp.No. I_n $n = 1-34$	R_{11}	R_{13}
105	F	$\text{SO}_2\text{N}(\text{CH}_2\text{CH}_3)_2$
106	F	$\text{SO}_2\text{N}(\text{CH}_3)(\text{CH}_2(4\text{-CH}_3\text{-C}_6\text{H}_5))$
107	F	$\text{SO}_2\text{NHCH}_2\text{CH}_2\text{OCH}_3$
108	F	SCOOCH_3
109	F	$\text{SCON}(\text{CH}_3)_2$
110	F	$\text{SCONHCH}_2\text{CH}=\text{CH}_2$
111	F	$\text{SCOOCH}_2\text{CHCH}_2$
112	F	$\text{SCON}(\text{CH}_2\text{CH}_3)\text{COCF}_3$
113	F	CHO
114	F	COCH_3
115	F	$\text{COOCH}_2\text{CH}_3$
116	F	$\text{COOCH}_2\text{C}_6\text{H}_5$
117	F	COCl
118	F	$\text{COCH}_2\text{CH}_2\text{Cl}$
119	F	COOH
120	F	COOCH_3
121	F	$\text{COOCH}_2\text{CH}_3$
122	F	$\text{COOCH}(\text{CH}_3)_2$
123	F	$\text{COOCH}_2\text{CH}=\text{CH}_2$
124	F	$\text{COO}(\text{CH}_2)_5\text{CH}_3$
125	F	$\text{COOCH}(\text{CH}_3)\text{CH}=\text{CH}_2$
126	F	$\text{COOCH}_2(2\text{-F-C}_6\text{H}_5)$
127	F	COOC_6H_5
128	F	$\text{COOCH}_2\text{CH}_2\text{OCH}_2\text{CH}_3$
129	F	$\text{COOCH}(\text{CH}_3)\text{CH}_2\text{SCH}_3$
130	F	$\text{COO}(\text{oxetanyl})$
131	F	$\text{COOCH}_2(\text{oxiranyl})$
132	F	$\text{COO}(\text{cyclopentyl})$
133	F	COSCH_3
134	F	$\text{COSCH}(\text{CH}_3)_2$

Comp.No. I_n $n = 1-34$	R_{11}	R_{13}
135	F	$\text{COSCH}_2\text{C}_6\text{H}_5$
136	F	CONH_2
137	F	$\text{CONH}(\text{CH}_2\text{CH}=\text{CH}_2)$
138	F	$\text{CONHCH}_2\text{C}_6\text{H}_5$
139	F	$\text{CON}(\text{CH}_2\text{CH}=\text{CH}_2)_2$
140	F	$\text{CON}(\text{CH}_3)\text{OCH}_3$
141	F	$\text{COOCH}_2\text{CH}_2\text{COOH}$
142	F	$\text{COOCH}(\text{CH}_3)\text{COOCH}_3$
143	F	$\text{COOCH}(\text{CH}_3)\text{COOCH}_2\text{C}_6\text{H}_5$
144	F	$\text{COOCH}(\text{CH}_3)\text{CH}_2\text{COOCH}_2\text{CH}_3$
145	F	$(S)\text{-COOCH}(\text{CH}_3)\text{CH}_2\text{COOCH}_2\text{CH}=\text{CH}_2$
146	F	$(R)\text{-COOCH}(\text{CH}_3)\text{CH}_2\text{COOCH}_2\text{CH}=\text{CH}_2$
147	F	$\text{COOCH}(\text{CH}_3)\text{CH}_2\text{CONHCH}_2\text{CH}_3$
148	F	$\text{COOCH}(\text{CH}_3)\text{CH}_2\text{CON}(\text{CH}_3)_2$
149	F	$\text{COOCH}(\text{CH}_3)\text{CH}_2\text{COSCH}_2\text{CH}_3$
150	F	$\text{COOCH}(\text{CH}_3)\text{CH}_2\text{COOCH}_2\text{CH}=\text{CH}_2$
151	F	$\text{COOC}(\text{CH}_3)_2\text{COCH}_3$
152	F	$\text{COOC}(\text{CH}_3)_2\text{COOH}$
153	F	$\text{COOC}(\text{CH}_3)_2\text{COOCH}_3$
154	F	$\text{COOC}(\text{CH}_3)_2\text{COOCH}_2\text{CH}_3$
155	F	$\text{COOC}(\text{CH}_3)_2\text{COOCH}(\text{CH}_3)_2$
156	F	$\text{COOC}(\text{CH}_3)_2\text{COO}(\text{CH}_2)_4\text{CH}_3$
157	F	$\text{COOC}(\text{CH}_3)_2\text{COOCH}_2\text{C}_6\text{H}_5$
158	F	$\text{COOC}(\text{CH}_3)_2\text{COOCH}_2(2\text{-F-C}_6\text{H}_5)$
159	F	$\text{COOC}(\text{CH}_3)_2\text{COOCH}_2\text{CH}=\text{CH}_2$
160	F	$\text{COOC}(\text{CH}_3)_2\text{COOCH}(\text{CH}_3)\text{CH}=\text{CH}_2$
161	F	$\text{COOC}(\text{CH}_3)_2\text{COOCH}_2\text{C}\equiv\text{CH}$
162	F	$\text{COO}(\text{CH}_3)_2\text{COOCH}_2\text{CH}_2\text{OCH}_2\text{CH}_3$
163	F	$\text{COOC}(\text{CH}_3)_2\text{COSCH}_3$
164	F	$\text{COOC}(\text{CH}_3)_2\text{COSCH}(\text{CH}_3)_2$

Comp.No. I_n $n = 1-34$	R_{11}	R_{13}
165	F	$\text{COOC}(\text{CH}_3)_2\text{COSCH}_2\text{C}_6\text{H}_5$
166	F	$\text{COOC}(\text{CH}_3)_2\text{CONH}_2$
167	F	$\text{COOC}(\text{CH}_3)_2\text{CONHCH}_2\text{CH}=\text{CH}_2$
168	F	$\text{COOC}(\text{CH}_3)_2\text{CON}(\text{CH}_2\text{CH}_3)_2$
169	F	$\text{COOC}(\text{CH}_3)_2\text{CON}(\text{CH}_3)\text{CH}_2\text{CH}_2\text{OCH}_3$
170	F	$\text{COSCH}(\text{CH}_3)\text{COOH}$
171	F	$\text{COSCH}(\text{CH}_3)\text{COOCH}_3$
172	F	$\text{COSCH}(\text{CH}_3)\text{CONHCH}_2\text{CH}=\text{CH}_2$
173	F	$\text{CON}(\text{CH}_3)\text{CH}_2\text{COOH}$
174	F	$\text{CON}(\text{CH}_3)\text{C}(\text{CH}_3)_2\text{COOCH}_2\text{CH}_3$
175	F	$\text{CON}(\text{CH}_3)\text{OCH}_2\text{COOCH}_3$
176	F	$\text{CON}(\text{CH}_3)\text{OH}$
177	F	CH_3
178	F	CH_2CH_3
179	F	$\text{CH}(\text{OH})\text{CH}_3$
180	F	$\text{CH}(\text{OCH}_2\text{CH}=\text{CH}_2)\text{CH}_3$
181	F	CH_2Cl
182	F	CH_2OH
183	F	$\text{CH}_2\text{OCOCH}_3$
184	F	CHClCH_3
185	F	$\text{CH}_2\text{CH}_2\text{CF}_3$
186	F	$\text{CH}=\text{CHCF}_3$
187	F	$\text{CH}_2\text{CH}=\text{CH}_2$
188	F	$\text{CH}=\text{CHCH}_3$
189	F	$\text{C}\equiv\text{CH}$
190	F	CCCH_2OH
191	F	$\text{CH}_2\text{CHClCOOH}$
192	F	$(R)\text{-CH}_2\text{CHClCOOH}$
193	F	$(S)\text{-CH}_2\text{CHClCOOH}$
194	F	$\text{CH}_2\text{CH}(\text{CH}_3)\text{COOH}$

Comp.No. I_n $n = 1-34$	R_{11}	R_{13}
195	F	$\text{CH}_2\text{CH}(\text{CH}_3)\text{COOCH}_2\text{CH}_3$
196	F	$\text{CH}(\text{Cl})\text{CH}_2\text{COOCH}_3$
197	F	$\text{CH}(\text{Cl})\text{C}(\text{Cl})_2\text{COOH}$
198	F	$\text{CH}(\text{Cl})\text{CH}(\text{Cl})\text{COOCH}_2\text{CH}_3$
199	F	$\text{CH}_2\text{CH}(\text{CH}_3)\text{COOH}$
200	F	$\text{CH}_2\text{CH}(\text{CH}_3)\text{COCH}_2\text{CH}=\text{CH}_2$
201	F	$\text{CH}_2\text{CH}(\text{CH}_3)\text{CONH}(\text{CH}_2\text{CH}=\text{CH}_2)$
202	F	$\text{CH}_2\text{CH}(\text{CH}_3)\text{CON}(\text{CH}_3)_2$
203	F	$\text{CH}_2\text{CH}(\text{CH}_3)\text{COSCH}(\text{CH}_3)_2$
204	F	$\text{CH}_2\text{CHClCOOC}(\text{CH}_3)_3$
205	F	$\text{CH}_2\text{CHClCOOCH}_3$
206	F	$\text{CH}_2\text{CHClCOOCH}_2\text{CH}_3$
207	F	$\text{CH}_2\text{CHClCOOCH}(\text{CH}_3)_2$
208	F	$\text{CH}_2\text{CHClCOOCH}_2\text{CH}=\text{CH}_2$
209	F	$\text{CH}_2\text{CHClCOOCH}_2\text{C}_6\text{H}_5$
210	F	$\text{CH}_2\text{CHClCOSCH}_3$
211	F	$\text{CH}_2\text{CHClCOSCH}(\text{CH}_3)_2$
212	F	$\text{CH}_2\text{CHClCOSCH}_2\text{C}_6\text{H}_5$
213	F	$\text{CH}_2\text{CHClCONH}_2$
214	F	$\text{CH}_2\text{CHClCONH}(\text{CH}_2\text{CH}=\text{CH}_2)$
215	F	$\text{CH}_2\text{CHClCON}(\text{CH}_2\text{CH}_3)_2$
216	F	$\text{CH}_2\text{CHClCONH}(\text{CH}_2\text{C}_6\text{H}_5)$
217	F	$\text{CH}_2\text{CHClCON}(\text{CH}_3)\text{CH}_2\text{C}_6\text{H}_5$
218	F	$\text{CH}=\text{CHCOOH}$
219	F	(E)- $\text{CH}=\text{CHCOOH}$
220	F	(Z)- $\text{CH}=\text{CHCOOH}$
221	F	$\text{CH}=\text{CHCOOCH}_3$
222	F	$\text{CH}=\text{CHCOOCH}_2\text{C}_6\text{H}_5$
223	F	$\text{CH}=\text{CHCONH}_2$
224	F	$\text{CH}=\text{CHCONH}(\text{CH}_2\text{CH}=\text{CH}_2)$

Comp.No. I_n $n = 1-34$	R_{11}	R_{13}
225	F	$\text{CH}=\text{C}(\text{Cl})\text{COOH}$
226	F	$\text{CH}=\text{C}(\text{Cl})\text{CONH}_2$
227	F	$\text{CH}=\text{C}(\text{Cl})\text{CONH}(\text{CH}_2\text{CH}_3)$
228	F	$\text{CH}=\text{C}(\text{Cl})\text{CON}(\text{CH}_2\text{CH}_3)_2$
229	F	$\text{CH}=\text{C}(\text{Cl})\text{CONH}(\text{CH}_2\text{C}_6\text{H}_5)$
230	F	$\text{CH}=\text{C}(\text{Cl})\text{COSCH}_3$
231	F	$\text{CH}=\text{C}(\text{Cl})\text{COSCH}(\text{CH}_3)_2$
232	F	$\text{CH}=\text{C}(\text{CH}_3)\text{COOH}$
233	F	$\text{CH}=\text{C}(\text{CH}_3)\text{CONH}(\text{CH}_2\text{CH}=\text{CH}_2)$
234	F	$\text{CH}=\text{C}(\text{CH}_3)\text{CON}(\text{CH}_3)_2$
235	F	$\text{CH}=\text{C}(\text{CH}_3)\text{COSCH}_2\text{CH}_3$
236	F	$\text{CH}=\text{C}(\text{CN})\text{COOH}$
237	F	$\text{CH}=\text{C}(\text{CN})\text{COOC}(\text{CH}_3)_3$
238	F	$\text{CH}=\text{C}(\text{CN})\text{CON}(\text{CH}_2\text{CH}=\text{CH}_2)_2$
239	F	$\text{CH}=\text{C}(\text{COOH})_2$
240	F	$\text{CH}=\text{C}(\text{C}_6\text{H}_5)\text{COOH}$
241	F	$\text{CH}=\text{CHCH}_2\text{OH}$
242	Cl	F
243	Cl	H
244	Cl	Cl
245	Cl	NH_2
246	Cl	OH
247	Cl	SH
248	Cl	Br
249	Cl	I
250	Cl	CN
251	Cl	SO_2Cl
252	Cl	$\text{NH}(\text{CH}_3)$
253	Cl	$\text{N}(\text{CH}_2\text{CH}_3)_2$
254	Cl	$\text{NH}(\text{COCH}_3)$

Comp.No. I_n $n = 1-34$	R_{11}	R_{13}
255	Cl	$NH(CH_2CH=CH_2)$
256	Cl	$N(CH_3)(CH_2C\equiv CH)$
257	Cl	$N(SO_2CH_3)_2$
258	Cl	$NH(SO_2CH_2CH_3)$
259	Cl	$N(CH_2CH=CH_2)(SO_2CH_2CH_3)$
260	Cl	$N(CH_2C\equiv CH)(SO_2CH(CH_3)_2)$
261	Cl	$N(CH_2CF_3)(CHO)$
262	Cl	$NH(CH_2C_6H_5)$
263	Cl	OCH_3
264	Cl	OCH_2CH_3
265	Cl	$OCH(CH_3)_2$
266	Cl	$OCH(CH_3)CH_2CH_2CH_3$
267	Cl	$OCH_2CH=CH_2$
268	Cl	$OCH(CH_3)CH=CH_2$
269	Cl	$OCH_2C\equiv CH$
270	Cl	$OCH(CH_3)C\equiv CH$
271	Cl	$OCH(\text{cyclopentyl})$
272	Cl	$OCH_2(C_6H_5)$
273	Cl	$OCH_2(2-F-C_6H_5)$
274	Cl	$OCH(CH_3)(4-CH_3-C_6H_5)$
275	Cl	OC_6H_5
276	Cl	$O(4\text{-pyrimidyl})$
277	Cl	OCH_2CH_2Cl
278	Cl	$OCH_2CH=CHCl$
279	Cl	OCH_2CH_2OH
280	Cl	OCH_2OCH_3
281	Cl	$OCH_2CH_2OCH_2CH_3$
282	Cl	$OCH_2CH_2OCH_2CH_2OCH_2CH_3$
283	Cl	$OCH(CH_3)CH_2OCH_2CH=CH_2$
284	Cl	$OCOCH_3$

Comp.No. I_n $n = 1-34$	R_{11}	R_{13}
285	Cl	OCOOCH ₃
286	Cl	OCOCH ₂ C ₆ H ₅
287	Cl	OCH ₂ SCH ₃
288	Cl	OCH ₂ CH ₂ SCH ₂ CH ₃
289	Cl	OCH ₂ COOH
290	Cl	OCH(CH ₃)COOH
291	Cl	(R)-OCH(CH ₃)COOH
292	Cl	(S)-OCH(CH ₃)COOH
293	Cl	OCH ₂ COOCH ₂ CH ₃
294	Cl	OCH(CH ₃)COOCH ₃
295	Cl	OCH(CH ₃)COOCH ₂ CH=CH ₂
296	Cl	OCH(CH ₃)COOCH ₂ (C ₆ H ₅)
297	Cl	OCH(CH ₃)CH ₂ COOH
298	Cl	OCH(CH ₃)CH ₂ COOCH ₂ CH ₃
299	Cl	OCH ₂ COSCH ₃
300	Cl	OCH(CH ₃)COSCH ₂ CH ₃
301	Cl	OCH(CH ₃)COSCH(CH ₃) ₂
302	Cl	OCH ₂ CONH ₂
303	Cl	OCH ₂ CON(CH ₂ CH ₃) ₂
304	Cl	OCH(CH ₃)CON(CH ₃) ₂
305	Cl	OCH(CH ₃)CONH(CH ₂ CH=CH ₂)
306	Cl	OCH(CH ₃)CON(CH ₃)(CH ₂ C≡CH)
307	Cl	OCH(CH ₃)CON(CH ₂ C ₆ H ₅) ₂
308	Cl	OCH(CH ₃)CON(CH ₃)(C ₆ H ₅)
309	Cl	OCH ₂ COOCH ₂ CH ₂ SCH ₃
310	Cl	OCH(CH(CH ₃) ₂)COOH
311	Cl	OCH(CH ₃)COOCH ₂ CH ₂ OCH ₂ CH ₃
312	Cl	OCH(C ₆ H ₅)COOH
313	Cl	(R)-OCH(C ₆ H ₅)COOH
314	Cl	(S)-OCH(C ₆ H ₅)COOH

Comp.No. I_n $n = 1-34$	R_{11}	R_{13}
315	Cl	$OCH(C_6H_5)COOCH_3$
316	Cl	$OCH(C_6H_5)COOCH(CH_3)C\equiv CH$
317	Cl	$OCH(C_6H_5)COOCH_2C_6H_5$
318	Cl	$OCH(C_6H_5)COSCH(CH_3)_2$
319	Cl	$OCH(C_6H_5)CONH_2$
320	Cl	$OCH(C_6H_5)CONH(CH_2C\equiv CH)$
321	Cl	$OCH(C_6H_5)CON(CH_2CH=CH_2)_2$
322	Cl	$OCH(C_6H_5)CON(CH_3)CH_2C_6H_5$
323	Cl	$OCH(C_6H_5)CONH(CH_2(2-F-C_6H_5))$
324	Cl	$OCH(C_6H_5)CONH(\text{cyclopropyl})$
325	Cl	OCH_2CH_2COOH
326	Cl	$OCH_2CH_2COOCH_2CH_3$
327	Cl	$OCH(CH_3)CH_2COOH$
328	Cl	SCH_3
329	Cl	$SCH(CH_3)_2$
330	Cl	$SCH_2CH=CH_2$
331	Cl	$SCH_2C_6H_5$
332	Cl	$SCH_2CH_2OCH_3$
333	Cl	SC_6H_5
334	Cl	SCH_2COOH
335	Cl	$SCH_2COOCH_2C_6H_5$
336	Cl	$SCH(CH_3)COOH$
337	Cl	$SCH(CH_3)COOCH_2CH_3$
338	Cl	$SCH(CH_3)COOCH_2CH=CH_2$
339	Cl	$SCH(CH_3)COSCH_3$
340	Cl	$SCH(CH_3)CON(CH_3)_2$
341	Cl	$SCH(CH_3)CONH(CH_2CH=CH_2)$
342	Cl	$SOCH_2CH_3$
343	Cl	SO_2CH_3
344	Cl	SO_2NH_2

Comp.No. I_n $n = 1-34$	R_{11}	R_{13}
345	Cl	$SO_2N(CH_3)_2$
346	Cl	$SO_2N(CH_2CH_3)_2$
347	Cl	$SO_2N(CH_3)(CH_2(4-CH_3-C_6H_5))$
348	Cl	$SO_2NHCH_2CH_2OCH_3$
349	Cl	$SCOOCH_3$
350	Cl	$SCON(CH_3)_2$
351	Cl	$SCONHCH_2CH=CH_2$
352	Cl	$SCOOCH_2CH=CH_2$
353	Cl	$SCON(CH_2CH_3)COCF_3$
354	Cl	CHO
355	Cl	$COCH_3$
356	Cl	$COOCH_2CH_3$
357	Cl	$COOCH_2C_6H_5$
358	Cl	COCl
359	Cl	$COCH_2CH_2Cl$
360	Cl	COOH
361	Cl	$COOCH_3$
362	Cl	$COOCH_2CH_3$
363	Cl	$COOCH(CH_3)_2$
364	Cl	$COOCH_2CH=CH_2$
365	Cl	$COO(CH_2)_5CH_3$
366	Cl	$COOCH(CH_3)CH=CH_2$
367	Cl	$COOCH_2(2-F-C_6H_5)$
368	Cl	$COOC_6H_5$
369	Cl	$COOCH_2CH_2OCH_2CH_3$
370	Cl	$COOCH(CH_3)CH_2SCH_3$
371	Cl	COO(oxetanyl)
372	Cl	$COOCH_2(oxiranyl)$
373	Cl	COO(cyclopentyl)
374	Cl	$COSCH_3$

Comp.No. I_n $n = 1-34$	R_{11}	R_{13}
375	Cl	$\text{COSCH}(\text{CH}_3)_2$
376	Cl	$\text{COSCH}_2\text{C}_6\text{H}_5$
377	Cl	CONH_2
378	Cl	$\text{CONH}(\text{CH}_2\text{CH}=\text{CH}_2)$
379	Cl	$\text{CONHCH}_2\text{C}_6\text{H}_5$
380	Cl	$\text{CON}(\text{CH}_2\text{CH}=\text{CH}_2)_2$
381	Cl	$\text{CON}(\text{CH}_3)\text{OCH}_3$
382	Cl	$\text{COOCH}_2\text{CH}_2\text{COOH}$
383	Cl	$\text{COOCH}(\text{CH}_3)\text{COOCH}_3$
384	Cl	$\text{COOCH}(\text{CH}_3)\text{COOCH}_2\text{C}_6\text{H}_5$
385	Cl	$\text{COOCH}(\text{CH}_3)\text{CH}_2\text{COOCH}_2\text{CH}_3$
386	Cl	$(S)\text{-COOCH}(\text{CH}_3)\text{CH}_2\text{COOCH}_2\text{CH}=\text{CH}_2$
387	Cl	$(R)\text{-COOCH}(\text{CH}_3)\text{CH}_2\text{COOCH}_2\text{CH}=\text{CH}_2$
388	Cl	$\text{COOCH}(\text{CH}_3)\text{CH}_2\text{CONHCH}_2\text{CH}_3$
389	Cl	$\text{COOCH}(\text{CH}_3)\text{CH}_2\text{CON}(\text{CH}_3)_2$
390	Cl	$\text{COOCH}(\text{CH}_3)\text{CH}_2\text{COSCH}_2\text{CH}_3$
391	Cl	$\text{COOCH}(\text{CH}_3)\text{CH}_2\text{COOCH}_2\text{CH}=\text{CH}_2$
392	Cl	$\text{COOC}(\text{CH}_3)_2\text{COCH}_3$
393	Cl	$\text{COOC}(\text{CH}_3)_2\text{COOH}$
394	Cl	$\text{COOC}(\text{CH}_3)_2\text{COOCH}_3$
395	Cl	$\text{COOC}(\text{CH}_3)_2\text{COOCH}_2\text{CH}_3$
396	Cl	$\text{COOC}(\text{CH}_3)_2\text{COOCH}(\text{CH}_3)_2$
397	Cl	$\text{COOC}(\text{CH}_3)_2\text{COO}(\text{CH}_2)_4\text{CH}_3$
398	Cl	$\text{COOC}(\text{CH}_3)_2\text{COOCH}_2\text{C}_6\text{H}_5$
399	Cl	$\text{COOC}(\text{CH}_3)_2\text{COOCH}_2(2\text{-F-C}_6\text{H}_5)$
400	Cl	$\text{COOC}(\text{CH}_3)_2\text{COOCH}_2\text{CH}=\text{CH}_2$
401	Cl	$\text{COOC}(\text{CH}_3)_2\text{COOCH}(\text{CH}_3)\text{CH}=\text{CH}_2$
402	Cl	$\text{COOC}(\text{CH}_3)_2\text{COOCH}_2\text{C}\equiv\text{CH}$
403	Cl	$\text{COO}(\text{CH}_3)_2\text{COOCH}_2\text{CH}_2\text{OCH}_2\text{CH}_3$
404	Cl	$\text{COOC}(\text{CH}_3)_2\text{COSCH}_3$

Comp.No. I_n $n = 1-34$	R_{11}	R_{13}
405	Cl	$\text{COOC}(\text{CH}_3)_2\text{COSCH}(\text{CH}_3)_2$
406	Cl	$\text{COOC}(\text{CH}_3)_2\text{COSCH}_2\text{C}_6\text{H}_5$
407	Cl	$\text{COOC}(\text{CH}_3)_2\text{CONH}_2$
408	Cl	$\text{COOC}(\text{CH}_3)_2\text{CONHCH}_2\text{CH}=\text{CH}_2$
409	Cl	$\text{COOC}(\text{CH}_3)_2\text{CON}(\text{CH}_2\text{CH}_3)_2$
410	Cl	$\text{COOC}(\text{CH}_3)_2\text{CON}(\text{CH}_3)\text{CH}_2\text{CH}_2\text{OCH}_3$
411	Cl	$\text{COSCH}(\text{CH}_3)\text{COOH}$
412	Cl	$\text{COSCH}(\text{CH}_3)\text{COOCH}_3$
413	Cl	$\text{COSCH}(\text{CH}_3)\text{CONHCH}_2\text{CH}=\text{CH}_2$
414	Cl	$\text{CON}(\text{CH}_3)\text{CH}_2\text{COOH}$
415	Cl	$\text{CON}(\text{CH}_3)\text{C}(\text{CH}_3)_2\text{COOCH}_2\text{CH}_3$
416	Cl	$\text{CON}(\text{CH}_3)\text{OCH}_2\text{COOCH}_3$
417	Cl	$\text{CON}(\text{CH}_3)\text{OH}$
418	Cl	CH_3
419	Cl	CH_2CH_3
420	Cl	$\text{CH}(\text{OH})\text{CH}_3$
421	Cl	$\text{CH}(\text{OCH}_2\text{CH}=\text{CH}_2)\text{CH}_3$
422	Cl	CH_2Cl
423	Cl	CH_2OH
424	Cl	$\text{CH}_2\text{OCOCH}_3$
425	Cl	CHClCH_3
426	Cl	$\text{CH}_2\text{CH}_2\text{CF}_3$
427	Cl	$\text{CH}=\text{CHCF}_3$
428	Cl	$\text{CH}_2\text{CH}=\text{CH}_2$
429	Cl	$\text{CH}=\text{CH}(\text{CH}_3)$
430	Cl	$\text{C}=\text{CH}$
431	Cl	$\text{C}=\text{CCH}_2\text{OH}$
432	Cl	$\text{CH}_2\text{CHClCOOH}$
433	Cl	$(R)\text{-CH}_2\text{CHClCOOH}$
434	Cl	$(S)\text{-CH}_2\text{CHClCOOH}$

Comp.No. I_n $n = 1-34$	R_{11}	R_{13}
435	Cl	$CH_2CH(CH_3)COOH$
436	Cl	$CH_2CH(CH_3)COOCH_2CH_3$
437	Cl	$CH(Cl)CH_2COOCH_3$
438	Cl	$CH(Cl)C(Cl)_2COOH$
439	Cl	$CH(Cl)CH(Cl)COOCH_2CH_3$
440	Cl	$CH_2CH(CH_3)COOH$
441	Cl	$CH_2CH(CH_3)COCH_2CH=CH_2$
442	Cl	$CH_2CH(CH_3)CONH(CH_2CH=CH_2)$
443	Cl	$CH_2CH(CH_3)CON(CH_3)_2$
444	Cl	$CH_2CH(CH_3)COSCH(CH_3)_2$
445	Cl	$CH_2CHClCOOC(CH_3)_3$
446	Cl	$CH_2CHClCOOCH_3$
447	Cl	$CH_2CHClCOOCH_2CH_3$
448	Cl	$CH_2CHClCOOCH(CH_3)_2$
449	Cl	$CH_2CHClCOOCH_2CH=CH_2$
450	Cl	$CH_2CHClCOOCH_2C_6H_5$
451	Cl	$CH_2CHClCOSCH_3$
452	Cl	$CH_2CHClCOSCH(CH_3)_2$
453	Cl	$CH_2CHClCOSCH_2C_6H_5$
454	Cl	$CH_2CHClCONH_2$
455	Cl	$CH_2CHClCONH(CH_2CH=CH_2)$
456	Cl	$CH_2CHClCON(CH_2CH_3)_2$
457	Cl	$CH_2CHClCONH(CH_2C_6H_5)$
458	Cl	$CH_2CHClCON(CH_3)CH_2C_6H_5$
459	Cl	$CH=CHCOOH$
460	Cl	$(E)-CH=CHCOOH$
461	Cl	$(Z)-CH=CHCOOH$
462	Cl	$CH=CHCOOCH_3$
463	Cl	$CH=CHCOOCH_2C_6H_5$
464	Cl	$CH=CHCOONH_2$

Comp.No. I_n $n = 1-34$	R_{11}	R_{13}
465	Cl	$\text{CH}=\text{CHCONH}(\text{CH}_2\text{CH}=\text{CH}_2)$
466	Cl	$\text{CH}=\text{C}(\text{Cl})\text{COOH}$
467	Cl	$\text{CH}=\text{C}(\text{Cl})\text{CONH}_2$
468	Cl	$\text{CH}=\text{C}(\text{Cl})\text{CONH}(\text{CH}_2\text{CH}_3)$
469	Cl	$\text{CH}=\text{C}(\text{Cl})\text{CON}(\text{CH}_2\text{CH}_3)_2$
470	Cl	$\text{CH}=\text{C}(\text{Cl})\text{CONH}(\text{CH}_2\text{C}_6\text{H}_5)$
471	Cl	$\text{CH}=\text{C}(\text{Cl})\text{COSCH}_3$
472	Cl	$\text{CH}=\text{C}(\text{Cl})\text{COSCH}(\text{CH}_3)_2$
473	Cl	$\text{CH}=\text{C}(\text{CH}_3)\text{COOH}$
474	Cl	$\text{CH}=\text{C}(\text{CH}_3)\text{CONH}(\text{CH}_2\text{CH}=\text{CH}_2)$
475	Cl	$\text{CH}=\text{C}(\text{CH}_3)\text{CON}(\text{CH}_3)_2$
476	Cl	$\text{CH}=\text{C}(\text{CH}_3)\text{COSCH}_2\text{CH}_3$
477	Cl	$\text{CH}=\text{C}(\text{CN})\text{COOH}$
478	Cl	$\text{CH}=\text{C}(\text{CN})\text{COOC}(\text{CH}_3)_3$
479	Cl	$\text{CH}=\text{C}(\text{CN})\text{CON}(\text{CH}_2\text{CH}=\text{CH}_2)_2$
480	Cl	$\text{CH}=\text{C}(\text{COOH})_2$
481	Cl	$\text{CH}=\text{C}(\text{C}_6\text{H}_5)\text{COOH}$
482	Cl	$\text{CH}=\text{CHCH}_2\text{OH}$
483	H	F
484	H	H
485	H	Cl
486	H	Br
487	H	I
488	H	NH_2
489	H	OH
490	H	SH
491	H	SO_2Cl
492	H	CN
493	H	$\text{NH}(\text{CH}_2\text{C}_6\text{H}_5)$
494	H	$\text{N}(\text{CH}_2\text{CH}=\text{CH}_2)_2$

Comp.No. I_n $n = 1-34$	R_{11}	R_{13}
495	H	$N(SO_2CH_3)_2$
496	H	$NH(SO_2CH_2CH_3)$
497	H	$NH(COCH_3)$
498	H	OCH_3
499	H	OCH_2CH_3
500	H	$OCH_2CH=CH_2$
501	H	$OCH_2C\equiv CH$
502	H	$OCH_2C_6H_5$
503	H	OCH_2CH_2Cl
504	H	OCH_2CH_2OH
505	H	OCH_2OCH_3
506	H	$OCH_2CH_2OCH_2CH_3$
507	H	$OCH_2CH_2OCH_2CH_2OCH_3$
508	H	$OCOCH_3$
509	H	$OCOOCH_3$
510	H	OCH_2SCH_3
511	H	$OCH_2CH_2SCH_3$
512	H	OCH_2COOH
513	H	OCH_2COOCH_3
514	H	$OCH_2COOCH_2C_6H_5$
515	H	$OCH_2CONH(CH_3)$
516	H	$OCH(CH_3)COOH$
517	H	$OCH(CH_3)COOCH_2CH_3$
518	H	$OCH(CH_3)COOCH_2CH=CH_2$
519	H	$OCH(CH_3)COOCH_2C_6H_5$
520	H	$OCH(CH_3)CONH_2$
521	H	$OCH(CH_3)CONH(CH_2CH=CH_2)$
522	H	$OCH(CH_3)CON(CH_3)_2$
523	H	$OCH(CH_3)COSCH(CH_3)_2$
524	H	$OCH(C_6H_5)COOH$

Comp.No. I_n $n = 1-34$	R_{11}	R_{13}
525	H	$OCH(C_6H_5)COOCH_3$
526	H	$OCH(C_6H_5)COOCH_2CH=CH_2$
527	H	$OCH(C_6H_5)CONH_2$
528	H	$OCH(C_6H_5)CONH(CH_2CH_3)$
529	H	$OCH(C_6H_5)CON(CH_3)_2$
530	H	$OCH(C_6H_5)COSCH_3$
531	H	$OCH(C_6H_5)COSCH(CH_3)_2$
532	H	$OCH(CH_3)CH_2COOH$
533	H	$OCH(CH_3)CH_2COOCH_2CH_3$
534	H	SCH_3
535	H	$SCH(CH_3)_2$
536	H	$SCH_2C_6H_5$
537	H	$SCH(CH_3)COOH$
538	H	$SCH(CH_3)COOCH_2CH_3$
539	H	SO_2NH_2
540	H	$SO_2NH(CH_2CH=CH_2)$
541	H	$SO_2N(CH_3)_2$
542	H	$SCOCH_3$
543	H	$SCOOCH_2CH_3$
544	H	CH_2OCOCH_3
545	H	$COOH$
546	H	$COCl$
547	H	$COOCH_3$
548	H	$COOCH(CH_3)_2$
549	H	$COOCH_2C_6H_5$
550	H	$COSCH(CH_3)_2$
551	H	$CONH_2$
552	H	$CONHCH_2C_6H_5$
553	H	$CON(CH_2CH=CH_2)_2$
554	H	$CON(CH_3)OCH_3$

Comp.No. I_n $n = 1-34$	R_{11}	R_{13}
555	H	$\text{COOCH}(\text{CH}_3)\text{CH}_2\text{COOH}$
556	H	$\text{COOCH}(\text{CH}_3)\text{COOCH}_2\text{CH}_3$
557	H	$\text{COOCH}(\text{CH}_3)\text{CH}_2\text{COOCH}_2\text{CH}=\text{CH}_2$
558	H	$\text{COOCH}(\text{CH}_3)\text{CH}_2\text{COSCH}_2\text{CH}_3$
559	H	$\text{COOCH}(\text{CH}_3)\text{CH}_2\text{CONH}_2$
560	H	$\text{COOCH}(\text{CH}_3)\text{CH}_2\text{CONH}(\text{CH}_2\text{CH}=\text{CH}_2)$
561	H	$\text{COOCH}(\text{CH}_3)\text{COOH}$
562	H	$\text{COOC}(\text{CH}_3)_2\text{COOH}$
563	H	$\text{COOC}(\text{CH}_3)_2\text{COOCH}_3$
564	H	$\text{COOC}(\text{CH}_3)_2\text{COOCH}(\text{CH}_3)_2$
565	H	$\text{COOC}(\text{CH}_3)_2\text{COOCH}_2\text{CH}_3$
566	H	$\text{COOC}(\text{CH}_3)_2\text{COOCH}_2\text{CH}=\text{CH}_2$
567	H	$\text{COOC}(\text{CH}_3)_2\text{COOCH}_2\text{CH}_2\text{OCH}_2\text{CH}_3$
568	H	$\text{COOC}(\text{CH}_3)_2\text{CONH}_2$
569	H	$\text{COOC}(\text{CH}_3)_2\text{CON}(\text{CH}_3)_2$
570	H	$\text{COOC}(\text{CH}_3)_2\text{CONH}(\text{CH}_2\text{CH}=\text{CH}_2)$
571	H	$\text{COSCH}(\text{CH}_3)\text{COOH}$
572	H	$\text{CON}(\text{CH}_3)\text{C}(\text{CH}_3)_2\text{COOH}$
573	H	CH_3
574	H	CH_2CH_3
575	H	$\text{CH}(\text{OH})\text{CH}_3$
576	H	CH_2Cl
577	H	CH_2OH
578	H	$\text{CH}_2\text{OCOCH}_3$
579	H	$\text{CH}=\text{CHCF}_3$
580	H	$\text{CH}_2\text{CH}_2\text{CF}_3$
581	H	$\text{CH}_2\text{CH}=\text{CH}_2$
582	H	$\text{CH}_2\text{CHClCOOH}$
583	H	$\text{CH}_2\text{CHClCOOCH}_2\text{CH}_3$
584	H	$\text{CH}_2\text{CHClCOOCH}_2\text{C}_6\text{H}_5$

Comp.No. I_n $n = 1-34$	R_{11}	R_{13}
585	H	$CH_2CHClCOOCH_2CH=CH_2$
586	H	$CH_2CHClCOOC(CH_3)_3$
587	H	$CH_2CHClCOSCH(CH_3)_2$
588	H	$CH_2CHClCONH_2$
589	H	$CH_2CHClCONH(CH_2CH_3)$
590	H	$CH_2CHClCON(CH_3)_2$
591	H	$CH(Cl)CH(Cl)COOH$
592	H	$CH_2C(CH_3)ClCOOH$
593	H	$CH_2C(CH_3)ClCOOCH_2CH_3$
594	H	$CH_2C(CH_3)ClCOSCH_3$
595	H	$CH_2C(CH_3)ClCONH(CH_2CH=CH_2)$
596	H	$CH_2C(CH_3)ClCON(CH_3)(CH_2CH=CH_2)$
597	H	$CH=CHCOOH$
598	H	$CH=C(CH_3)COOH$
599	H	$CH=C(Cl)COOH$
600	H	$CH=C(CN)COOH$
601	H	$CH=C(CN)COOCH_2CH=CH_2$
602	H	$CH=C(Cl)COOCH_2CH_3$
603	H	$CH=C(CH_3)CONH(CH_2CH=CH_2)$
604	H	$CH=C(Cl)COSCH_2CH_3$
605	H	$CH=C(Cl)CON(CH_3)_2$
606	CH_3	F
607	CH_3	H
608	CH_3	Cl
609	CH_3	Br
610	CH_3	I
611	CH_3	NH_2
612	CH_3	OH
613	CH_3	SH
614	CH_3	SO_2Cl

Comp.No. I_n $n = 1-34$	R_{11}	R_{13}
615	CH ₃	CN
616	CH ₃	NH(CH ₂ C ₆ H ₅)
617	CH ₃	N(CH ₂ CH=CH ₂) ₂
618	CH ₃	N(SO ₂ CH ₃) ₂
619	CH ₃	NH(SO ₂ CH ₂ CH ₃)
620	CH ₃	NH(COCH ₃)
621	CH ₃	OCH ₃
622	CH ₃	OCH ₂ CH ₃
623	CH ₃	OCH ₂ CH=CH ₂
624	CH ₃	OCH ₂ C≡CH
625	CH ₃	OCH ₂ C ₆ H ₅
626	CH ₃	OCH ₂ CH ₂ Cl
627	CH ₃	OCH ₂ CH ₂ OH
628	CH ₃	OCH ₂ OCH ₃
629	CH ₃	OCH ₂ CH ₂ OCH ₂ CH ₃
630	CH ₃	OCH ₂ CH ₂ OCH ₂ CH ₂ OCH ₃
631	CH ₃	OCOCH ₃
632	CH ₃	OCOOCH ₃
633	CH ₃	OCH ₂ SCH ₃
634	CH ₃	OCH ₂ CH ₂ SCH ₃
635	CH ₃	OCH ₂ COOH
636	CH ₃	OCH ₂ COOCH ₃
637	CH ₃	OCH ₂ COOCH ₂ C ₆ H ₅
638	CH ₃	OCH ₂ CONH(CH ₃)
639	CH ₃	OCH(CH ₃)COOH
640	CH ₃	OCH(CH ₃)COOCH ₂ CH ₃
641	CH ₃	OCH(CH ₃)COOCH ₂ CH=CH ₂
642	CH ₃	OCH(CH ₃)COOCH ₂ C ₆ H ₅
643	CH ₃	OCH(CH ₃)CONH ₂
644	CH ₃	OCH(CH ₃)CONH(CH ₂ CH=CH ₂)

Comp.No. I_n $n = 1-34$	R_{11}	R_{13}
645	CH ₃	OCH(CH ₃)CON(CH ₃) ₂
646	CH ₃	OCH(CH ₃)COSCH(CH ₃) ₂
647	CH ₃	OCH(C ₆ H ₅)COOH
648	CH ₃	OCH(C ₆ H ₅)COOCH ₃
649	CH ₃	OCH(C ₆ H ₅)COOCH ₂ CH=CH ₂
650	CH ₃	OCH(C ₆ H ₅)CONH ₂
651	CH ₃	OCH(C ₆ H ₅)CONH(CH ₂ CH ₃)
652	CH ₃	OCH(C ₆ H ₅)CON(CH ₃) ₂
653	CH ₃	OCH(C ₆ H ₅)COSCH ₃
654	CH ₃	OCH(C ₆ H ₅)COSCH(CH ₃) ₂
655	CH ₃	OCH(CH ₃)CH ₂ COOH
656	CH ₃	OCH(CH ₃)CH ₂ COOCH ₂ CH ₃
657	CH ₃	SCH ₃
658	CH ₃	SCH(CH ₃) ₂
659	CH ₃	SCH ₂ C ₆ H ₅
660	CH ₃	SCH(CH ₃)COOH
661	CH ₃	SCH(CH ₃)COOCH ₂ CH ₃
662	CH ₃	SO ₂ NH ₂
663	CH ₃	SO ₂ NH(CH ₂ CH=CH ₂)
664	CH ₃	SO ₂ N(CH ₃) ₂
665	CH ₃	SCOCH ₃
666	CH ₃	SCOCH ₂ CH ₃
667	CH ₃	CH ₂ OCOCH ₃
668	CH ₃	COOH
669	CH ₃	COCl
670	CH ₃	COOCH ₃
671	CH ₃	COOCH(CH ₃) ₂
672	CH ₃	COOCH ₂ C ₆ H ₅
673	CH ₃	COSCH(CH ₃) ₂
674	CH ₃	CONH ₂

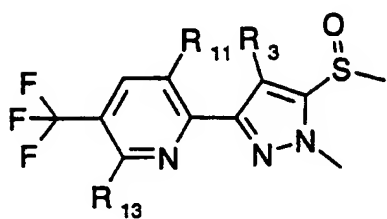
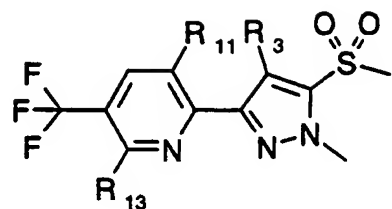
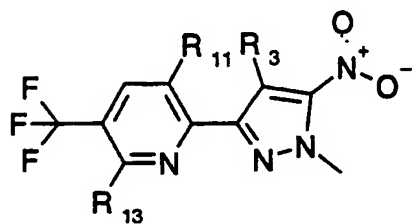
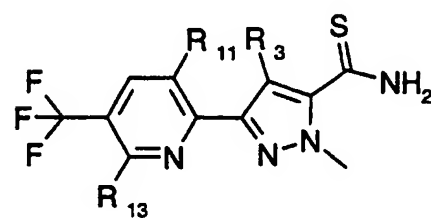
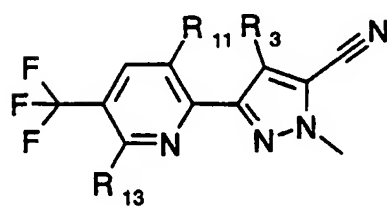
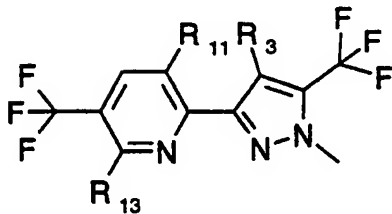
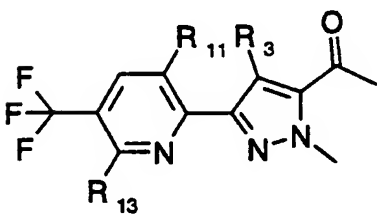
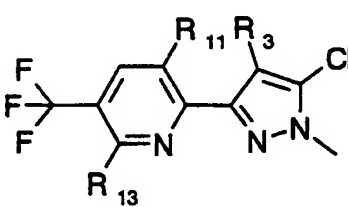
Comp.No. I_n $n = 1-34$	R_{11}	R_{13}
675	CH ₃	CONHCH ₂ C ₆ H ₅
676	CH ₃	CON(CH ₂ CH=CH ₂) ₂
677	CH ₃	CON(CH ₃)OCH ₃
678	CH ₃	COOCH(CH ₃)CH ₂ COOH
679	CH ₃	COOCH(CH ₃)COOCH ₂ CH ₃
680	CH ₃	COOCH(CH ₃)CH ₂ COOCH ₂ CH=CH ₂
681	CH ₃	COOCH(CH ₃)CH ₂ COSCH ₂ CH ₃
682	CH ₃	COOCH(CH ₃)CH ₂ CONH ₂
683	CH ₃	COOCH(CH ₃)CH ₂ CONH(CH ₂ CH=CH ₂)
684	CH ₃	COOCH(CH ₃)COOH
685	CH ₃	COOC(CH ₃) ₂ COOH
686	CH ₃	COOC(CH ₃) ₂ COOCH ₃
687	CH ₃	COOC(CH ₃) ₂ COOCH(CH ₃) ₂
688	CH ₃	COOC(CH ₃) ₂ COOCH ₂ CH ₃
689	CH ₃	COOC(CH ₃) ₂ COOCH ₂ CH=CH ₂
690	CH ₃	COOC(CH ₃) ₂ COOCH ₂ CH ₂ OCH ₂ CH ₃
691	CH ₃	COOC(CH ₃) ₂ CONH ₂
692	CH ₃	COOC(CH ₃) ₂ CON(CH ₃) ₂
693	CH ₃	COOC(CH ₃) ₂ CONH(CH ₂ CH=CH ₂)
694	CH ₃	COSCH(CH ₃)COOH
695	CH ₃	CON(CH ₃)C(CH ₃) ₂ COOH
696	CH ₃	CH ₃
697	CH ₃	CH ₂ CH ₃
698	CH ₃	CH(OH)CH ₃
699	CH ₃	CH ₂ Cl
700	CH ₃	CH ₂ OH
701	CH ₃	CH ₂ OCOCH ₃
702	CH ₃	CH=CHCF ₃
703	CH ₃	CH ₂ CH ₂ CF ₃
704	CH ₃	CH ₂ CH=CH ₂

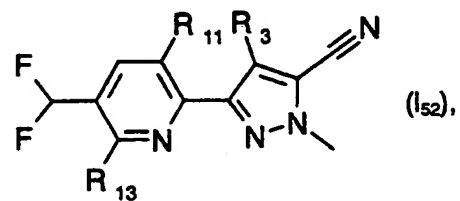
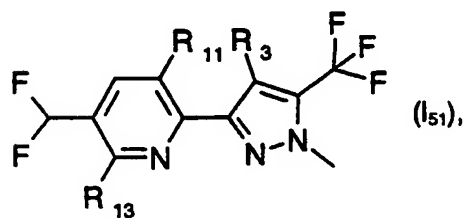
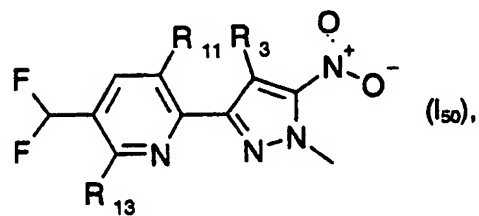
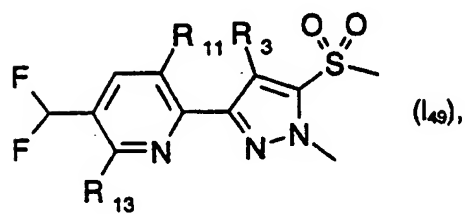
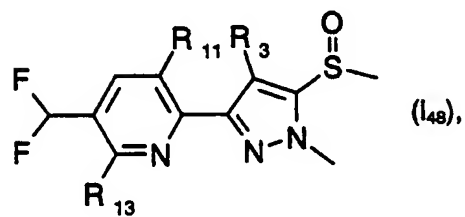
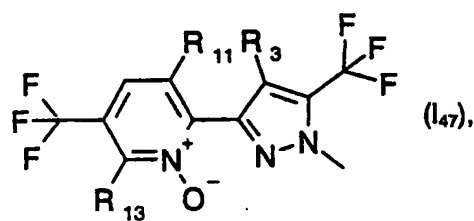
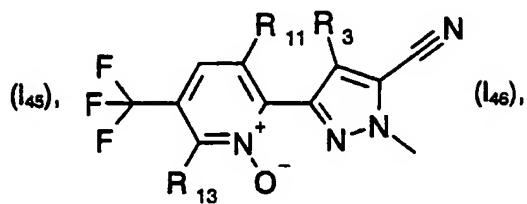
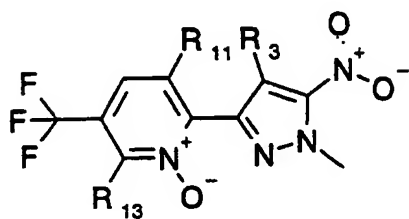
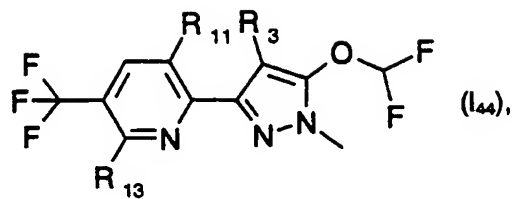
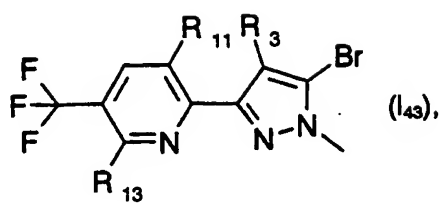
Comp.No. I_n $n = 1-34$	R_{11}	R_{13}
705	CH ₃	CH ₂ CHClCOOH
706	CH ₃	CH ₂ CHClCOOCH ₂ CH ₃
707	CH ₃	CH ₂ CHClCOOCH ₂ C ₆ H ₅
708	CH ₃	CH ₂ CHClCOOCH ₂ CH=CH ₂
709	CH ₃	CH ₂ CHClCOOC(CH ₃) ₃
710	CH ₃	CH ₂ CHClCOSCH(CH ₃) ₂
711	CH ₃	CH ₂ CHClCONH ₂
712	CH ₃	CH ₂ CHClCONH(CH ₂ CH ₃)
713	CH ₃	CH ₂ CHClCON(CH ₃) ₂
714	CH ₃	CH(Cl)CH(Cl)COOH
715	CH ₃	CH ₂ C(CH ₃)ClCOOH
716	CH ₃	CH ₂ C(CH ₃)ClCOOCH ₂ CH ₃
717	CH ₃	CH ₂ C(CH ₃)ClCOSCH ₃
718	CH ₃	CH ₂ C(CH ₃)ClCONH(CH ₂ CH=CH ₂)
719	CH ₃	CH ₂ C(CH ₃)ClCON(CH ₃)(CH ₂ CH=CH ₂)
720	CH ₃	CH=CHCOOH
721	CH ₃	CH=C(CH ₃)COOH
722	CH ₃	CH=C(Cl)COOH
723	CH ₃	CH=C(CN)COOCH ₂ CH=CH ₂
724	CH ₃	CH=C(CN)COOH
725	CH ₃	CH=C(Cl)COOCH ₂ CH ₃
726	CH ₃	CH=C(CH ₃)CONH(CH ₂ CH=CH ₂)
727	CH ₃	CH=C(Cl)COSCH ₂ CH ₃
728	CH ₃	CH=C(Cl)CON(CH ₃) ₂
729	H	N-imidazolyl
730	F	N-imidazolyl
731	Cl	N-imidazolyl
732	CH ₃	N-imidazolyl
733	H	COOCH ₂ CH ₃
734	CH ₃	COOCH ₂ CH ₃

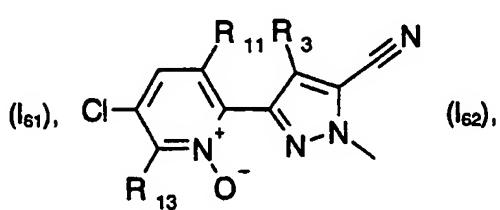
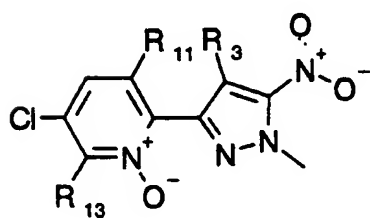
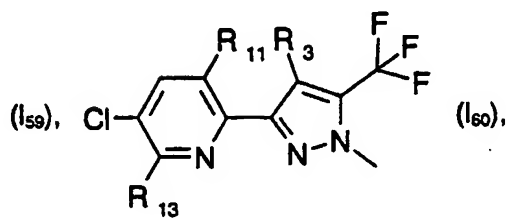
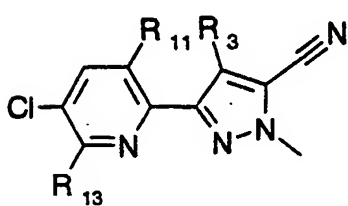
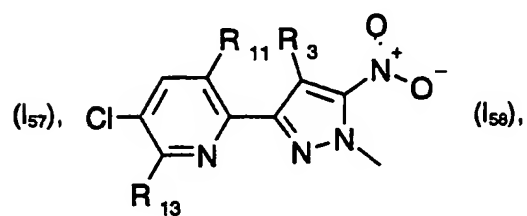
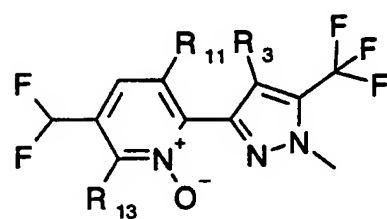
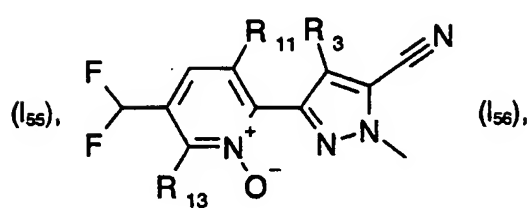
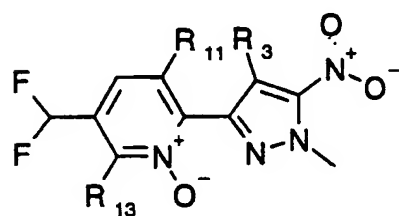
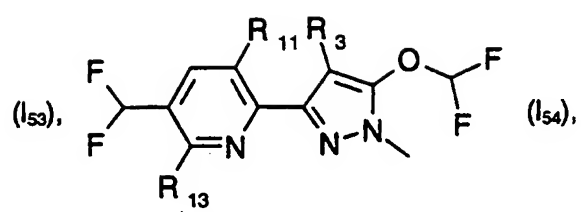
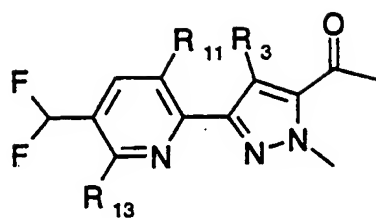
Comp.No. I_n $n = 1-34$	R_{11}	R_{13}
735	F	$N(CH_3)_2$
736	F	$OCH_2CH_2OCH_2CH_2OCH_3$
737	F	$OCH_2COOCH_2CH_3$
738	F	$OCH(CH_3)COOCH_2CH_3$
739	F	$OCH_2CH(OH)CH_2OH$
740	F	$CH=CH_2$
741	F	$COSCH_2CH_3$
742	F	$COO^- ^+NH_2(CH(CH_3)_2)_2$
743	F	$COO^- ^+NH(CH_2CH_2OH)_3$
744	F	$COO^- ^+K$
745	F	$OCH_2COOC(CH_3)_3$
746	F	$OCH_2CH_2C_6H_5$
747	F	$N(CH_2C\equiv CH)(SO_2CH_2CH_3)$
748	F	$OCH_2CH_2CH_2CH_3$
749	F	$OCH(C_6H_5)COOCH_2CH_3$
750	F	$OCH_2CH_2CH_2COOCH_2CH_3$
751	F	$COOCH_2CH(CH_3)CF_3$
752	F	$COOCH(CH_3)COOCH_2CH_3$
753	F	$CON(CH_2CH_2CH_3)_2$
754	F	$COOCH_2CH_2CH_2CH_2CH_3$
755	F	$COOCH_2CH_2SCH_2CH_2CH_2CH_3$
756	F	$COOCH_2CH_2CN$
757	F	$COOCH_2CH_2SCH(CH_3)_2$
758	F	$COOCH_2CH_2CH_2C_6H_5$
759	F	$COOCH(CH_3)CH_2CH_2CH_3$
760	F	$COO(CH_2)_5COOCH_2CH_3$
761	F	$COOC(CH_3)_3$
762	F	$OCH_2CH_2CH_3$
763	F	$OCH_2CH=CHCl$
764	F	$CH=C(CH_3)COOCH_2CH_3$

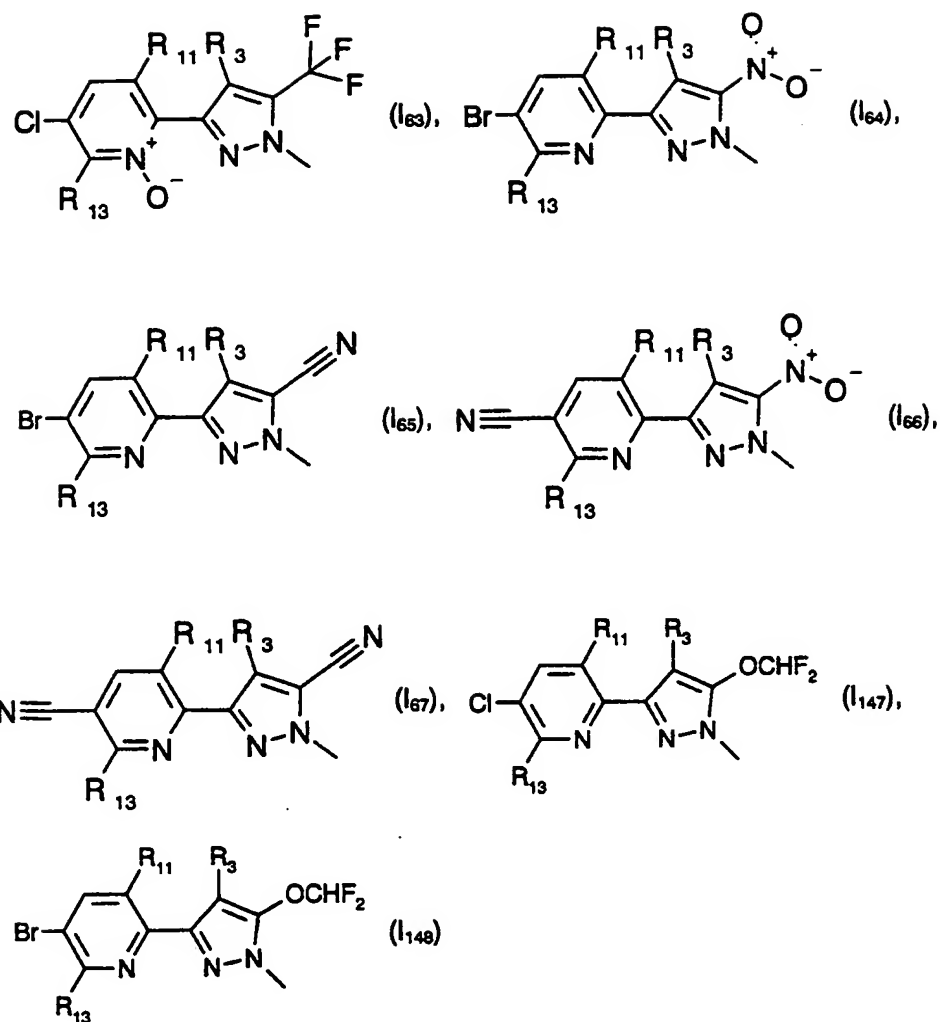
Comp.No. I_n $n = 1-34$	R_{11}	R_{13}
765	F	COO-cyclopropyl
766	F	COO-cyclohexyl
767	F	COOCH ₂ -cyclopropyl
768	F	COOCH ₂ C ₆ H ₅
769	F	COOCH ₂ CH ₂ OCH ₃
770	F	COOCH ₂ CH ₂ CH ₃
771	F	COOCH ₂ CH(CH ₃) ₂
772	F	COOCH ₂ CH ₂ CH ₂ CH ₃
773	F	COOCH ₂ CH(CH ₃)CH ₂ CH ₃
774	F	COOCH ₂ (p-Cl-C ₆ H ₄)
775	F	COOCH(CH ₃)C ₆ H ₅
776	F	COSCH ₂ (o-F-C ₆ H ₄)
777	F	COSCH(CH ₃)CH ₂ CH ₃
778	F	COSCH(CH ₃)C ₆ H ₅
779	F	COSCH ₂ CH ₂ CH ₃
780	F	COSCH ₂ CH=CH ₂
781	F	CON(CH ₂ CH=CH ₂)CH ₂ CH ₃
782	F	CON(SO ₂ CH ₃)CH ₃
783	F	CON(SO ₂ CH ₃)CH ₂ CH=CH ₂
784	Cl	COO-cyclopropyl
785	Cl	COO-cyclohexyl
786	Cl	COOCH ₂ -cyclopropyl
787	Cl	COOCH ₂ C ₆ H ₅
788	Cl	COOCH ₂ CH ₂ OCH ₃
789	Cl	COOCH ₂ CH ₂ CH ₃
790	Cl	COOCH ₂ CH(CH ₃) ₂
791	Cl	COOCH ₂ CH ₂ CH ₂ CH ₃
792	Cl	COOCH ₂ CH(CH ₃)CH ₂ CH ₃
793	Cl	COOCH ₂ (p-Cl-C ₆ H ₄)
794	Cl	COOCH(CH ₃)C ₆ H ₅

Comp.No. I_n $n = 1-34$	R_{11}	R_{13}
795	Cl	$\text{COOCH}(\text{CH}_3)\text{C}_6\text{H}_5$
796	Cl	$\text{COSCH}_2(\text{o-F-C}_6\text{H}_4)$
797	Cl	$\text{COSCH}(\text{CH}_3)\text{CH}_2\text{CH}_3$
798	Cl	$\text{COSCH}(\text{CH}_3)\text{C}_6\text{H}_5$
799	Cl	$\text{COSCH}_2\text{CH}_2\text{CH}_3$
800	Cl	$\text{COSCH}_2\text{CH}=\text{CH}_2$
801	Cl	$\text{CON}(\text{CH}_2\text{CH}=\text{CH}_2)\text{CH}_2\text{CH}_3$
802	Cl	$\text{CON}(\text{SO}_2\text{CH}_3)\text{CH}_3$
803	Cl	$\text{CON}(\text{SO}_2\text{CH}_3)\text{CH}_2\text{CH}=\text{CH}_2$
804	H	$\text{COOC}(\text{CH}_3)_2\text{COCl}$
805	F	$\text{CH}=\text{C}(\text{F})\text{COOCH}_2\text{CH}_3 \text{ (E/Z)}$
806	F	$\text{CH}=\text{C}(\text{Cl})\text{COOCH}_2\text{CH}_3 \text{ (E/Z)}$
807	F	$\text{OCH}_2\text{COOCH}_2\text{C}_6\text{H}_5$
808	F	OCH_2CN


Table 2: Compounds of the formulae I₃₅-I₆₇, I₁₄₇, I₁₄₈(I₃₅),(I₃₆),(I₃₇),(I₃₈),(I₃₉),(I₄₀),(I₄₁),(I₄₂),











Comp.No. I _n n = 35-67, 147, 148	R ₃	R ₁₁	R ₁₃
001	Cl	H	H
002	Br	H	H
003	NH ₂	H	H
004	NH(CH ₂ CH ₃)	H	H
005	N(CH ₂ C≡CH) ₂	H	H
006	N(CH ₃)(CH ₂ CH=CH ₂)	H	H


Comp.No. I_n $n = 35-67,$ 147, 148	R_3	R_{11}	R_{13}
007	$NH(CH_2C_6H_5)$	H	H
008		H	H
009	$NHCOCH_3$	H	H
010	$NHCOCH_2CH_3$	H	H
011	$NHCOCHClCH_3$	H	H
012	$NHCOCH_2Cl$	H	H
013	$NHCOCHCl_2$	H	H
014	$N(CH_3)COCHCl_2$	H	H
015	$N(CH_2C\equiv CH)COCHCl_2$	H	H
016	$NHCOCF_3$	H	H
017	$N(COCF_3)_2$	H	H
018	$NHCOCF_2CF_3$	H	H
019	$NHCOCCIF_2$	H	H
020	$NHCOCF_2CF_2CF_3$	H	H
021	$NHCO(2\text{-thienyl})$	H	H
022	$NHCO(3\text{-furanyl})$	H	H
023	$NHCO(3\text{-tetrahydrofuranyl})$	H	H
024	$NHCO(2\text{-furanyl})$	H	H
025	$NHCO(2\text{-tetrahydrofuranyl})$	H	H
026	$NHSO_2CH_3$	H	H
027	$N(SO_2CH_3)_2$	H	H
028	$NHSO_2CH_2CH_3$	H	H
029	$N(CH_2C\equiv CH)SO_2CH_2CH_3$	H	H
030	$NHSO_2CF_3$	H	H
031	Cl	Cl	H
032	Br	Cl	H
033	NH_2	Cl	H
034	$NH(CH_2CH_3)$	Cl	H

Comp.No. I_n $n = 35-67,$ 147, 148	R_3	R_{11}	R_{13}
035	$N(CH_2C\equiv CH)_2$	Cl	H
036	$N(CH_3)(CH_2CH=CH_2)$	Cl	H
037	$NH(CH_2C_6H_5)$	Cl	H
038		Cl	H
039	$NHCOCH_3$	Cl	H
040	$NHCOCH_2CH_3$	Cl	H
041	$NHCOCHClCH_3$	Cl	H
042	$NHCOCH_2Cl$	Cl	H
043	$NHCOCHCl_2$	Cl	H
044	$N(CH_3)COCHCl_2$	Cl	H
045	$N(CH_2C\equiv CH)COCHCl_2$	Cl	H
046	$NHCOCF_3$	Cl	H
047	$N(COCF_3)_2$	Cl	H
048	$NHCOCF_2CF_3$	Cl	H
049	$NHCOCCIF_2$	Cl	H
050	$NHCOCF_2CF_2CF_3$	Cl	H
051	$NHCO(2\text{-thienyl})$	Cl	H
052	$NHCO(3\text{-furanyl})$	Cl	H
053	$NHCO(3\text{-tetrahydrofuranyl})$	Cl	H
054	$NHCO(2\text{-furanyl})$	Cl	H
055	$NHCO(2\text{-tetrahydrofuranyl})$	Cl	H
056	$NHSO_2CH_3$	Cl	H
057	$N(SO_2CH_3)_2$	Cl	H
058	$NHSO_2CH_2CH_3$	Cl	H
059	$N(CH_2C\equiv CH)SO_2CH_2CH_3$	Cl	H
060	$NHSO_2CF_3$	Cl	H
061	Cl	CH_3	H
062	Br	CH_3	H

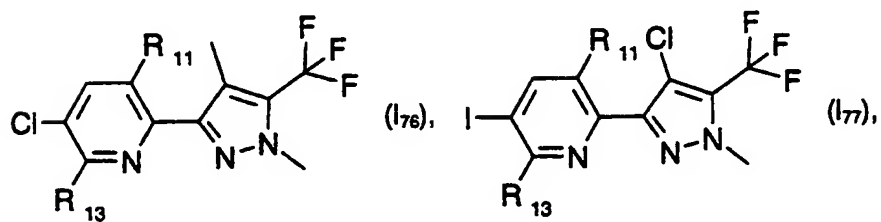
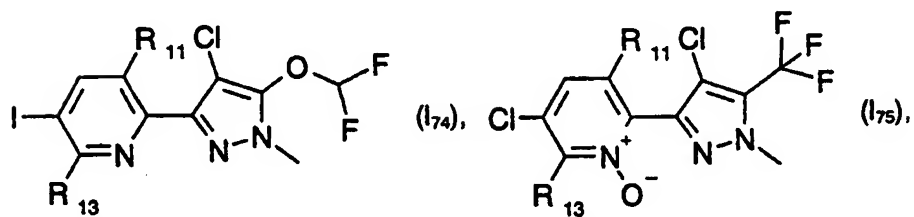
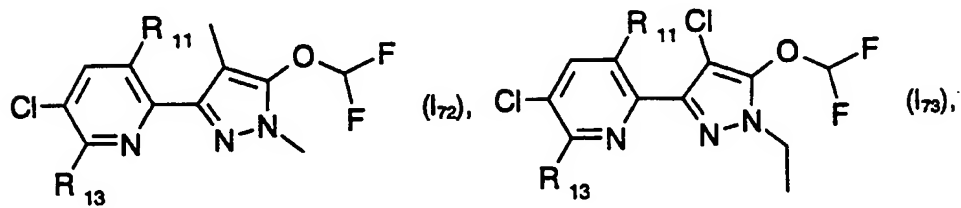
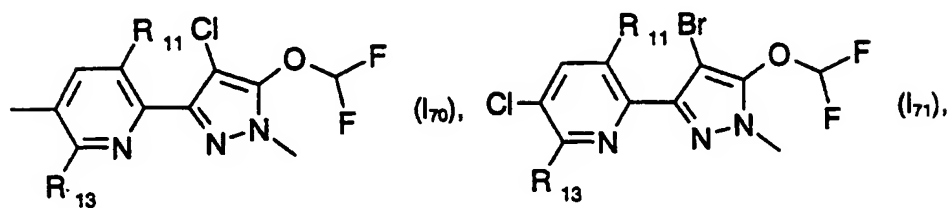
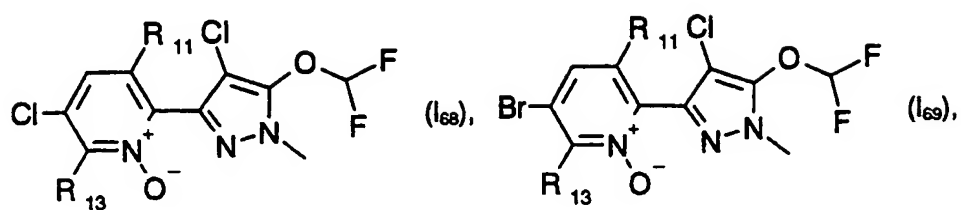
Comp.No. I_n $n = 35-67,$ 147, 148	R_3	R_{11}	R_{13}
063	NH_2	CH_3	H
064	$NH(CH_2CH_3)$	CH_3	H
065	$N(CH_2C\equiv CH)_2$	CH_3	H
066	$N(CH_3)(CH_2CH=CH_2)$	CH_3	H
067	$NH(CH_2C_6H_5)$	CH_3	H
068		CH_3	H
069	$NHCOCH_3$	CH_3	H
070	$NHCOCH_2CH_3$	CH_3	H
071	$NHCOCHClCH_3$	CH_3	H
072	$NHCOCH_2Cl$	CH_3	H
073	$NHCOCHCl_2$	CH_3	H
074	$N(CH_3)COCHCl_2$	CH_3	H
075	$N(CH_2C\equiv CH)COCHCl_2$	CH_3	H
076	$NHCOCF_3$	CH_3	H
077	$N(COCF_3)_2$	CH_3	H
078	$NHCOCF_2CF_3$	CH_3	H
079	$NHCOCCIF_2$	CH_3	H
080	$NHCOCF_2CF_2CF_3$	CH_3	H
081	$NHCO(2-thienyl)$	CH_3	H
082	$NHCO(3-furanyl)$	CH_3	H
083	$NHCO(3-tetrahydrofuranyl)$	CH_3	H
084	$NHCO(2-furanyl)$	CH_3	H
085	$NHCO(2-tetrahydrofuranyl)$	CH_3	H
086	$NHSO_2CH_3$	CH_3	H
087	$N(SO_2CH_3)_2$	CH_3	H
088	$NHSO_2CH_2CH_3$	CH_3	H
089	$N(CH_2C\equiv CH)SO_2CH_2CH_3$	CH_3	H
090	$NHSO_2CF_3$	CH_3	H

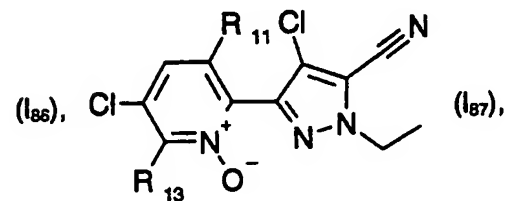
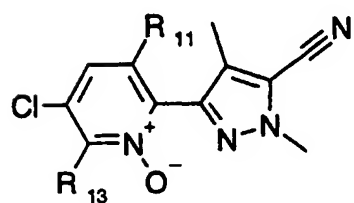
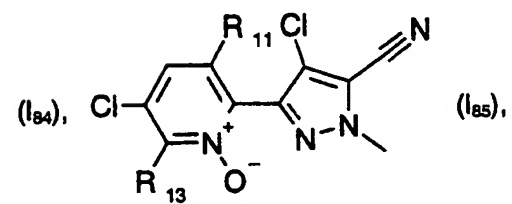
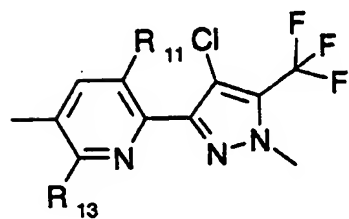
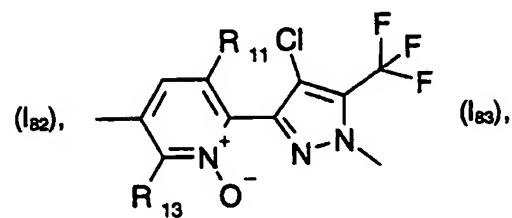
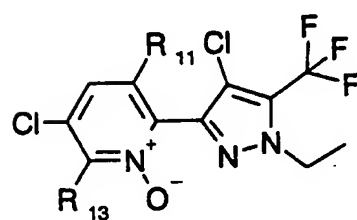
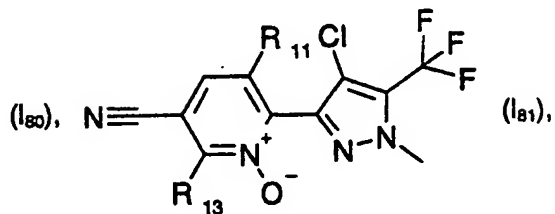
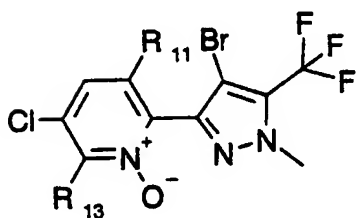
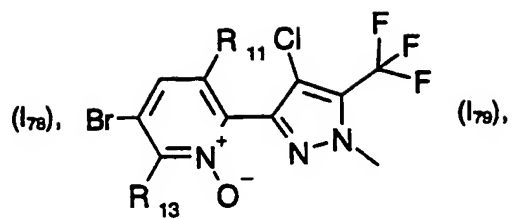
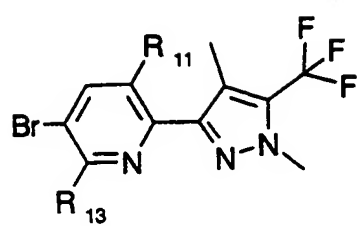
Comp.No. I_n $n = 35-67,$ 147, 148	R_3	R_{11}	R_{13}
091	Cl	F	H
092	Br	F	H
093	NH ₂	F	H
094	NH(CH ₂ CH ₃)	F	H
095	N(CH ₂ C≡CH) ₂	F	H
096	N(CH ₃)(CH ₂ CH=CH ₂)	F	H
097	NH(CH ₂ C ₆ H ₅)	F	H
098		F	H
099	NHCOCH ₃	F	H
100	NHCOCH ₂ CH ₃	F	H
101	NHCOCHClCH ₃	F	H
102	NHCOCH ₂ Cl	F	H
103	NHCOCHCl ₂	F	H
104	N(CH ₃)COCHCl ₂	F	H
105	N(CH ₂ C≡CH)COCHCl ₂	F	H
106	NHCOCF ₃	F	H
107	N(COCF ₃) ₂	F	H
108	NHCOCF ₂ CF ₃	F	H
109	NHCOCClF ₂	F	H
110	NHCOCF ₂ CF ₂ CF ₃	F	H
111	NHCO(2-thienyl)	F	H
112	NHCO(3-furanyl)	F	H
113	NHCO(3-tetrahydrofuranyl)	F	H
114	NHCO(2-furanyl)	F	H
115	NHCO(2-tetrahydrofuranyl)	F	H
116	NHSO ₂ CH ₃	F	H
117	N(SO ₂ CH ₃) ₂	F	H
118	NHSO ₂ CH ₂ CH ₃	F	H

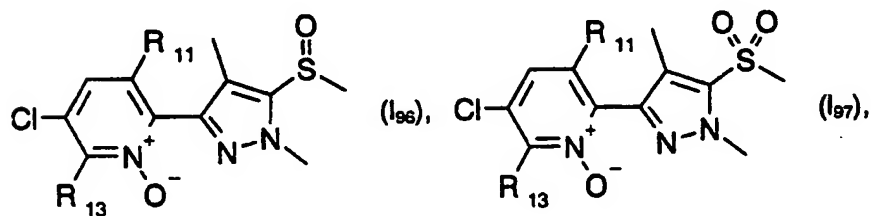
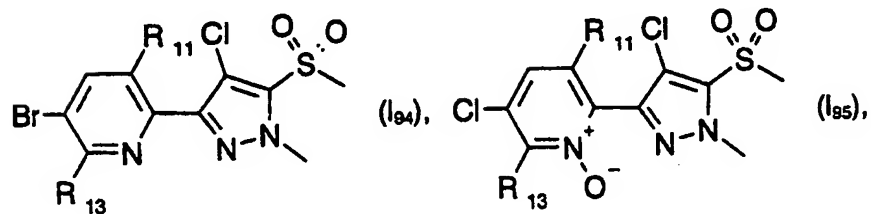
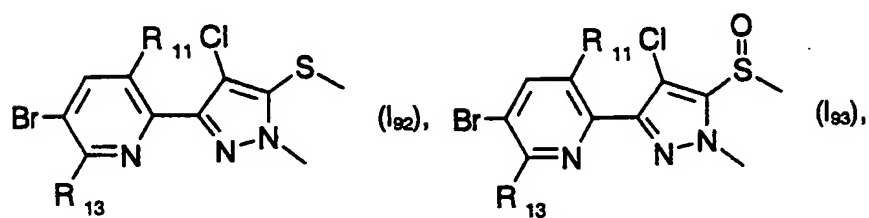
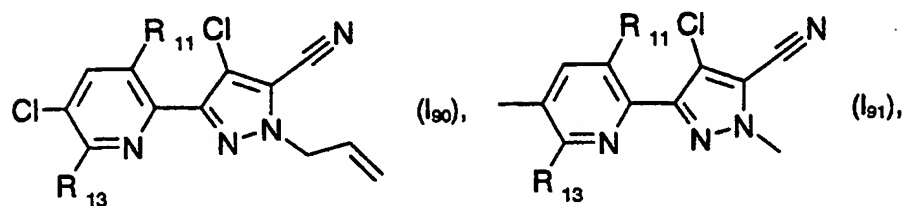
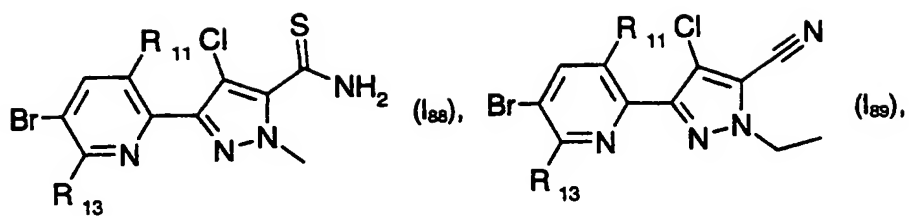
Comp.No. I_n $n = 35-67,$ 147, 148	R_3	R_{11}	R_{13}
119	$N(CH_2CCH)SO_2CH_2CH_3$	F	H
120	$NHSO_2CF_3$	F	H
121	Cl	Cl	F
122	Br	Cl	F
123	NH_2	Cl	F
124	$NH(CH_2CH_3)$	Cl	F
125	$N(CH_2C\equiv CH)_2$	Cl	F
126	$N(CH_3)(CH_2CH=CH_2)$	Cl	F
127	$NH(CH_2C_6H_5)$	Cl	F
128		Cl	F
129	$NHCOCH_3$	Cl	F
130	$NHCOCH_2CH_3$	Cl	F
131	$NHCOCHClCH_3$	Cl	F
132	$NHCOCH_2Cl$	Cl	F
133	$NHCOCHCl_2$	Cl	F
134	$N(CH_3)COCHCl_2$	Cl	F
135	$N(CH_2C\equiv CH)COCHCl_2$	Cl	F
136	$NHCOCF_3$	Cl	F
137	$N(COCF_3)_2$	Cl	F
138	$NHCOCF_2CF_3$	Cl	F
139	$NHCOCCIF_2$	Cl	F
140	$NHCOCF_2CF_2CF_3$	Cl	F
141	$NHCO(2\text{-thienyl})$	Cl	F
142	$NHCO(3\text{-furanyl})$	Cl	F
143	$NHCO(3\text{-tetrahydrofuranyl})$	Cl	F
144	$NHCO(2\text{-furanyl})$	Cl	F
145	$NHCO(2\text{-tetrahydrofuranyl})$	Cl	F
146	$NHSO_2CH_3$	Cl	F

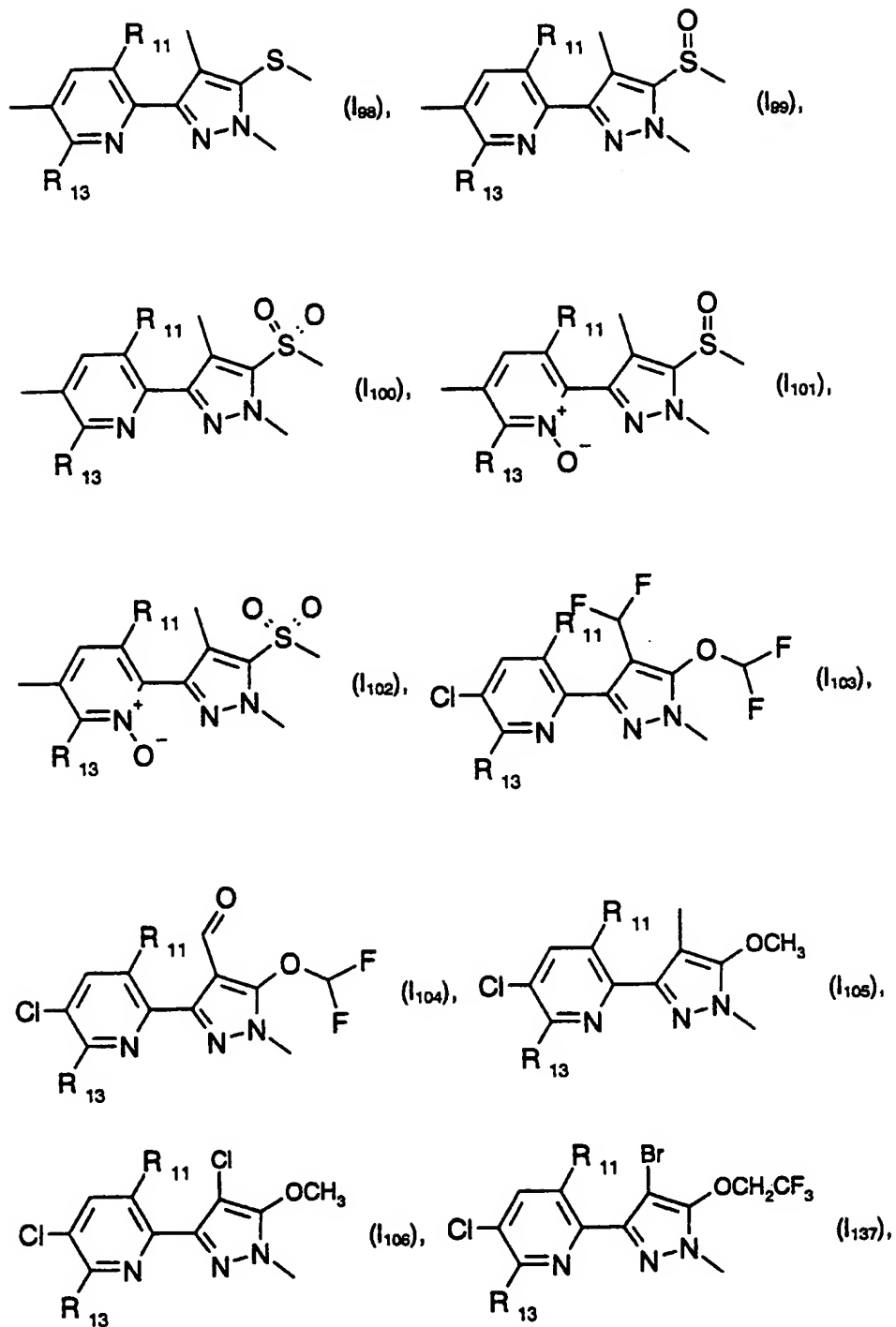
Comp.No. I_n $n = 35-67,$ 147, 148	R_3	R_{11}	R_{13}
147	$N(SO_2CH_3)_2$	Cl	F
148	$NHSO_2CH_2CH_3$	Cl	F
149	$N(CH_2C=CH)SO_2CH_2CH_3$	Cl	F
150	$NHSO_2CF_3$	Cl	F
151	Cl	Br	H
152	Br	Br	H
153	NH_2	Br	H
154	$NH(CH_2CH_3)$	Br	H
155	$N(CH_2C=CH)_2$	Br	H
156	$N(CH_3)(CH_2CH=CH_2)$	Br	H
157	$NH(CH_2C_6H_5)$	Br	H
158		Br	H
159	$NHCOCH_3$	Br	H
160	$NHCOCH_2CH_3$	Br	H
161	$NHCOCHClCH_3$	Br	H
162	$NHCOCH_2Cl$	Br	H
163	$NHCOCHCl_2$	Br	H
164	$N(CH_3)COCHCl_2$	Br	H
165	$N(CH_2C=CH)COCHCl_2$	Br	H
166	$NHCOCF_3$	Br	H
167	$N(COCF_3)_2$	Br	H
168	$NHCOCF_2CF_3$	Br	H
169	$NHCOCClF_2$	Br	H
170	$NHCOCF_2CF_2CF_3$	Br	H
171	$NHCO(2-thienyl)$	Br	H
172	$NHCO(3-furanyl)$	Br	H
173	$NHCO(3-tetrahydrofuranyl)$	Br	H
174	$NHCO(2-furanyl)$	Br	H

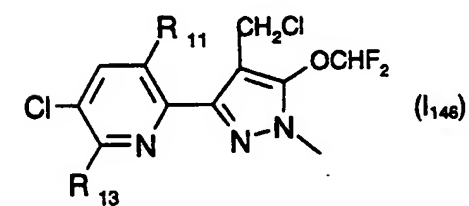
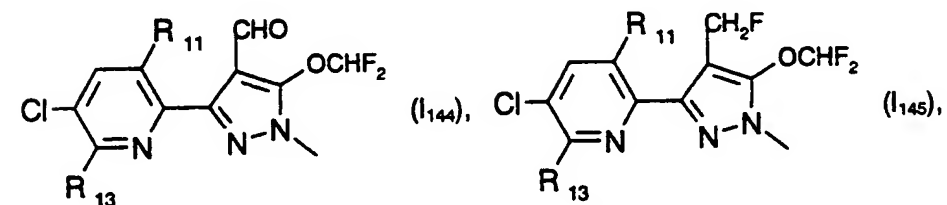
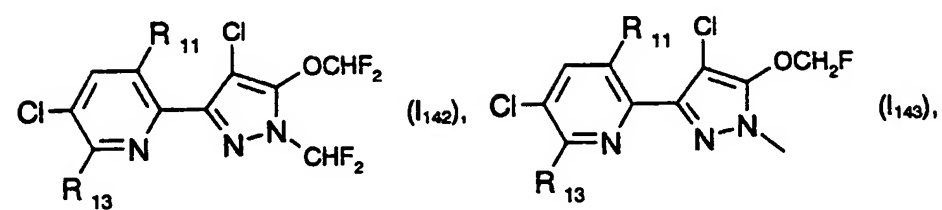
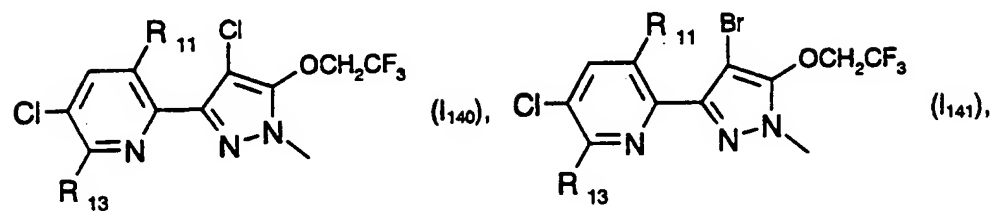
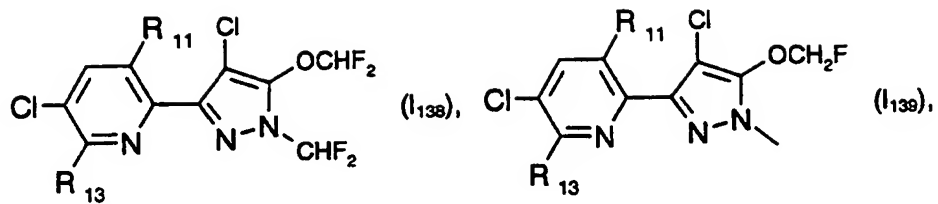
Comp.No. I_n $n = 35-67,$ 147, 148	R_3	R_{11}	R_{13}
175	NHCO(2-tetrahydrofuranyl)	Br	H
176	NHSO ₂ CH ₃	Br	H
177	N(SO ₂ CH ₃) ₂	Br	H
178	NHSO ₂ CH ₂ CH ₃	Br	H
179	N(CH ₂ C≡CH)SO ₂ CH ₂ CH ₃	Br	H
180	NHSO ₂ CF ₃	Br	H
181	NH ₂	Cl	Cl
182	NHCOCHCl ₂	Cl	Cl
183	NHCOCH ₂ Cl	Cl	Cl
184	NH ₂	F	Cl
185	NHCOCHCl ₂	F	Cl

Table 3: Compounds of the formulae I₆₈-I₁₀₆, I₁₃₇-I₁₄₆









Comp.No. I _n n = 68-106, 137-146	R ₁₁	R ₁₃
001	F	F
002	F	H
003	F	Cl

Comp.No. I_n $n = 68-106,$ 137-146	R_{11}	R_{13}
004	F	NH ₂
005	F	OH
006	F	SH
007	F	Br
008	F	I
009	F	CN
010	F	SO ₂ Cl
011	F	NH(CH ₃)
012	F	N(CH ₂ CH ₃) ₂
013	F	NH(COCH ₃)
014	F	N(SO ₂ CH ₃) ₂
015	F	NH(SO ₂ CH ₂ CH ₃)
016	F	N(CH ₂ CH=CH ₂)(SO ₂ CH ₂ CH ₃)
017	F	N(CH ₂ C≡CH)(SO ₂ CH(CH ₃) ₂)
018	F	OCH ₃
019	F	OCH ₂ CH ₃
020	F	OCH(CH ₃) ₂
021	F	OCH ₂ CHCH ₂
022	F	OCH(CH ₃)CH=CH ₂
023	F	OCH ₂ C≡CH
024	F	OCH(cyclopentyl)
025	F	OCH ₂ (2-F-C ₆ H ₅)
026	F	OCH(CH ₃)(4-CH ₃ -C ₆ H ₅)
027	F	OC ₆ H ₅
028	F	OCH ₂ CH ₂ Cl
029	F	OCH ₂ CH=CHCl
030	F	OCH ₂ CH ₂ OH
031	F	OCH ₂ OCH ₃
032	F	OCH ₂ CH ₂ OCH ₂ CH ₃

Comp.No. I _n n = 68-106, 137-146	R ₁₁	R ₁₃
033	F	OCH ₂ CH ₂ OCH ₂ CH ₂ OCH ₂ CH ₃
034	F	OCH(CH ₃)CH ₂ OCH ₂ CH=CH ₂
035	F	OCOCH ₃
036	F	OCOOCH ₃
037	F	OCOCH ₂ C ₆ H ₅
038	F	OCH ₂ SCH ₃
039	F	OCH ₂ COOH
040	F	OCH(CH ₃)COOH
041	F	OCH ₂ COOCH ₂ CH ₃
042	F	OCH(CH ₃)COOCH ₃
043	F	OCH(CH ₃)COOCH ₂ CH=CH ₂
044	F	OCH(CH ₃)COOCH ₂ (C ₆ H ₅)
045	F	OCH(CH ₃)CH ₂ COOH
046	F	OCH(CH ₃)CH ₂ COOCH ₂ CH ₃
047	F	OCH(CH ₃)COSCH ₂ CH ₃
048	F	OCH ₂ CONH ₂
049	F	OCH ₂ CON(CH ₂ CH ₃) ₂
050	F	OCH(CH ₃)CON(CH ₃) ₂
051	F	OCH(CH ₃)CONH(CH ₂ CH=CH ₂)
052	F	OCH(CH ₃)CON(CH ₃)(CH ₂ C≡CH)
053	F	OCH(CH ₃)CON(CH ₃)(C ₆ H ₅)
054	F	OCH ₂ COOCH ₂ CH ₂ SCH ₃
055	F	OCH(CH(CH ₃) ₂)COOH
056	F	OCH(CH ₃)COOCH ₂ CH ₂ OCH ₂ CH ₃
057	F	OCH(C ₆ H ₅)COOH
058	F	OCH(C ₆ H ₅)COOCH ₃
059	F	OCH(C ₆ H ₅)COOCH(CH ₃)C≡CH
060	F	OCH(C ₆ H ₅)COOCH ₂ C ₆ H ₅
061	F	OCH(C ₆ H ₅)COSCH(CH ₃) ₂

Comp.No. I_n $n = 68-106,$ 137-146	R_{11}	R_{13}
062	F	$OCH(C_6H_5)CONH_2$
063	F	$OCH(C_6H_5)CONH(CH_2C\equiv CH)$
064	F	$OCH(C_6H_5)CON(CH_2CH=CH_2)_2$
065	F	$OCH(C_6H_5)CON(CH_3)CH_2C_6H_5$
066	F	$OCH(C_6H_5)CONH(\text{cyclopropyl})$
067	F	OCH_2CH_2COOH
068	F	$OCH_2CH_2COOCH_2CH_3$
069	F	$OCH(CH_3)CH_2COOH$
070	F	SCH_3
071	F	$SCH(CH_3)_2$
072	F	$SCH_2CH=CH_2$
073	F	$SCH_2C_6H_5$
074	F	$SCH_2CH_2OCH_3$
075	F	SCH_2COOH
076	F	$SCH_2COOCH_2C_6H_5$
077	F	$SCH(CH_3)COOH$
078	F	$SCH(CH_3)COOCH_2CH_3$
079	F	$SCH(CH_3)COOCH_2CH=CH_2$
080	F	$SCH(CH_3)CON(CH_3)_2$
081	F	$SCH(CH_3)CONH(CH_2CH=CH_2)$
082	F	$SOCH_2CH_3$
083	F	SO_2CH_3
084	F	SO_2NH_2
085	F	$SO_2N(CH_3)_2$
086	F	$SO_2N(CH_2CH_3)_2$
087	F	$SO_2N(CH_3)(CH_2(4-CH_3-C_6H_5))$
088	F	$SO_2NHCH_2CH_2OCH_3$
089	F	$SCOOCH_3$
090	F	$SCON(CH_3)_2$

Comp.No. I_n $n = 68-106,$ 137-146	R_{11}	R_{13}
091	F	SCONHCH ₂ CH=CH ₂
092	F	SCOOCH ₂ CH=CH ₂
093	F	SCON(CH ₂ CH ₃)COCF ₃
094	F	CHO
095	F	COCH ₃
096	F	COOCH ₂ CH ₃
097	F	COOCH ₂ C ₆ H ₅
098	F	COCl
099	F	COCH ₂ CH ₂ Cl
100	F	COOH
101	F	COOCH ₃
102	F	COOCH ₂ CH ₃
103	F	COOCH(CH ₃) ₂
104	F	COOCH ₂ CH=CH ₂
105	F	COO(CH ₂) ₅ CH ₃
106	F	COOCH(CH ₃)CH=CH ₂
107	F	COOCH ₂ CH ₂ OCH ₂ CH ₃
108	F	COOCH(CH ₃)CH ₂ SCH ₃
109	F	COOCH ₂ (oxiranyl)
110	F	COO(cyclopentyl)
111	F	COSCH ₃
112	F	COSCH(CH ₃) ₂
113	F	COSCH ₂ C ₆ H ₅
114	F	CONH ₂
115	F	CONH(CH ₂ CH=CH ₂)
116	F	CONHCH ₂ C ₆ H ₅
117	F	CON(CH ₂ CH=CH ₂) ₂
118	F	CON(CH ₃)OCH ₃
119	F	COOCH ₂ CH ₂ COOH

Comp.No. I_n $n = 68-106,$ 137-146	R_{11}	R_{13}
120	F	$\text{COOCH}(\text{CH}_3)\text{COOCH}_3$
121	F	$\text{COOCH}(\text{CH}_3)\text{COOCH}_2\text{C}_6\text{H}_5$
122	F	$\text{COOCH}(\text{CH}_3)\text{CH}_2\text{COOCH}_2\text{CH}_3$
123	F	$\text{COOCH}(\text{CH}_3)\text{CH}_2\text{CONHCH}_2\text{CH}_3$
124	F	$\text{COOCH}(\text{CH}_3)\text{CH}_2\text{CON}(\text{CH}_3)_2$
125	F	$\text{COOCH}(\text{CH}_3)\text{CH}_2\text{COSCH}_2\text{CH}_3$
126	F	$\text{COOCH}(\text{CH}_3)\text{CH}_2\text{COOCH}_2\text{CH}=\text{CH}_2$
127	F	$\text{COOC}(\text{CH}_3)_2\text{COCH}_3$
128	F	$\text{COOC}(\text{CH}_3)_2\text{COOH}$
129	F	$\text{COOC}(\text{CH}_3)_2\text{COOCH}_3$
130	F	$\text{COOC}(\text{CH}_3)_2\text{COOCH}_2\text{CH}_3$
131	F	$\text{COOC}(\text{CH}_3)_2\text{COOCH}(\text{CH}_3)_2$
132	F	$\text{COOC}(\text{CH}_3)\text{COO}(\text{CH}_2)_4\text{CH}_3$
133	F	$\text{COOC}(\text{CH}_3)_2\text{COOCH}_2\text{C}_6\text{H}_5$
134	F	$\text{COOC}(\text{CH}_3)_2\text{COOCH}_2(2\text{-F-C}_6\text{H}_5)$
135	F	$\text{COOC}(\text{CH}_3)_2\text{COOCH}_2\text{CH}=\text{CH}_2$
136	F	$\text{COOC}(\text{CH}_3)_2\text{COOCH}(\text{CH}_3)\text{CH}=\text{CH}_2$
137	F	$\text{COOC}(\text{CH}_3)_2\text{COOCH}_2\text{C}\equiv\text{CH}$
138	F	$\text{COO}(\text{CH}_3)_2\text{COOCH}_2\text{CH}_2\text{OCH}_2\text{CH}_3$
139	F	$\text{COOC}(\text{CH}_3)_2\text{COSCH}_3$
140	F	$\text{COOC}(\text{CH}_3)_2\text{COSCH}(\text{CH}_3)_2$
141	F	$\text{COOC}(\text{CH}_3)_2\text{COSCH}_2\text{C}_6\text{H}_5$
142	F	$\text{COOC}(\text{CH}_3)_2\text{CONH}_2$
143	F	$\text{COOC}(\text{CH}_3)_2\text{CONHCH}_2\text{CH}=\text{CH}_2$
144	F	$\text{COOC}(\text{CH}_3)_2\text{CON}(\text{CH}_2\text{CH}_3)_2$
145	F	$\text{COOC}(\text{CH}_3)_2\text{CON}(\text{CH}_3)\text{CH}_2\text{CH}_2\text{OCH}_3$
146	F	$\text{COSCH}(\text{CH}_3)\text{COOH}$
147	F	$\text{COSCH}(\text{CH}_3)\text{COOCH}_3$
148	F	$\text{COSCH}(\text{CH}_3)\text{CONHCH}_2\text{CH}=\text{CH}_2$

Comp.No. I_n $n = 68-106,$ 137-146	R_{11}	R_{13}
149	F	CON(CH ₃)CH ₂ COOH
150	F	CON(CH ₃)C(CH ₃) ₂ COOCH ₂ CH ₃
151	F	CON(CH ₃)OCH ₂ COOCH ₃
152	F	CON(CH ₃)OH
153	F	CH ₃
154	F	CH ₂ CH ₃
155	F	CH(OH)CH ₃
156	F	CH(OCH ₂ CH=CH ₂)CH ₃
157	F	CH ₂ Cl
158	F	CH ₂ OH
159	F	CH ₂ OCOCH ₃
160	F	CHClCH ₃
161	F	CH ₂ CH ₂ CF ₃
162	F	CH=CHCF ₃
163	F	CH ₂ CH=CH ₂
164	F	CH=CHCH ₃
165	F	C≡CH
166	F	C≡CCH ₂ OH
167	F	CH ₂ CHClCOOH
168	F	(R)-CH ₂ CHClCOOH
169	F	(S)-CH ₂ CHClCOOH
170	F	CH ₂ CH(CH ₃)COOH
171	F	CH ₂ CH(CH ₃)COOCH ₂ CH ₃
172	F	CH(Cl)CH ₂ COOCH ₃
173	F	CH(Cl)C(Cl) ₂ COOH
174	F	CH(Cl)CH(Cl)COOCH ₂ CH ₃
175	F	CH ₂ CH(CH ₃)COOH
176	F	CH ₂ CH(CH ₃)COCH ₂ CH=CH ₂
177	F	CH ₂ CH(CH ₃)CONH(CH ₂ CH=CH ₂)

Comp.No. I_n $n = 68-106,$ 137-146	R_{11}	R_{13}
178	F	$CH_2CH(CH_3)CON(CH_3)_2$
179	F	$CH_2CH(CH_3)COSCH(CH_3)_2$
180	F	$CH_2CHClCOOC(CH_3)_3$
181	F	$CH_2CHClCOOCH_3$
182	F	$CH_2CHClCOOCH_2CH_3$
183	F	$CH_2CHClCOOCH(CH_3)_2$
184	F	$CH_2CHClCOOCH_2CH=CH_2$
185	F	$CH_2CHClCOOCH_2C_6H_5$
186	F	$CH_2CHClCOSCH(CH_3)_2$
187	F	$CH_2CHClCOSCH_2C_6H_5$
188	F	$CH_2CHClCONH_2$
189	F	$CH_2CHClCONH(CH_2CH=CH_2)$
190	F	$CH_2CHClCON(CH_2CH_3)_2$
191	F	$CH_2CHClCONH(CH_2C_6H_5)$
192	F	$CH_2CHClCON(CH_3)CH_2C_6H_5$
193	F	$CH=CHCOOH$
194	F	(E)- $CH=CHCOOH$
195	F	(Z)- $CH=CHCOOH$
196	F	$CH=CHCOOCH_3$
197	F	$CH=CHCOOCH_2C_6H_5$
198	F	$CH=CHCOONH_2$
199	F	$CH=CHCONH(CH_2CH=CH_2)$
200	F	$CH=C(Cl)COOH$
201	F	$CH=C(Cl)CONH_2$
202	F	$CH=C(Cl)CONH(CH_2CH_3)$
203	F	$CH=C(Cl)CON(CH_2CH_3)_2$
204	F	$CH=C(Cl)CONH(CH_2C_6H_5)$
205	F	$CH=C(Cl)COSCH_3$
206	F	$CH=C(Cl)COSCH(CH_3)_2$

Comp.No. I_n $n = 68-106,$ 137-146	R_{11}	R_{13}
207	F	$CH=C(CH_3)COOH$
208	F	$CH=C(CH_3)CONH(CH_2CH=CH_2)$
209	F	$CH=C(CH_3)CON(CH_3)_2$
210	F	$CH=C(CH_3)COSCH_2CH_3$
211	F	$CH=C(CN)COOH$
212	F	$CH=C(CN)COOC(CH_3)_3$
213	F	$CH=C(CN)CON(CH_2CH=CH_2)_2$
214	F	$CH=C(COOH)_2$
215	F	$CH=C(C_6H_5)COOH$
216	F	$CH=CHCH_2OH$
217	Cl	F
218	Cl	H
219	Cl	Cl
220	Cl	NH_2
221	Cl	OH
222	Cl	SH
223	Cl	Br
224	Cl	I
225	Cl	CN
226	Cl	SO_2Cl
227	Cl	$NH(CH_3)$
228	Cl	$N(CH_2CH_3)_2$
229	Cl	$NH(COCH_3)$
230	Cl	$NH(CH_2CH=CH_2)$
231	Cl	$N(CH_3)(CH_2C\equiv CH)$
232	Cl	$N(SO_2CH_3)_2$
233	Cl	$NH(SO_2CH_2CH_3)$
234	Cl	$N(CH_2CH=CH_2)(SO_2CH_2CH_3)$
235	Cl	$N(CH_2C\equiv CH)(SO_2CH(CH_3)_2)$

Comp.No. I_n $n = 68-106,$ 137-146	R_{11}	R_{13}
236	Cl	$N(CH_2CF_3)(CHO)$
237	Cl	$NH(CH_2C_6H_5)$
238	Cl	OCH_3
239	Cl	OCH_2CH_3
240	Cl	$OCH(CH_3)_2$
241	Cl	$OCH(CH_3)CH_2CH_2CH_3$
242	Cl	$OCH_2CH=CH_2$
243	Cl	$OCH(CH_3)CH=CH_2$
244	Cl	$OCH_2C\equiv CH$
245	Cl	$OCH(CH_3)C\equiv CH$
246	Cl	$OCH(\text{cyclopentyl})$
247	Cl	$OCH_2(C_6H_5)$
248	Cl	$OCH_2(2-F-C_6H_5)$
249	Cl	$OCH(CH_3)(4-CH_3-C_6H_5)$
250	Cl	OC_6H_5
251	Cl	$O(4\text{-pyrimidyl})$
252	Cl	OCH_2CH_2Cl
253	Cl	$OCH_2CH=CHCl$
254	Cl	OCH_2CH_2OH
255	Cl	OCH_2OCH_3
256	Cl	$OCH_2CH_2OCH_2CH_3$
257	Cl	$OCH_2CH_2OCH_2CH_2OCH_2CH_3$
258	Cl	$OCH(CH_3)CH_2OCH_2CH=CH_2$
259	Cl	$OCOCH_3$
260	Cl	$OCOOCH_3$
261	Cl	$OCOCH_2C_6H_5$
262	Cl	OCH_2SCH_3
263	Cl	$OCH_2CH_2SCH_2CH_3$
264	Cl	OCH_2COOH

Comp.No. I_n $n = 68-106,$ 137-146	R_{11}	R_{13}
265	Cl	OCH(CH ₃)COOH
266	Cl	(R)-OCH(CH ₃)COOH
267	Cl	(S)-OCH(CH ₃)COOH
268	Cl	OCH ₂ COOCH ₂ CH ₃
269	Cl	OCH(CH ₃)COOCH ₃
270	Cl	OCH(CH ₃)COOCH ₂ CH=CH ₂
271	Cl	OCH(CH ₃)COOCH ₂ (C ₆ H ₅)
272	Cl	OCH(CH ₃)CH ₂ COOH
273	Cl	OCH(CH ₃)CH ₂ COOCH ₂ CH ₃
274	Cl	OCH ₂ COSCH ₃
275	Cl	OCH(CH ₃)COSCH ₂ CH ₃
276	Cl	OCH(CH ₃)COSCH(CH ₃) ₂
277	Cl	OCH ₂ CONH ₂
278	Cl	OCH ₂ CON(CH ₂ CH ₃) ₂
279	Cl	OCH(CH ₃)CON(CH ₃) ₂
280	Cl	OCH(CH ₃)CONH(CH ₂ CH=CH ₂)
281	Cl	OCH(CH ₃)CON(CH ₃)(CH ₂ C≡CH)
282	Cl	OCH(CH ₃)CON(CH ₂ C ₆ H ₅) ₂
283	Cl	OCH(CH ₃)CON(CH ₃)(C ₆ H ₅)
284	Cl	OCH ₂ COOCH ₂ CH ₂ SCH ₃
285	Cl	OCH(CH(CH ₃) ₂)COOH
286	Cl	OCH(CH ₃)COOCH ₂ CH ₂ OCH ₂ CH ₃
287	Cl	OCH(C ₆ H ₅)COOH
288	Cl	(R)-OCH(C ₆ H ₅)COOH
289	Cl	(S)-OCH(C ₆ H ₅)COOH
290	Cl	OCH(C ₆ H ₅)COOCH ₃
291	Cl	OCH(C ₆ H ₅)COOCH(CH ₃)C≡CH
292	Cl	OCH(C ₆ H ₅)COOCH ₂ C ₆ H ₅
293	Cl	OCH(C ₆ H ₅)COSCH(CH ₃) ₂

Comp.No. I_n $n = 68-106,$ 137-146	R_{11}	R_{13}
294	Cl	$OCH(C_6H_5)CONH_2$
295	Cl	$OCH(C_6H_5)CONH(CH_2C\equiv CH)$
296	Cl	$OCH(C_6H_5)CON(CH_2CH=CH_2)_2$
297	Cl	$OCH(C_6H_5)CON(CH_3)CH_2C_6H_5$
298	Cl	$OCH(C_6H_5)CONH(CH_2(2-F-C_6H_5))$
299	Cl	$OCH(C_6H_5)CONH(\text{cyclopropyl})$
300	Cl	OCH_2CH_2COOH
301	Cl	$OCH_2CH_2COOCH_2CH_3$
302	Cl	$OCH(CH_3)CH_2COOH$
303	Cl	SCH_3
304	Cl	$SCH(CH_3)_2$
305	Cl	$SCH_2CH=CH_2$
306	Cl	$SCH_2C_6H_5$
307	Cl	$SCH_2CH_2OCH_3$
308	Cl	SC_6H_5
309	Cl	SCH_2COOH
310	Cl	$SCH_2COOCH_2C_6H_5$
311	Cl	$SCH(CH_3)COOH$
312	Cl	$SCH(CH_3)COOCH_2CH_3$
313	Cl	$SCH(CH_3)COOCH_2CH=CH_2$
314	Cl	$SCH(CH_3)COSCH_3$
315	Cl	$SCH(CH_3)CON(CH_3)_2$
316	Cl	$SCH(CH_3)CONH(CH_2CH=CH_2)$
317	Cl	$SOCH_2CH_3$
318	Cl	SO_2CH_3
319	Cl	SO_2NH_2
320	Cl	$SO_2N(CH_3)_2$
321	Cl	$SO_2N(CH_2CH_3)_2$
322	Cl	$SO_2N(CH_3)(CH_2(4-CH_3-C_6H_5))$

Comp.No. I_n $n = 68-106,$ 137-146	R_{11}	R_{13}
323	Cl	$SO_2NHCH_2CH_2OCH_3$
324	Cl	$SCOOCH_3$
325	Cl	$SCON(CH_3)_2$
326	Cl	$SCONHCH_2CH=CH_2$
327	Cl	$SCOOCH_2CH=CH_2$
328	Cl	$SCON(CH_2CH_3)COCF_3$
329	Cl	CHO
330	Cl	$COCH_3$
331	Cl	$COOCH_2CH_3$
332	Cl	$COOCH_2C_6H_5$
333	Cl	COCl
334	Cl	$COCH_2CH_2Cl$
335	Cl	COOH
336	Cl	$COOCH_3$
337	Cl	$COOCH_2CH_3$
338	Cl	$COOCH(CH_3)_2$
339	Cl	$COOCH_2CH=CH_2$
340	Cl	$COO(CH_2)_5CH_3$
341	Cl	$COOCH(CH_3)CH=CH_2$
342	Cl	$COOCH_2(2-F-C_6H_5)$
343	Cl	$COOC_6H_5$
344	Cl	$COOCH_2CH_2OCH_2CH_3$
345	Cl	$COOCH(CH_3)CH_2SCH_3$
346	Cl	COO(oxetanyl)
347	Cl	$COOCH_2(oxiranyl)$
348	Cl	COO(cyclopentyl)
349	Cl	$COSCH_3$
350	Cl	$COSCH(CH_3)_2$
351	Cl	$COSCH_2C_6H_5$

Comp.No. I_n $n = 68-106,$ 137-146	R_{11}	R_{13}
352	Cl	CONH ₂
353	Cl	CONH(CH ₂ CH=CH ₂)
354	Cl	CONHCH ₂ C ₆ H ₅
355	Cl	CON(CH ₂ CH=CH ₂) ₂
356	Cl	CON(CH ₃)OCH ₃
357	Cl	COOCH ₂ CH ₂ COOH
358	Cl	COOCH(CH ₃)COOCH ₃
359	Cl	COOCH(CH ₃)COOCH ₂ C ₆ H ₅
360	Cl	COOCH(CH ₃)CH ₂ COOCH ₂ CH ₃
361	Cl	(S)-COOCH(CH ₃)CH ₂ COOCH ₂ CH=CH ₂
362	Cl	(R)-COOCH(CH ₃)CH ₂ COOCH ₂ CH=CH ₂
363	Cl	COOCH(CH ₃)CH ₂ CONHCH ₂ CH ₃
364	Cl	COOCH(CH ₃)CH ₂ CON(CH ₃) ₂
365	Cl	COOCH(CH ₃)CH ₂ COSCH ₂ CH ₃
366	Cl	COOCH(CH ₃)CH ₂ COOCH ₂ CH=CH ₂
367	Cl	COOC(CH ₃) ₂ COCH ₃
368	Cl	COOC(CH ₃) ₂ COOH
369	Cl	COOC(CH ₃) ₂ COOCH ₃
370	Cl	COOC(CH ₃) ₂ COOCH ₂ CH ₃
371	Cl	COOC(CH ₃) ₂ COOCH(CH ₃) ₂
372	Cl	COOC(CH ₃)COO(CH ₂) ₄ CH ₃
373	Cl	COOC(CH ₃) ₂ COOCH ₂ C ₆ H ₅
374	Cl	COOC(CH ₃) ₂ COOCH ₂ (2-F-C ₆ H ₅)
375	Cl	COOC(CH ₃) ₂ COOCH ₂ CH=CH ₂
376	Cl	COOC(CH ₃) ₂ COOCH(CH ₃)CH=CH ₂
377	Cl	COOC(CH ₃) ₂ COOCH ₂ C≡CH
378	Cl	COO(CH ₃) ₂ COOCH ₂ CH ₂ OCH ₂ CH ₃
379	Cl	COOC(CH ₃) ₂ COSCH ₃
380	Cl	COOC(CH ₃) ₂ COSCH(CH ₃) ₂

Comp.No. I_n $n = 68-106,$ 137-146	R_{11}	R_{13}
381	Cl	$\text{COOC}(\text{CH}_3)_2\text{COSCH}_2\text{C}_6\text{H}_5$
382	Cl	$\text{COOC}(\text{CH}_3)_2\text{CONH}_2$
383	Cl	$\text{COOC}(\text{CH}_3)_2\text{CONHCH}_2\text{CH}=\text{CH}_2$
384	Cl	$\text{COOC}(\text{CH}_3)_2\text{CON}(\text{CH}_2\text{CH}_3)_2$
385	Cl	$\text{COOC}(\text{CH}_3)_2\text{CON}(\text{CH}_3)\text{CH}_2\text{CH}_2\text{OCH}_3$
386	Cl	$\text{COSCH}(\text{CH}_3)\text{COOH}$
387	Cl	$\text{COSCH}(\text{CH}_3)\text{COOCH}_3$
388	Cl	$\text{COSCH}(\text{CH}_3)\text{CONHCH}_2\text{CH}=\text{CH}_2$
389	Cl	$\text{CON}(\text{CH}_3)\text{CH}_2\text{COOH}$
390	Cl	$\text{CON}(\text{CH}_3)\text{C}(\text{CH}_3)_2\text{COOCH}_2\text{CH}_3$
391	Cl	$\text{CON}(\text{CH}_3)\text{OCH}_2\text{COOCH}_3$
392	Cl	$\text{CON}(\text{CH}_3)\text{OH}$
393	Cl	CH_3
394	Cl	CH_2CH_3
395	Cl	$\text{CH}(\text{OH})\text{CH}_3$
396	Cl	$\text{CH}(\text{OCH}_2\text{CH}=\text{CH}_2)\text{CH}_3$
397	Cl	CH_2Cl
398	Cl	CH_2OH
399	Cl	$\text{CH}_2\text{OCOCH}_3$
400	Cl	CHClCH_3
401	Cl	$\text{CH}_2\text{CH}_2\text{CF}_3$
402	Cl	$\text{CH}=\text{CHCF}_3$
403	Cl	$\text{CH}_2\text{CH}=\text{CH}_2$
404	Cl	$\text{CH}=\text{CH}(\text{CH}_3)$
405	Cl	$\text{C}\equiv\text{CH}$
406	Cl	$\text{C}\equiv\text{CCH}_2\text{OH}$
407	Cl	$\text{CH}_2\text{CHClCOOH}$
408	Cl	$(R)\text{-CH}_2\text{CHClCOOH}$
409	Cl	$(S)\text{-CH}_2\text{CHClCOOH}$

Comp.No. I_n $n = 68-106,$ 137-146	R_{11}	R_{13}
410	Cl	$CH_2CH(CH_3)COOH$
411	Cl	$CH_2CH(CH_3)COOCH_2CH_3$
412	Cl	$CH(Cl)CH_2COOCH_3$
413	Cl	$CH(Cl)C(Cl)_2COOH$
414	Cl	$CH(Cl)CH(Cl)COOCH_2CH_3$
415	Cl	$CH_2CH(CH_3)COOH$
416	Cl	$CH_2CH(CH_3)COCH_2CH=CH_2$
417	Cl	$CH_2CH(CH_3)CONH(CH_2CH=CH_2)$
418	Cl	$CH_2CH(CH_3)CON(CH_3)_2$
419	Cl	$CH_2CH(CH_3)COSCH(CH_3)_2$
420	Cl	$CH_2CHClCOOC(CH_3)_3$
421	Cl	$CH_2CHClCOOCH_3$
422	Cl	$CH_2CHClCOOCH_2CH_3$
423	Cl	$CH_2CHClCOOCH(CH_3)_2$
424	Cl	$CH_2CHClCOOCH_2CH=CH_2$
425	Cl	$CH_2CHClCOOCH_2C_6H_5$
426	Cl	$CH_2CHClCOSCH_3$
427	Cl	$CH_2CHClCOSCH(CH_3)_2$
428	Cl	$CH_2CHClCOSCH_2C_6H_5$
429	Cl	$CH_2CHClCONH_2$
430	Cl	$CH_2CHClCONH(CH_2CH=CH_2)$
431	Cl	$CH_2CHClCON(CH_2CH_3)_2$
432	Cl	$CH_2CHClCONH(CH_2C_6H_5)$
433	Cl	$CH_2CHClCON(CH_3)CH_2C_6H_5$
434	Cl	$CH=CHCOOH$
435	Cl	$(E)-CH=CHCOOH$
436	Cl	$(Z)-CH=CHCOOH$
437	Cl	$CH=CHCOOCH_3$
438	Cl	$CH=CHCOOCH_2C_6H_5$

Comp.No. I_n $n = 68-106,$ 137-146	R_{11}	R_{13}
439	Cl	$CH=CHCOONH_2$
440	Cl	$CH=CHCONH(CH_2CH=CH_2)$
441	Cl	$CH=C(Cl)COOH$
442	Cl	$CH=C(Cl)CONH_2$
443	Cl	$CH=C(Cl)CONH(CH_2CH_3)$
444	Cl	$CH=C(Cl)CON(CH_2CH_3)_2$
445	Cl	$CH=C(Cl)CONH(CH_2C_6H_5)$
446	Cl	$CH=C(Cl)COSCH_3$
447	Cl	$CH=C(Cl)COSCH(CH_3)$
448	Cl	$CH=C(CH_3)COOH$
449	Cl	$CH=C(CH_3)CONH(CH_2CH=CH_2)$
450	Cl	$CH=C(CH_3)CON(CH_3)_2$
451	Cl	$CH=C(CH_3)COSCH_2CH_3$
452	Cl	$CH=C(CN)COOH$
453	Cl	$CH=C(CN)COOC(CH_3)_3$
454	Cl	$CH=C(CN)CON(CH_2CH=CH_2)_2$
455	Cl	$CH=C(COOH)_2$
456	Cl	$CH=C(C_6H_5)COOH$
457	Cl	$CH=CHCH_2OH$
458	H	F
459	H	H
460	H	Cl
461	H	Br
462	H	I
463	H	NH_2
464	H	OH
465	H	SH
466	H	SO_2Cl
467	H	CN

Comp.No. I_n $n = 68-106,$ 137-146	R_{11}	R_{13}
468	H	$NH(CH_2C_6H_5)$
469	H	$N(CH_2CH=CH_2)_2$
470	H	$N(SO_2CH_3)_2$
471	H	$NH(SO_2CH_2CH_3)$
472	H	$NH(COCH_3)$
473	H	OCH_3
474	H	OCH_2CH_3
475	H	$OCH_2CH=CH_2$
476	H	$OCH_2C\equiv CH$
477	H	$OCH_2C_6H_5$
478	H	OCH_2CH_2Cl
479	H	OCH_2CH_2OH
480	H	OCH_2OCH_3
481	H	$OCH_2CH_2OCH_2CH_3$
482	H	$OCH_2CH_2OCH_2CH_2OCH_3$
483	H	$OCOCH_3$
484	H	$OCOOCH_3$
485	H	OCH_2SCH_3
486	H	$OCH_2CH_2SCH_3$
487	H	OCH_2COOH
488	H	OCH_2COOCH_3
489	H	$OCH_2COOCH_2C_6H_5$
490	H	$OCH_2CONH(CH_3)$
491	H	$OCH(CH_3)COOH$
492	H	$OCH(CH_3)COOCH_2CH_3$
493	H	$OCH(CH_3)COOCH_2CH=CH_2$
494	H	$OCH(CH_3)COOCH_2C_6H_5$
495	H	$OCH(CH_3)CONH_2$
496	H	$OCH(CH_3)CONH(CH_2CH=CH_2)$

Comp.No. I_n $n = 68-106,$ 137-146	R_{11}	R_{13}
497	H	$OCH(CH_3)CON(CH_3)_2$
498	H	$OCH(CH_3)COSCH(CH_3)_2$
499	H	$OCH(C_6H_5)COOH$
500	H	$OCH(C_6H_5)COOCH_3$
501	H	$OCH(C_6H_5)COOCH_2CH=CH_2$
502	H	$OCH(C_6H_5)CONH_2$
503	H	$OCH(C_6H_5)CONH(CH_2CH_3)$
504	H	$OCH(C_6H_5)CON(CH_3)_2$
505	H	$OCH(C_6H_5)COSCH_3$
506	H	$OCH(C_6H_5)COSCH(CH_3)_2$
507	H	$OCH(CH_3)CH_2COOH$
508	H	$OCH(CH_3)CH_2COOCH_2CH_3$
509	H	SCH_3
510	H	$SCH(CH_3)_2$
511	H	$SCH_2C_6H_5$
512	H	$SCH(CH_3)COOH$
513	H	$SCH(CH_3)COOCH_2CH_3$
514	H	SO_2NH_2
515	H	$SO_2NH(CH_2CH=CH_2)$
516	H	$SO_2N(CH_3)_2$
517	H	$SCOCH_3$
518	H	$SCOOCH_2CH_3$
519	H	$CHOCOCH_3$
520	H	$COOH$
521	H	$COCl$
522	H	$COOCH_3$
523	H	$COOCH(CH_3)_2$
524	H	$COOCH_2C_6H_5$
525	H	$COSCH(CH_3)_2$

Comp.No. I_n $n = 68-106,$ 137-146	R_{11}	R_{13}
526	H	CONH ₂
527	H	CONHCH ₂ C ₆ H ₅
528	H	CON(CH ₂ CH=CH ₂) ₂
529	H	CON(CH ₃)OCH ₃
530	H	COOCH(CH ₃)CH ₂ COOH
531	H	COOCH(CH ₃)COOCH ₂ CH ₃
532	H	COOCH(CH ₃)CH ₂ COOCH ₂ CH=CH ₂
533	H	COOCH(CH ₃)CH ₂ COSCH ₂ CH ₃
534	H	COOCH(CH ₃)CH ₂ CONH ₂
535	H	COOCH(CH ₃)CH ₂ CONH(CH ₂ CH=CH ₂)
536	H	COOCH(CH ₃)COOH
537	H	COOC(CH ₃) ₂ COOH
538	H	COOC(CH ₃) ₂ COOCH ₃
539	H	COOC(CH ₃) ₂ COOCH(CH ₃) ₂
540	H	COOC(CH ₃) ₂ COOCH ₂ CH ₃
541	H	COOC(CH ₃) ₂ COOCH ₂ CH=CH ₂
542	H	COOC(CH ₃) ₂ COOCH ₂ CH ₂ OCH ₂ CH ₃
543	H	COOC(CH ₃) ₂ CONH ₂
544	H	COOC(CH ₃) ₂ CON(CH ₃) ₂
545	H	COOC(CH ₃) ₂ CONH(CH ₂ CH=CH ₂)
546	H	COSCH(CH ₃)COOH
547	H	CON(CH ₃)C(CH ₃) ₂ COOH
548	H	CH ₃
549	H	CH ₂ CH ₃
550	H	CH(OH)CH ₃
551	H	CH ₂ Cl
552	H	CH ₂ OH
553	H	CH ₂ OCOCH ₃
554	H	CH=CHCF ₃

Comp.No. I_n $n = 68-106,$ 137-146	R_{11}	R_{13}
555	H	$CH_2CH_2CF_3$
556	H	CH_2CHCH_2
557	H	$CH_2CHClCOOH$
558	H	$CH_2CHClCOOCH_2CH_3$
559	H	$CH_2CHClCOOCH_2C_6H_5$
560	H	$CH_2CHClCOOCH_2CH=CH_2$
561	H	$CH_2CHClCOOC(CH_3)_3$
562	H	$CH_2CHClCOSCH(CH_3)_2$
563	H	$CH_2CHClCONH_2$
564	H	$CH_2CHClCONH(CH_2CH_3)$
565	H	$CH_2CHClCON(CH_3)_2$
566	H	$CH(Cl)CH(Cl)COOH$
567	H	$CH_2C(CH_3)ClCOOH$
568	H	$CH_2C(CH_3)ClCOOCH_2CH_3$
569	H	$CH_2C(CH_3)ClCOSCH_3$
570	H	$CH_2C(CH_3)ClCONH(CH_2CH=CH_2)$
571	H	$CH_2C(CH_3)ClCON(CH_3)(CH_2CH=CH_2)$
572	H	$CH=CHCOOH$
573	H	$CH=C(CH_3)COOH$
574	H	$CH=C(Cl)COOH$
575	H	$CH=C(CN)COOH$
576	H	$CH=C(CN)COOCH_2CH=CH_2$
577	H	$CH=C(Cl)COOCH_2CH_3$
578	H	$CH=C(CH_3)CONH(CH_2CH=CH_2)$
579	H	$CH=C(Cl)COSCH_2CH_3$
580	H	$CH=C(Cl)CON(CH_3)_2$
581	CH_3	F
582	CH_3	H
583	CH_3	Cl

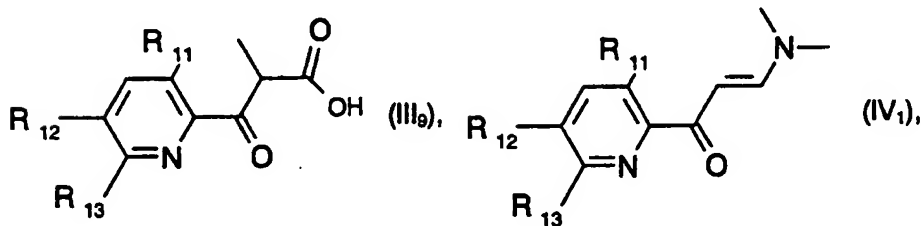
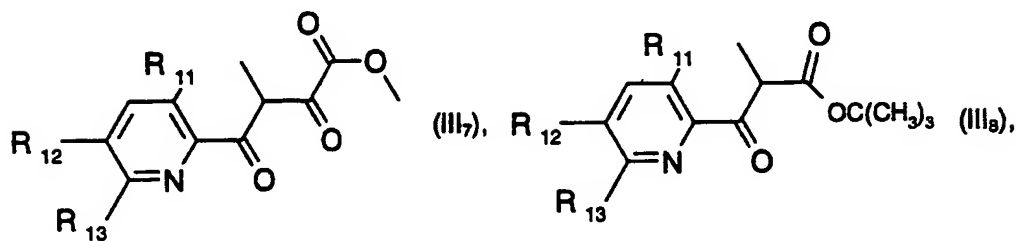
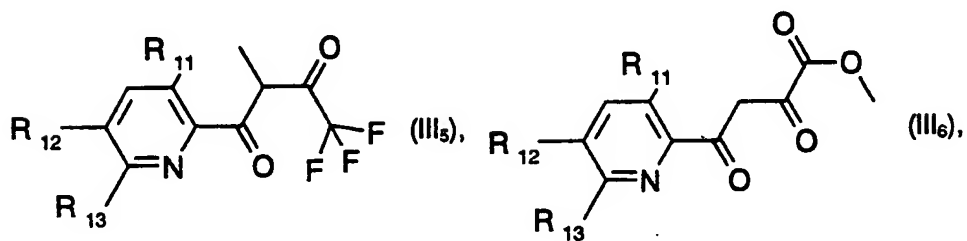
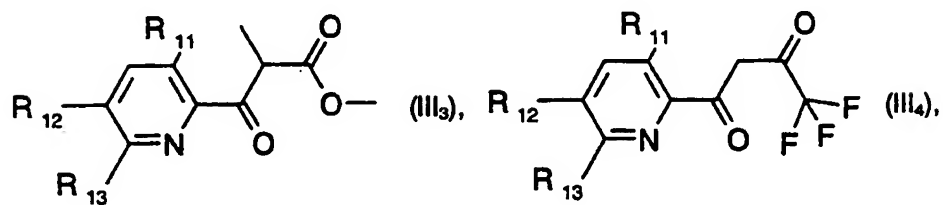
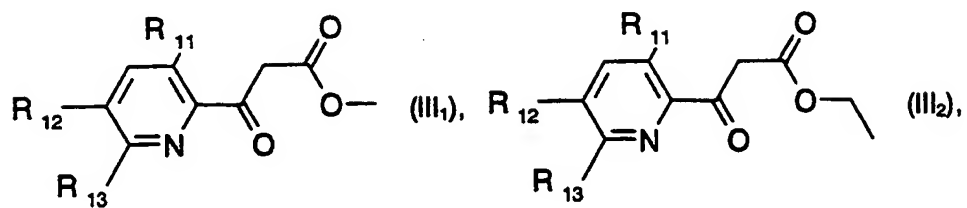
Comp.No. I_n $n = 68-106,$ 137-146	R_{11}	R_{13}
584	CH ₃	Br
585	CH ₃	I
586	CH ₃	NH ₂
587	CH ₃	OH
588	CH ₃	SH
589	CH ₃	SO ₂ Cl
590	CH ₃	CN
591	CH ₃	NH(CH ₂ C ₆ H ₅)
592	CH ₃	N(CH ₂ CH=CH ₂) ₂
593	CH ₃	N(SO ₂ CH ₃) ₂
594	CH ₃	NH(SO ₂ CH ₂ CH ₃)
595	CH ₃	NH(COCH ₃)
596	CH ₃	OCH ₃
597	CH ₃	OCH ₂ CH ₃
598	CH ₃	OCH ₂ CH=CH ₂
599	CH ₃	OCH ₂ C≡CH
600	CH ₃	OCH ₂ C ₆ H ₅
601	CH ₃	OCH ₂ CH ₂ Cl
602	CH ₃	OCH ₂ CH ₂ OH
603	CH ₃	OCH ₂ OCH ₃
604	CH ₃	OCH ₂ CH ₂ OCH ₂ CH ₃
605	CH ₃	OCH ₂ CH ₂ OCH ₂ CH ₂ OCH ₃
606	CH ₃	OCOCH ₃
607	CH ₃	OCOOCH ₃
608	CH ₃	OCH ₂ SCH ₃
609	CH ₃	OCH ₂ CH ₂ SCH ₃
610	CH ₃	OCH ₂ COOH
611	CH ₃	OCH ₂ COOCH ₃
612	CH ₃	OCH ₂ COOCH ₂ C ₆ H ₅

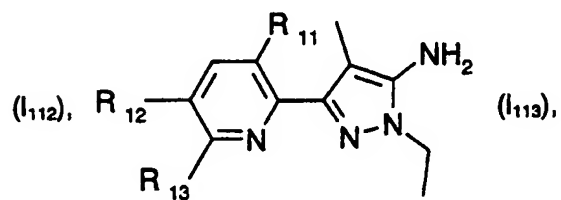
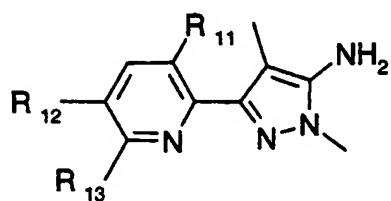
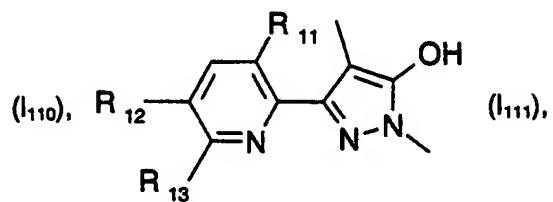
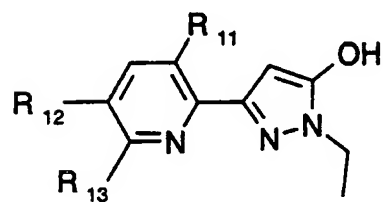
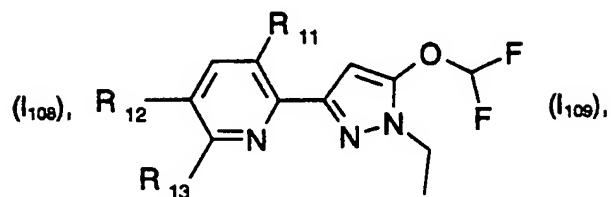
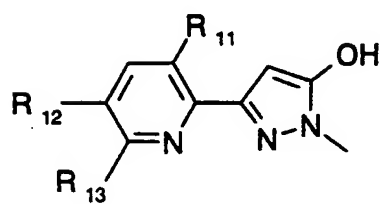
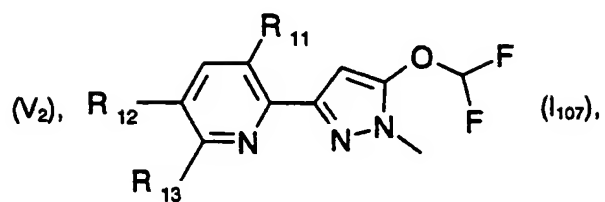
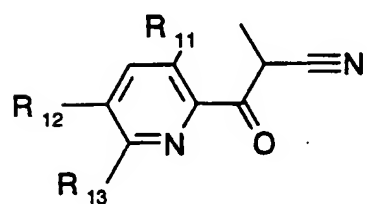
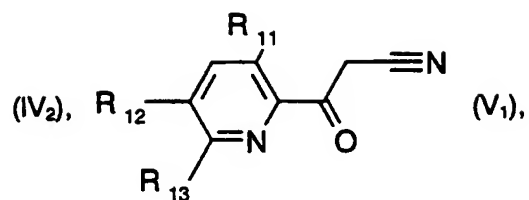
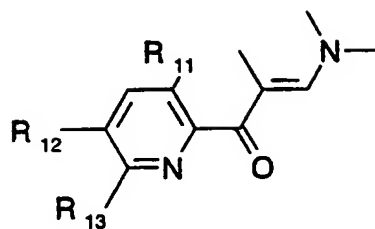
Comp.No. I_n $n = 68-106,$ 137-146	R_{11}	R_{13}
613	CH ₃	OCH ₂ CONH(CH ₃)
614	CH ₃	OCH(CH ₃)COOH
615	CH ₃	OCH(CH ₃)COOCH ₂ CH ₃
616	CH ₃	OCH(CH ₃)COOCH ₂ CH=CH ₂
617	CH ₃	OCH(CH ₃)COOCH ₂ C ₆ H ₅
618	CH ₃	OCH(CH ₃)CONH ₂
619	CH ₃	OCH(CH ₃)CONH(CH ₂ CH=CH ₂)
620	CH ₃	OCH(CH ₃)CON(CH ₃) ₂
621	CH ₃	OCH(CH ₃)COSCH(CH ₃) ₂
622	CH ₃	OCH(C ₆ H ₅)COOH
623	CH ₃	OCH(C ₆ H ₅)COOCH ₃
624	CH ₃	OCH(C ₆ H ₅)COOCH ₂ CH=CH ₂
625	CH ₃	OCH(C ₆ H ₅)CONH ₂
626	CH ₃	OCH(C ₆ H ₅)CONH(CH ₂ CH ₃)
627	CH ₃	OCH(C ₆ H ₅)CON(CH ₃) ₂
628	CH ₃	OCH(C ₆ H ₅)COSCH ₃
629	CH ₃	OCH(C ₆ H ₅)COSCH(CH ₃) ₂
630	CH ₃	OCH(CH ₃)CH ₂ COOH
631	CH ₃	OCH(CH ₃)CH ₂ COOCH ₂ CH ₃
632	CH ₃	SCH ₃
633	CH ₃	SCH(CH ₃) ₂
634	CH ₃	SCH ₂ C ₆ H ₅
635	CH ₃	SCH(CH ₃)COOH
636	CH ₃	SCH(CH ₃)COOCH ₂ CH ₃
637	CH ₃	SO ₂ NH ₂
638	CH ₃	SO ₂ NH(CH ₂ CH=CH ₂)
639	CH ₃	SO ₂ N(CH ₃) ₂
640	CH ₃	SCOCH ₃
641	CH ₃	SCOCH ₂ CH ₃

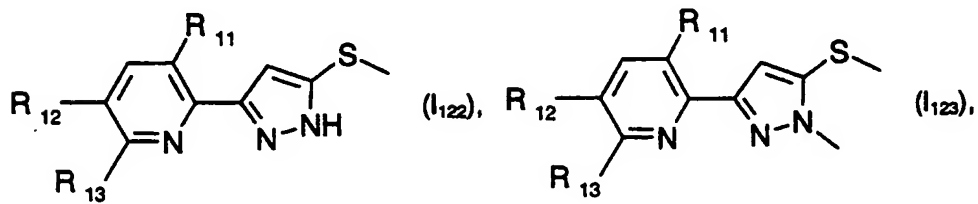
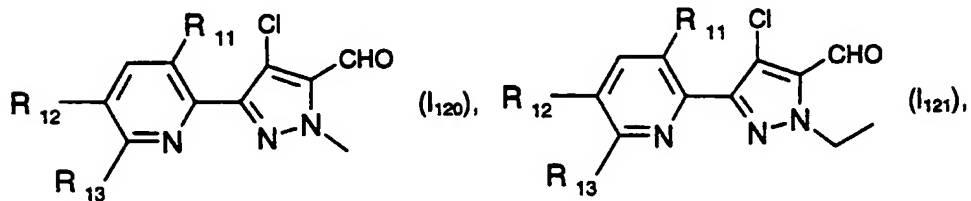
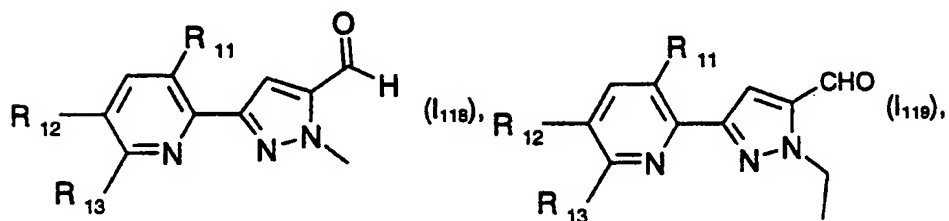
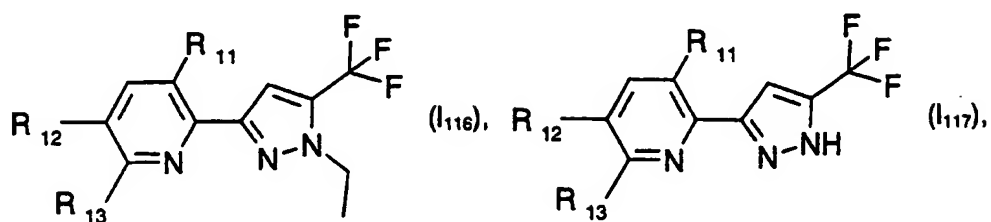
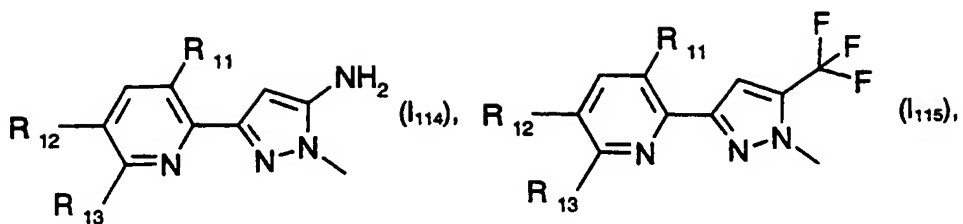
Comp.No. I_n $n = 68-106,$ 137-146	R_{11}	R_{13}
642	CH ₃	CHOCOCH ₃
643	CH ₃	COOH
644	CH ₃	COCl
645	CH ₃	COOCH ₃
646	CH ₃	COOCH(CH ₃) ₂
647	CH ₃	COOCH ₂ C ₆ H ₅
648	CH ₃	COSCH(CH ₃) ₂
649	CH ₃	CONH ₂
650	CH ₃	CONHCH ₂ C ₆ H ₅
651	CH ₃	CON(CH ₂ CH=CH ₂) ₂
652	CH ₃	CON(CH ₃)OCH ₃
653	CH ₃	COOCH(CH ₃)CH ₂ COOH
654	CH ₃	COOCH(CH ₃)COOCH ₂ CH ₃
655	CH ₃	COOCH(CH ₃)CH ₂ COOCH ₂ CH=CH ₂
656	CH ₃	COOCH(CH ₃)CH ₂ COSCH ₂ CH ₃
657	CH ₃	COOCH(CH ₃)CH ₂ CONH ₂
658	CH ₃	COOCH(CH ₃)CH ₂ CONH(CH ₂ CH=CH ₂)
659	CH ₃	COOCH(CH ₃)COOH
660	CH ₃	COOC(CH ₃) ₂ COOH
661	CH ₃	COOC(CH ₃) ₂ COOCH ₃
662	CH ₃	COOC(CH ₃) ₂ COOCH(CH ₃) ₂
663	CH ₃	COOC(CH ₃) ₂ COOCH ₂ CH ₃
664	CH ₃	COOC(CH ₃) ₂ COOCH ₂ CH=CH ₂
665	CH ₃	COOC(CH ₃) ₂ COOCH ₂ CH ₂ OCH ₂ CH ₃
666	CH ₃	COOC(CH ₃) ₂ CONH ₂
667	CH ₃	COOC(CH ₃) ₂ CON(CH ₃) ₂
668	CH ₃	COOC(CH ₃) ₂ CONH(CH ₂ CH=CH ₂)
669	CH ₃	COSCH(CH ₃)COOH
670	CH ₃	CON(CH ₃)C(CH ₃) ₂ COOH

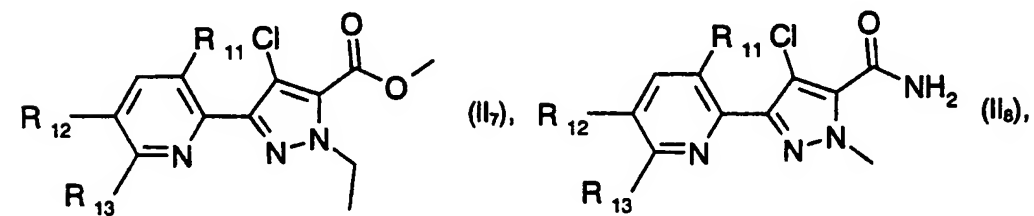
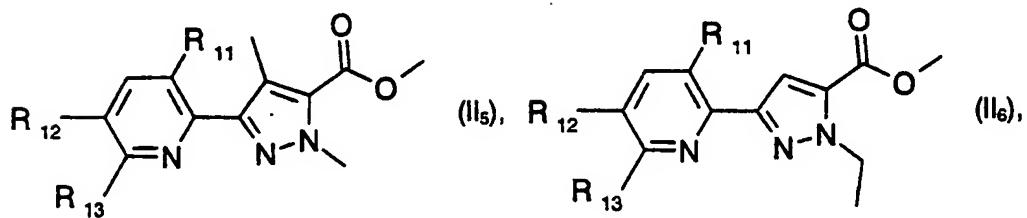
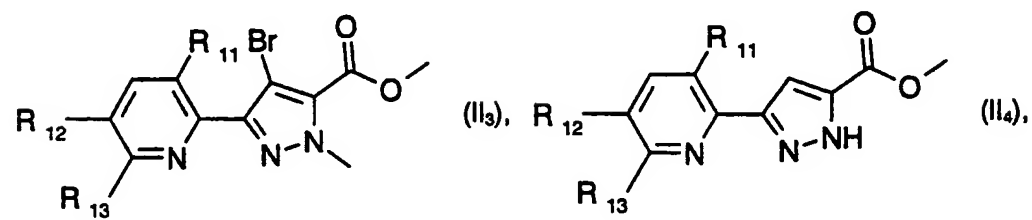
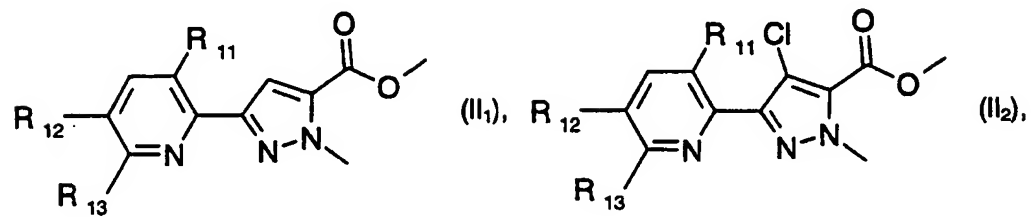
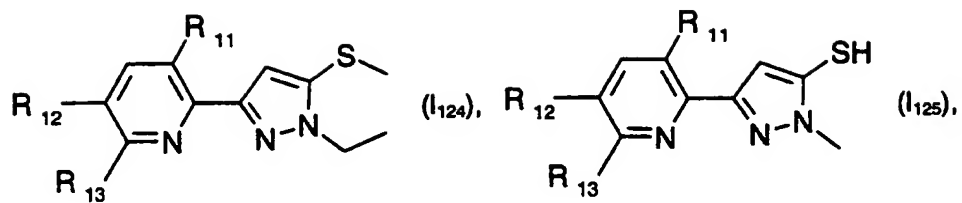
Comp.No. I_n $n = 68-106,$ 137-146	R_{11}	R_{13}
671	CH ₃	CH ₃
672	CH ₃	CH ₂ CH ₃
673	CH ₃	CH(OH)CH ₃
674	CH ₃	CH ₂ Cl
675	CH ₃	CH ₂ OH
676	CH ₃	CH ₂ OCOCH ₃
677	CH ₃	CH=CHCF ₃
678	CH ₃	CH ₂ CH ₂ CF ₃
679	CH ₃	CH ₂ CH=CH ₂
680	CH ₃	CH ₂ CHClCOOH
681	CH ₃	CH ₂ CHClCOOCH ₂ CH ₃
682	CH ₃	CH ₂ CHClCOOCH ₂ C ₆ H ₅
683	CH ₃	CH ₂ CHClCOOCH ₂ CH=CH ₂
684	CH ₃	CH ₂ CHClCOOC(CH ₃) ₃
685	CH ₃	CH ₂ CHClCOSCH(CH ₃) ₂
686	CH ₃	CH ₂ CHClCONH ₂
687	CH ₃	CH ₂ CHClCONH(CH ₂ CH ₃)
688	CH ₃	CH ₂ CHClCON(CH ₃) ₂
689	CH ₃	CH(Cl)CH(Cl)COOH
690	CH ₃	CH ₂ C(CH ₃)ClCOOH
691	CH ₃	CH ₂ C(CH ₃)ClCOOCH ₂ CH ₃
692	CH ₃	CH ₂ C(CH ₃)ClCOSCH ₃
693	CH ₃	CH ₂ C(CH ₃)ClCONH(CH ₂ CH=CH ₂)
694	CH ₃	CH ₂ C(CH ₃)ClCON(CH ₃)(CH ₂ CH=CH ₂)
695	CH ₃	CH=CHCOOH
696	CH ₃	CH=C(CH ₃)COOH
697	CH ₃	CH=C(Cl)COOH
698	CH ₃	CH=C(CN)COOCH ₂ CH=CH ₂
699	CH ₃	CH=C(CN)COOH

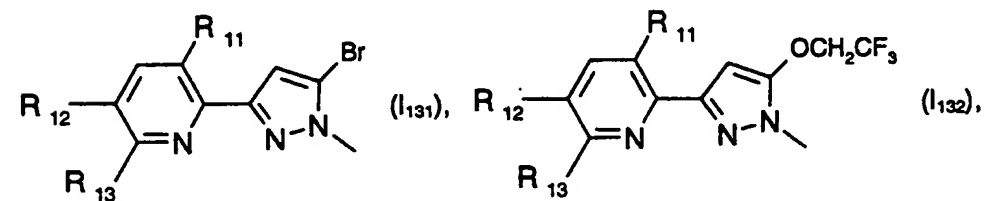
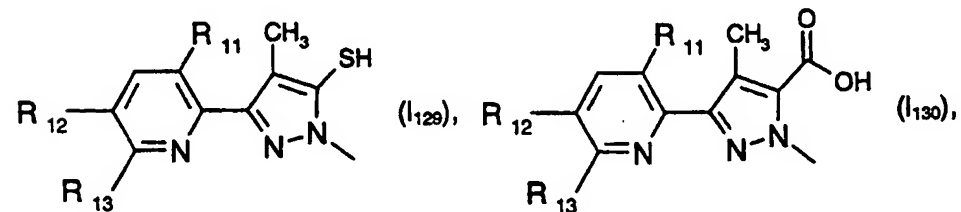
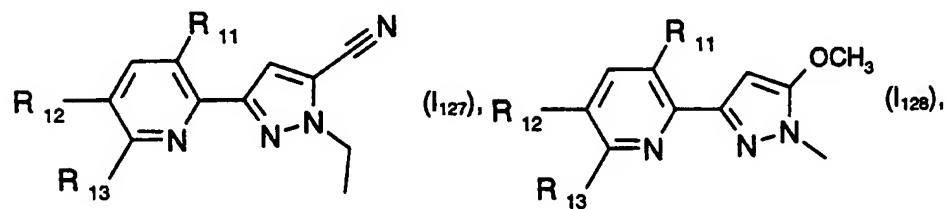
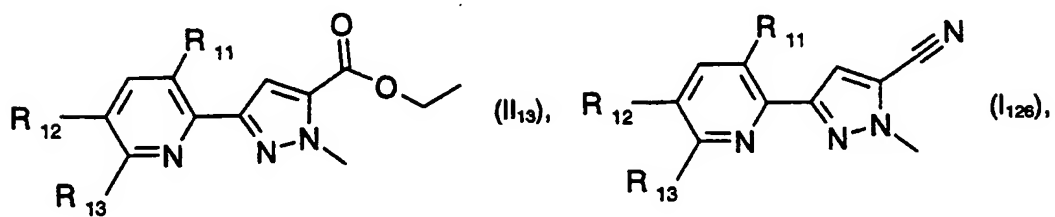
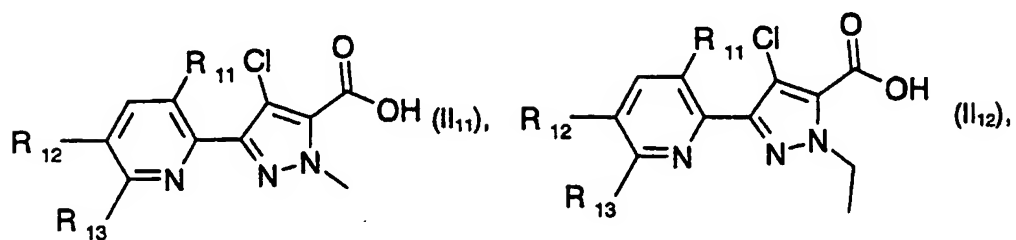
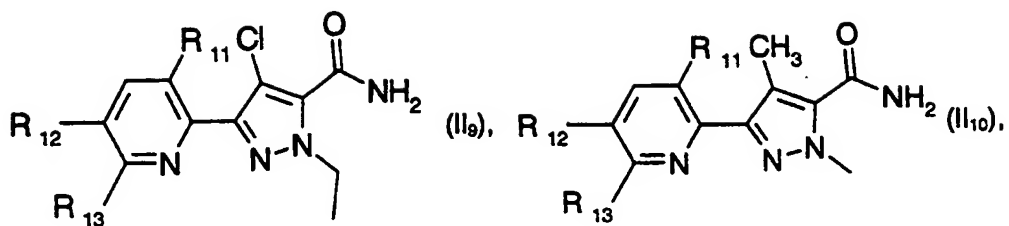
Comp.No. I_n $n = 68-106,$ 137-146	R_{11}	R_{13}
700	CH_3	$CH=C(Cl)COOCH_2CH_3$
701	CH_3	$CH=C(CH_3)CONH(CH_2CH=CH_2)$
702	CH_3	$CH=C(Cl)COSCH_2CH_3$
703	CH_3	$CH=C(Cl)CON(CH_3)_2$

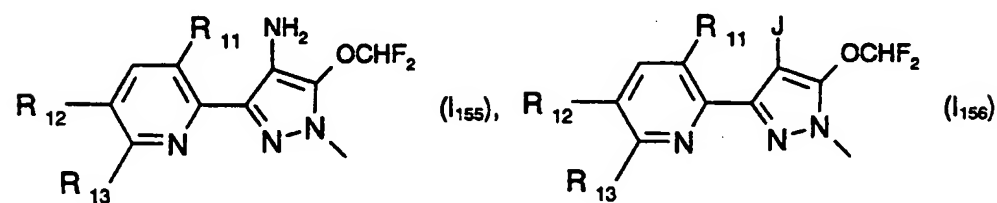
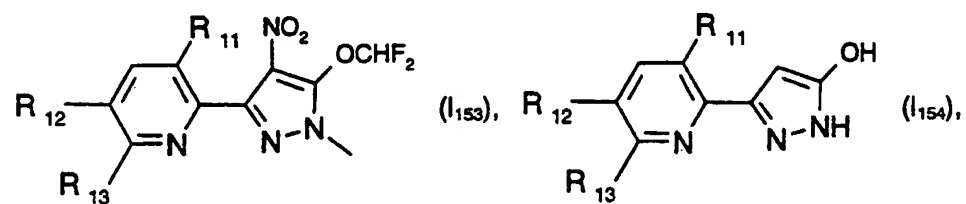
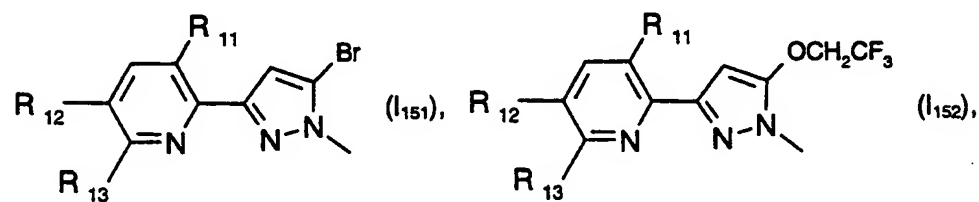
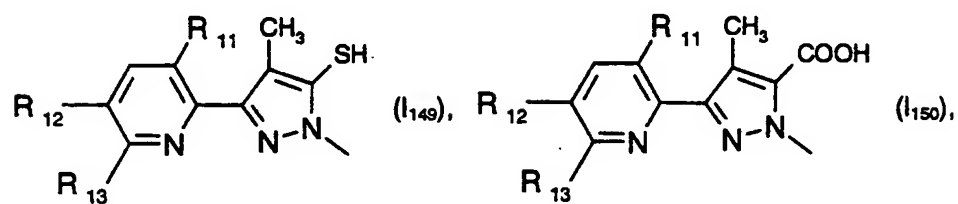
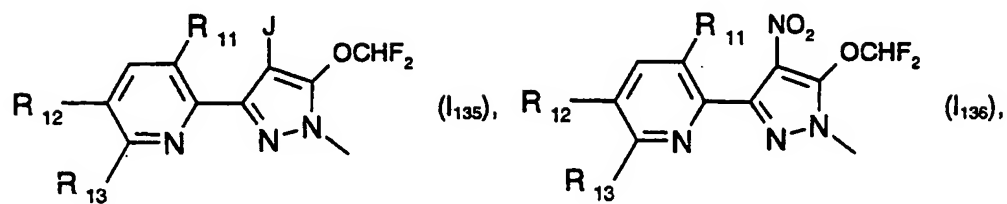
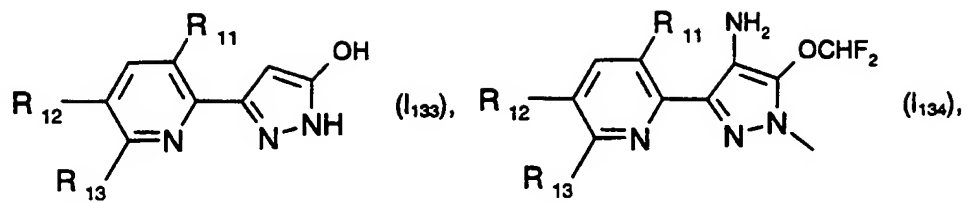
Table 4: Compounds of the formulae I₁₀₇-I₁₃₆, I₁₄₈-I₁₅₆, II₁-II₁₃, III₁-III₉, IV₁, IV₂, V₁ and V₂











Comp.No. I ₁₀₇ -I ₁₃₆ ; I ₁₄₉ - I ₁₅₆ ; II ₁ -II ₁₃ ; III ₁ -III ₉ ; IV ₁ , IV ₂ ; V ₁ , V ₂	R ₁₁	R ₁₂	R ₁₃
001	H	Cl	H
002	H	Cl	CH ₃
003	H	Cl	COOH
004	H	Cl	COOCH ₃
005	H	Cl	COOCH ₂ CH ₃
006	H	Cl	COOCH ₂ C ₆ H ₅
007	H	Cl	OH
008	H	Cl	OCH ₃
009	H	Cl	OCH ₂ C ₆ H ₅
010	H	Cl	OCH ₂ COOH
011	H	Cl	F
012	H	Cl	Cl
013	H	Cl	Br
014	H	Cl	NH ₂
015	H	Cl	NHCOCH ₃
016	H	Cl	SH
017	H	Cl	SCH ₃
018	H	Br	H
019	H	Br	CH ₃
020	H	Br	COOH
021	H	Br	COOCH ₃
022	H	Br	COOCH ₂ CH ₃
023	H	Br	COOCH ₂ C ₆ H ₅
024	H	Br	OH
025	H	Br	OCH ₃
026	H	Br	OCH ₂ C ₆ H ₅
027	H	Br	OCH ₂ COOH
028	H	Br	F

Comp.No. I ₁₀₇ -I ₁₃₆ ; I ₁₄₈ I ₁₅₆ ; II ₁ -II ₁₃ ; III ₁ -III ₉ ; IV ₁ , IV ₂ ; V ₁ , V ₂	R ₁₁	R ₁₂	R ₁₃
029	H	Br	Cl
030	H	Br	Br
031	H	Br	NH ₂
032	H	Br	NHCOCH ₃
033	H	Br	SH
034	H	Br	SCH ₃
035	F	Cl	H
036	F	Cl	CH ₃
037	F	Cl	COOH
038	F	Cl	COOCH ₃
039	F	Cl	COOCH ₂ CH ₃
040	F	Cl	COOCH ₂ C ₆ H ₅
041	F	Cl	OH
042	F	Cl	OCH ₃
043	F	Cl	OCH ₂ C ₆ H ₅
044	F	Cl	OCH ₂ COOH
045	F	Cl	F
046	F	Cl	Cl
047	F	Cl	Br
048	F	Cl	NH ₂
049	F	Cl	NHCOCH ₃
050	F	Cl	SH
051	F	Cl	SCH ₃
052	Cl	Cl	H
053	Cl	Cl	CH ₃
054	Cl	Cl	COOH
055	Cl	Cl	COOCH ₃
056	Cl	Cl	COOCH ₂ CH ₃

Comp.No. I ₁₀₇ -I ₁₃₅ ; I ₁₄₉ - I ₁₅₅ ; II ₁ -II ₁₃ ; III ₁ -III ₉ ; IV ₁ , IV ₂ ; V ₁ , V ₂	R ₁₁	R ₁₂	R ₁₃
057	Cl	Cl	COOCH ₂ C ₆ H ₅
058	Cl	Cl	OH
059	Cl	Cl	OCH ₃
060	Cl	Cl	OCH ₂ C ₆ H ₅
061	Cl	Cl	OCH ₂ COOH
062	Cl	Cl	F
063	Cl	Cl	Cl
064	Cl	Cl	Br
065	Cl	Cl	NH ₂
066	Cl	Cl	NHCOCH ₃
067	Cl	Cl	SH
068	Cl	Cl	SCH ₃
069	F	Br	H
070	F	Br	CH ₃
071	F	Br	COOH
072	F	Br	COOCH ₃
073	F	Br	COOCH ₂ CH ₃
074	F	Br	COOCH ₂ C ₆ H ₅
075	F	Br	OH
076	F	Br	OCH ₃
077	F	Br	OCH ₂ C ₆ H ₅
078	F	Br	OCH ₂ COOH
079	F	Br	F
080	F	Br	Cl
081	F	Br	Br
082	F	Br	NH ₂
083	F	Br	NHCOCH ₃
084	F	Br	SH

Comp.No. I ₁₀₇ -I ₁₃₈ ; I ₁₄₉ [*] I ₁₅₆ ; II ₁ -II ₁₃ ; III ₁ -III ₉ ; IV ₁ , IV ₂ ; V ₁ , V ₂	R ₁₁	R ₁₂	R ₁₃
085	F	Br	SCH ₃
086	F	CH ₃	H
087	F	CH ₃	CH ₃
088	F	CH ₃	COOH
089	F	CH ₃	COOCH ₃
090	F	CH ₃	COOCH ₂ CH ₃
091	F	CH ₃	COOCH ₂ C ₆ H ₅
092	F	CH ₃	OH
093	F	CH ₃	OCH ₃
094	F	CH ₃	OCH ₂ C ₆ H ₅
095	F	CH ₃	OCH ₂ COOH
096	F	CH ₃	F
097	F	CH ₃	Cl
098	F	CH ₃	Br
099	F	CH ₃	NH ₂
100	F	CH ₃	NHCOCH ₃
101	F	CH ₃	SH
102	F	CH ₃	SCH ₃
103	Cl	CF ₃	H
104	Cl	CF ₃	CH ₃
105	Cl	CF ₃	COOH
106	Cl	CF ₃	COOCH ₃
107	Cl	CF ₃	COOCH ₂ CH ₃
108	Cl	CF ₃	COOCH ₂ C ₆ H ₅
109	Cl	CF ₃	OH
110	Cl	CF ₃	OCH ₃
111	Cl	CF ₃	OCH ₂ C ₆ H ₅
112	Cl	CF ₃	OCH ₂ COOH

Comp.No. I ₁₀₇ -I ₁₃₆ ; I ₁₄₉ I ₁₅₆ ; II ₁ -II ₁₃ ; III ₁ -III ₆ ; IV ₁ , IV ₂ ; V ₁ , V ₂	R ₁₁	R ₁₂	R ₁₃
113	Cl	CF ₃	F
114	Cl	CF ₃	Cl
115	Cl	CF ₃	Br
116	Cl	CF ₃	NH ₂
117	Cl	CF ₃	NHCOCH ₃
118	Cl	CF ₃	SH
119	Cl	CF ₃	SCH ₃
120	Cl	CHF ₂	H
121	Cl	CHF ₂	CH ₃
122	Cl	CHF ₂	COOH
123	Cl	CHF ₂	COOCH ₃
124	Cl	CHF ₂	COOCH ₂ CH ₃
125	Cl	CHF ₂	COOCH ₂ C ₆ H ₅
126	Cl	CHF ₂	OH
127	Cl	CHF ₂	OCH ₃
128	Cl	CHF ₂	OCH ₂ C ₆ H ₅
129	Cl	CHF ₂	OCH ₂ COOH
130	Cl	CHF ₂	F
131	Cl	CHF ₂	Cl
132	Cl	CHF ₂	Br
133	Cl	CHF ₂	NH ₂
134	Cl	CHF ₂	NHCOCH ₃
135	Cl	CHF ₂	SH
136	Cl	CHF ₂	SCH ₃
137	Cl	CH ₃	H
138	Cl	CH ₃	CH ₃
139	Cl	CH ₃	COOH
140	Cl	CH ₃	COOCH ₃

Comp.No. I ₁₀₇ -I ₁₃₆ ; I ₁₄₉ ^a I ₁₆₆ ; II ₁ -II ₁₃ ; III ₁ -III ₆ ; IV ₁ , IV ₂ ; V ₁ , V ₂	R ₁₁	R ₁₂	R ₁₃
141	Cl	CH ₃	COOCH ₂ CH ₃
142	Cl	CH ₃	COOCH ₂ C ₆ H ₅
143	Cl	CH ₃	OH
144	Cl	CH ₃	OCH ₃
145	Cl	CH ₃	OCH ₂ C ₆ H ₅
146	Cl	CH ₃	OCH ₂ COOH
147	Cl	CH ₃	F
148	Cl	CH ₃	Cl
149	Cl	CH ₃	Br
150	Cl	CH ₃	NH ₂
151	Cl	CH ₃	NHCOCH ₃
152	Cl	CH ₃	SH
153	Cl	CH ₃	SCH ₃
154	Cl	CHO	H
155	Cl	CHO	CH ₃
156	Cl	CHO	COOH
157	Cl	CHO	COOCH ₃
158	Cl	CHO	COOCH ₂ CH ₃
159	Cl	CHO	COOCH ₂ C ₆ H ₅
160	Cl	CHO	OH
161	Cl	CHO	OCH ₃
162	Cl	CHO	OCH ₂ C ₆ H ₅
163	Cl	CHO	OCH ₂ COOH
164	Cl	CHO	F
165	Cl	CHO	Cl
166	Cl	CHO	Br
167	Cl	CHO	NH ₂
168	Cl	CHO	NHCOCH ₃

Comp.No. I ₁₀₇ -I ₁₃₆ ; I ₁₄₉ - I ₁₅₆ ; II ₁ -II ₁₃ ; III ₁ -III ₉ ; IV ₁ , IV ₂ ; V ₁ , V ₂	R ₁₁	R ₁₂	R ₁₃
169	Cl	CHO	SH
170	Cl	CHO	SCH ₃
171	F	CHO	H
172	F	CHO	CH ₃
173	F	CHO	COOH
174	F	CHO	COOCH ₃
175	F	CHO	COOCH ₂ CH ₃
176	F	CHO	COOCH ₂ C ₆ H ₅
177	F	CHO	OH
178	F	CHO	OCH ₃
179	F	CHO	OCH ₂ C ₆ H ₅
180	F	CHO	OCH ₂ COOH
181	F	CHO	F
182	F	CHO	Cl
183	F	CHO	Br
184	F	CHO	NH ₂
185	F	CHO	NHCOCH ₃
186	F	CHO	SH
187	F	CHO	SCH ₃

Table 5: Compounds prepared, from the preceding Tables 1-4, with physico-chemical data.

Comp.No.	Physico-chemical data
I ₁ .002	Melting point 95-96°C
I ₁ .003	Melting point 63-67°C
I ₁ .005	Melting point 126-128°C
I ₁ .007	Melting point 76-77°C
I ₁ .009	Melting point 133-134°C
I ₁ .022	Melting point 149-150°C
I ₁ .023	Melting point 82-83°C
I ₁ .024	Melting point 80-81°C
I ₁ .026	Solid
I ₁ .028	Melting point 122-123°C
I ₁ .031	Melting point 71-75°C
I ₁ .046	Melting point 78-79°C
I ₁ .088	Melting point 63-64°C
I ₁ .113	Melting point 120-121°C
I ₁ .114	Melting point 114-115°C
I ₁ .115	Melting point 82-85°C
I ₁ .119	Solid
I ₁ .120	Melting point 83-84°C
I ₁ .121	¹ H-NMR (CDCl ₃): 7.70 ppm (d, 1H); 6.73 ppm (t, 1H); 4.48 ppm (q, 2H); 3.89 ppm (s, 3H); 1.43 ppm (t, 3H); solid
I ₁ .122	Resin
I ₁ .132	Resin
I ₁ .134	Melting point 108-110°C
I ₁ .154	Amorphous
I ₁ .157	Resin
I ₁ .159	Melting point 79-81°C
I ₁ .164	Melting point 81-82°C
I ₁ .168	Solid
I ₁ .177	Melting point 94-95°C
I ₁ .190	Melting point 92-94°C

Comp.No.	Physico-chemical data
I ₁ .243	Melting point 88-89°C
I ₁ .393	Melting point 133-134°C
I ₁ .735	Melting point 81-84°C
I ₁ .736	Melting point 74-76°C
I ₁ .737	Solid
I ₁ .738	Melting point 76-79°C
I ₁ .739	Resin
I ₁ .740	Melting point 75-77°C
I ₁ .741	Melting point 115-116°C
I ₁ .742	Solid
I ₁ .743	Solid
I ₁ .744	Solid
I ₁ .745	Melting point 79-80°C
I ₁ .746	Melting point 83-84°C
I ₁ .747	Melting point 138-139°C
I ₁ .748	Melting point 76-77°C
I ₁ .749	Melting point 147-149°C
I ₁ .750	Melting point 57-62°C
I ₁ .751	Resin
I ₁ .752	Resin
I ₁ .753	Melting point 134-136°C
I ₁ .754	Resin
I ₁ .755	Melting point 42-44°C
I ₁ .756	Melting point 115-116°C
I ₁ .757	Melting point 57-59°C
I ₁ .758	Resin
I ₁ .759	Resin
I ₁ .760	Resin
I ₁ .761	Melting point 83-84°C
I ₁ .764	Isomer A: resin; isomer B: melting point 89-91°C
I ₁ .805	Amorphous
I ₁ .806	Melting point 84-88°C

Comp.No.	Physico-chemical data
I ₁ .807	Melting point 84-86°C
I ₁ .808	Melting point 108-109°C
I ₄ .002	Melting point 76-78°C
I ₄ .022	Solid
I ₄ .028	Melting point 98-101°C
I ₄ .121	Melting point 82-83°C
I ₄ .243	Resin
I ₄ .484	Solid
I ₄ .485	Solid
I ₄ .498	Solid
I ₄ .566	Solid
I ₄ .570	Solid
I ₄ .729	Solid
I ₄ .733	Solid
I ₆ .002	Melting point 80-81°C
I ₆ .028	Melting point 108-110°C
I ₆ .121	Melting point 88-89°C
I ₉ .002	Melting point 130-132°C
I ₉ .121	Melting point 137-140°C
I ₁₀ .002	Melting point 144-146°C
I ₁₈ .002	Melting point 61-64°C
I ₁₈ .243	Oil
I ₁₉ .002	Melting point 112-114°C
I ₁₉ .243	Melting point 92-93°C
I ₂₀ .002	Melting point 145-147°C
I ₂₀ .243	Melting point 120-135°C
I ₃₀ .002	Oil
I ₃₀ .243	Melting point 49-53°C
I ₃₁ .243	Melting point 105-108°C
I ₃₂ .002	Melting point 154-157°C
I ₃₂ .243	Melting point 107-112°C
I ₆₃ .001	Solid

Comp.No.	Physico-chemical data
I ₆₈ .002	Melting point 115-117°C
I ₆₈ .003	Melting point 114-118°C
I ₇₀ .153	Melting point 85-89°C
I ₇₁ .002	Melting point 81-83°C
I ₇₁ .023	Melting point 108-110°C
I ₇₃ .002	Melting point 56-58°C
I ₇₃ .023	Melting point 100-102°C
I ₇₅ .002	Melting point 159-161°C
I ₇₅ .473	Solid
I ₇₆ .002	Solid
I ₉₇ .002	Melting point 174-176°C
I ₁₀₃ .002	Melting point 79-80°C
I ₁₀₄ .002	Melting point 111-116°C
I ₁₀₅ .002	Melting point 77-79°C
I ₁₀₆ .002	Melting point 96-97°C
I ₁₀₇ .035	Melting point 86-88°C
I ₁₀₈ .035	Solid
I ₁₀₈ .052	Melting point 148-152°C
I ₁₀₉ .035	Melting point 83-85°C
I ₁₁₀ .035	Melting point 161-163°C
I ₁₁₀ .052	Solid
I ₁₁₅ .035	Melting point 92-94°C
I ₁₂₈ .035	Melting point 84-86°C
I ₁₂₉ .103	Resin
I ₁₂₉ .052	Melting point 104-105°C
I ₁₃₀ .035	Melting point 194-196°C
I ₁₃₁ .035	Melting point 110-111°C
I ₁₃₂ .035	Melting point 72-73°C
I ₁₃₃ .035	Solid
I ₁₃₄ .035	Melting point 92-94°C
I ₁₃₅ .035	Melting point 77-78°C
I ₁₃₆ .035	Melting point 108-109°C

Comp.No.	Physico-chemical data
I ₁₃₇ .002	Melting point 80-82°C
I ₁₃₈ .002	Melting point 47-49°C
I ₁₃₉ .002	Melting point 118-122°C
I ₁₄₄ .002	Melting point 132-133°C
I ₁₄₅ .002	Melting point 83-84°C
I ₁₄₆ .002	Melting point 95-96°C
I ₁₄₇ .101	Melting point 153-154°C
II ₅ .035	Melting point 99-100°C
II ₁₀ .035	Melting point 201-204°C
II ₁₃ .035	Melting point 117-118°C
III ₁ .035	TLC analysis (silica gel 60 F ₂₅₄ ; n-hexane/AcOEt/AcOH 20/20/1: Rf-value 0.59
III ₁ .052	TLC analysis (silica gel 60 F ₂₅₄ ; n-hexane/AcOEt/AcOH 20/20/1: Rf-value 0.67
III ₄ .001	TLC analysis (silica gel 60 F ₂₅₄ ; n-hexane/AcOEt/AcOH 40/20/1: Rf-value 0.33
III ₄ .103	TLC analysis (silica gel 60 F ₂₅₄ ; n-hexane/AcOEt/AcOH 20/20/1: Rf-value 0.47

Formulation examples for active substances of the formula I**(% = per cent by weight)**

<u>F1. Emulsion concentrates</u>	a)	b)	c)	d)
Active substance according to Tables 1-4	5%	10%	25%	50%
Calcium dodecylbenzene-sulfonate	6%	8%	6%	8%
Castor oil polyglycol ether (36 mol of EO)	4%	-	4%	4%
Octylphenol polyglycol ether (7-8 mol of EO)	-	4%	-	2%
Cyclohexanone	-	-	10%	20%
Aromatic hydrocarbon mixture C ₈ -C ₁₂	85%	78%	55%	16%

Emulsions of any desired concentration can be preprepared from such concentrates by dilution with water.

<u>F2. Solutions</u>	a)	b)	c)	d)
Active substance according to Tables 1-4	5%	10%	50%	90%
1-Methoxy-3-(3-methoxy-propoxy)propane	-	20%	20%	-
Polyethylene glycol molecular weight 400	20%	10%	-	-
N-Methyl-2-pyrrolidone	-	-	30%	10%
Aromatic hydrocarbon mixture C ₈ -C ₁₂	75%	60%	-	-

The solutions are suitable for use in the form of tiny drops.

<u>F3. Wettable powders</u>	a)	b)	c)	d)
Active substance according to Tables 1-4	5%	25%	50%	80%
Sodium ligninsulfonate	4%	-	3%	-
Sodium lauryl sulfate	2%	3%	-	4%
Sodium diisobutyl-naphthalene-sulfonate	-	6%	5%	6%
Octylphenol polyglycol ether (7-8 mol of EO)	-	1%	2%	-
Highly disperse silicic acid	1%	3%	5%	10%
Kaolin	88%	62%	35%	-

The active substance is mixed thoroughly with the additives and the mixture is ground thoroughly in a suitable mill. Wettable powders which can be diluted with water to give suspensions of any desired concentration are obtained.

<u>F4. Coated granules</u>	a)	b)	c)
Active substance according to Tables 1-4	0.1%	5%	15%
Highly disperse silicic acid	0.9%	2%	2%
Inorganic carrier material	9.0%	93%	83%
(Ø 0.1 - 1 mm), for example CaCO ₃ or SiO ₂			

The active substance is dissolved in methylene chloride, the solution is sprayed onto the carrier and the solvent is then evaporated off in vacuo.

F5. Coated granules

a) b) c)

Active substance according to

Tables 1-4	0.1%	5%	15%
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Polyethylene glycol

molecular weight 200	1.0%	2%	3%
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Highly disperse silicic acid	0.9%	1%	2%
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Inorganic carrier material	98.0%	92%	80%
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(Ø 0.1 - 1 mm)

for example CaCO₃ or SiO₂

The finely ground active substance is applied uniformly to the carrier material, which has been moistened with polyethylene glycol, in a mixer. Dust-free coated granules are obtained in this manner.

F6. Extruded granules

a) b) c) d)

Active substance according to

Tables 1-4	0.1%	3%	5%	15%
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Sodium ligninsulfonate	1.5%	2%	3%	4%
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Carboxymethylcellulose	1.4%	2%	2%	2%
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Kaolin	97.0%	93%	90%	79%
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The active substance is mixed with the additives and the mixture is ground and moistened with water. This mixture is extruded and then dried in a stream of air.

F7. Dusts

a) b) c)

Active substance according to

Tables 1-4	0.1%	1%	5%
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Talc	39.9%	49%	35%
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Kaolin	60.0%	50%	60%
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Ready-to-use dusts are obtained by mixing the active substance with the carriers and grinding the mixture on a suitable mill.

<u>F8. Suspension concentrates</u>	a)	b)	c)	d)
Active substance according to				
Tables 1-4	3%	10%	25%	50%
Ethylene glycol	5%	5%	5%	5%
Nonylphenol polyglycol ether	-	1%	2%	-
(15 mol of EO)				
Sodium ligninsulfonate	3%	3%	4%	5%
Carboxymethylcellulose	1%	1%	1%	1%
37% aqueous formaldehyde	0.2%	0.2%	0.2%	0.2%
solution				
Silicone oil emulsion	0.8%	0.8%	0.8%	0.8%
Water	87%	79%	62%	38%

The finely ground active substance is mixed intimately with the additives. A suspension concentrate from which suspensions of any desired concentration can be prepared by dilution with water is thus obtained.

Biological examples

Example B1: Herbicidal action before emergence of the plants (pre-emergence action)

Monocotyledon and dicotyledon test plants are sown in standard soil in plastic pots. Immediately after sowing, the test substances are sprayed on (500 l of water/ha) as an aqueous suspension or emulsion prepared from a 25% emulsion concentrate (Example F1, c)), corresponding to a dosage of 2000 g of AS/ha. The test plants are then grown under optimum conditions in a greenhouse. After a test period of 3 weeks, the test is evaluated with a 9-level scale of ratings (1 = complete damage, 9 = no action). Ratings of 1 to 4 (in particular 1 to 3) mean a good to very good herbicidal action.

Test plants: Setaria, Solanum

The compounds according to the invention show a good herbicidal action.

Table B1 gives examples of the good herbicidal activity of the compounds of the formula I.

Table B1: Pre-emergence action:

Test plants:	Setaria	Solanum	Dose [g of AS/ha]
<u>Active substance No.</u>			
I ₁ .002	1	1	2000
I ₁ .003	1	1	500
I ₁ .005	2	1	2000
I ₁ .007	1	1	2000
I ₁ .009	1	1	2000
I ₁ .022	1	1	2000
I ₁ .023	1	1	2000
I ₁ .024	1	1	2000
I ₁ .026	1	1	2000
I ₁ .028	1	1	2000
I ₁ .031	1	1	2000
I ₁ .046	1	1	2000
I ₁ .088	1	1	2000
I ₁ .113	1	1	2000
I ₁ .119	1	1	2000
I ₁ .120	1	1	2000
I ₁ .121	1	1	2000
I ₁ .122	1	1	2000
I ₁ .134	1	1	2000
I ₁ .154	1	1	2000
I ₁ .157	1	1	2000

I ₁ .159	1	1	2000
I ₁ .164	1	1	2000
I ₁ .168	1	1	2000
I ₁ .243	1	1	2000
I ₁ .393	1	1	2000
I ₁ .735	1	2	2000
I ₁ .736	1	1	2000
I ₁ .737	3	1	2000
I ₁ .738	1	1	2000
I ₁ .739	1	1	2000
I ₁ .740	1	1	2000
I ₁ .741	1	1	2000
I ₁ .745	1	1	2000
I ₁ .746	1	4	2000
I ₁ .747	1	1	2000
I ₁ .748	1	1	2000
I ₁ .749	5	2	2000
I ₁ .750	1	1	2000
I ₄ .002	1	1	2000
I ₄ .028	1	1	2000
I ₄ .121	1	1	2000
I ₄ .484	1	1	2000
I ₄ .485	1	1	2000
I ₄ .498	2	1	2000
I ₄ .566	2	1	2000
I ₄ .570	1	1	2000
I ₆ .002	1	1	2000
I ₆ .028	1	1	2000
I ₆ .121	1	1	2000
I ₉ .002	1	1	2000
I ₉ .121	2	3	2000
I ₁₀ .002	1	1	2000
I ₂₀ .002	1	1	2000

I ₆₃ .001	1	1	2000
I ₆₈ .002	1	1	2000
I ₆₈ .003	1	1	2000
I ₇₁ .002	1	1	2000
I ₇₃ .002	1	1	2000
I ₇₅ .002	2	1	2000
I ₇₅ .473	1	1	2000
I ₇₆ .002	1	1	2000
I ₉₇ .002	3	2	2000
I ₁₀₃ .002	1	1	2000
I ₁₀₅ .002	2	1	2000
I ₁₀₆ .002	2	1	2000
I ₁₃₆ .035	2	3	2000
I ₁₃₇ .002	1	1	2000

The same results are obtained if the compounds of the formula I are formulated according to Examples F2 to F8.

Example B2: Post-emergence herbicidal action

Monocotyledon and dicotyledon test plants are grown in plastic pots with standard soil in a greenhouse and, in the 4- to 6-leaf stage, are sprayed with an aqueous suspension or emulsion of the test substances of the formula I, prepared from a 25% emulsion concentrate (Example F1, c)), corresponding to a dosage of 2000 g of AS/ha (500 l of water/ha). The test plants are then grown further under optimum conditions in a greenhouse. After a test period of about 18 days, the test is evaluated with a 9-level scale of rating (1 = complete damage, 9 = no action). Ratings of 1 to 4 (in particular 1 to 3) mean a good to very good herbicidal action.

Test plants: Setaria, Sinapis, Solanum, Ipomoea

The compounds of the formula I also show a potent herbicidal action in this test.

Table B2 gives examples of the good herbicidal activity of the compounds of the formula I.

Table B2: Post-emergence action:

Test plant:	Setaria	Sinapis	Solanum	Ipomoea	Dose [g of AS/ha]
<u>Active substance No.</u>					
I ₁ .002	1	1	1	1	2000
I ₁ .003	2	1	1	1	500
I ₁ .005	1	1	1	1	2000
I ₁ .007	1	1	1	1	2000
I ₁ .009	5	1	1	1	2000
I ₁ .022	3	1	1	1	2000
I ₁ .023	1	1	1	1	2000
I ₁ .024	2	1	1	1	2000
I ₁ .026	1	1	1	1	2000
I ₁ .028	1	1	1	1	2000
I ₁ .031	3	1	1	1	2000
I ₁ .046	1	1	1	1	2000
I ₁ .088	1	1	1	1	2000
I ₁ .113	1	1	1	1	2000
I ₁ .119	1	1	1	1	2000
I ₁ .120	1	1	1	1	2000
I ₁ .121	1	1	1	1	2000
I ₁ .122	1	1	1	1	2000
I ₁ .134	1	1	1	1	2000
I ₁ .154	1	1	1	1	2000
I ₁ .157	1	1	1	1	2000
I ₁ .159	2	1	1	1	2000
I ₁ .164	1	1	1	1	2000
I ₁ .168	2	1	1	1	2000
I ₁ .243	1	1	1	1	2000
I ₁ .393	1	1	1	1	2000

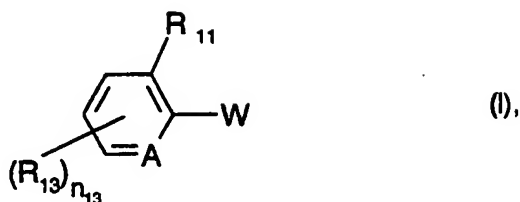
I ₁ .735	3	2	1	1	2000
I ₁ .736	1	1	1	1	2000
I ₁ .737	2	1	1	1	2000
I ₁ .738	1	1	1	1	2000
I ₁ .739	1	1	1	1	2000
I ₁ .740	1	1	1	1	2000
I ₁ .741	1	1	1	1	2000
I ₁ .742	1	1	1	1	2000
I ₁ .743	1	1	1	1	2000
I ₁ .744	1	1	1	1	2000
I ₁ .745	4	1	1	1	2000
I ₁ .746	3	2	1	1	2000
I ₁ .747	1	1	1	1	2000
I ₁ .748	3	1	1	1	2000
I ₁ .749	5	2	1	1	2000
I ₁ .750	1	1	1	1	2000
I ₄ .002	6	5	1	1	2000
I ₄ .028	2	1	1	1	2000
I ₄ .121	1	1	1	1	2000
I ₄ .484	4	6	1	1	2000
I ₄ .485	6	2	1	2	2000
I ₄ .570	3	4	1	1	2000
I ₆ .002	6	3	1	1	2000
I ₆ .028	3	1	1	1	2000
I ₆ .121	1	1	1	1	2000
I ₉ .002	2	3	1	1	2000
I ₉ .121	3	3	1	1	2000
I ₁₀ .002	5	6	1	1	2000
I ₂₀ .002	4	2	1	1	2000
I ₆₃ .001	3	1	1	1	2000
I ₆₈ .002	1	1	1	1	2000
I ₆₈ .003	2	1	1	1	2000
I ₇₁ .002	1	1	1	1	2000

I ₇₃ .002	1	4	1	1	2000
I ₇₅ .002	6	3	2	1	2000
I ₇₅ .473	5	4	1	2	2000
I ₉₇ .002	5	2	1	1	2000
I ₁₀₃ .002	6	5	1	3	2000
I ₁₀₅ .002	6	5	1	1	2000
I ₁₀₆ .002	3	2	1	1	2000
I ₁₃₇ .002	4	1	1	1	2000

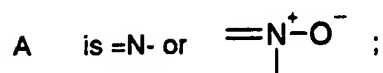
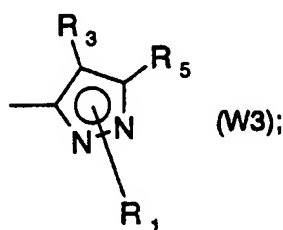
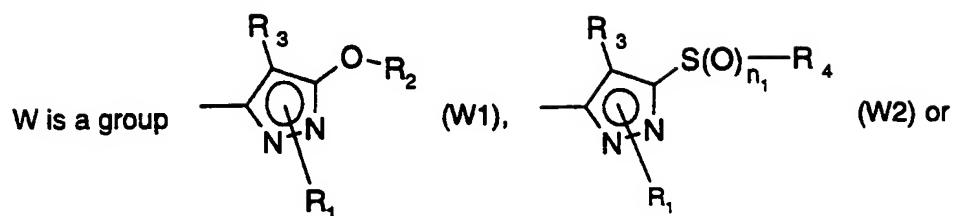
The same results are obtained if the compounds of the formula I are formulated according to Examples F2 to F8.

WHAT IS CLAIMED IS:

1. A compound of the formula I



in which

 n_{13} is 1, 2 or 3;

R_1 is hydrogen, C_1 - C_4 alkyl, C_1 - C_4 halogenoalkyl, cyano- C_1 - C_4 alkyl, C_3 - or C_4 alkenyl, C_3 - or C_4 halogenoalkenyl, C_3 - or C_4 alkynyl or C_3 - C_6 cycloalkyl;

R_2 is hydrogen, C_1 - C_4 alkyl, C_1 - C_4 halogenoalkyl, C_3 - C_6 alkenyl, C_3 - C_6 halogenoalkenyl, C_3 - C_6 alkynyl, C_1 - C_4 alkylsulfonyl, C_1 - C_4 halogenoalkylsulfonyl, C_2 - C_4 alkenylsulfonyl or C_2 - C_4 halogenoalkenylsulfonyl;

R_3 is hydrogen, C_1 - C_4 alkyl, C_1 - C_4 halogenoalkyl, C_1 - C_4 hydroxyalkyl, C_2 - C_6 alkenyl, C_2 - C_6 halogenoalkenyl, C_2 - C_6 alkynyl, halogen, cyano, $\text{NH}_2\text{C(S)-}$, nitro, OHC- or $\text{R}_{18}\text{R}_{19}\text{N-}$;

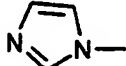
R_{18} and R_{19} independently of one another are hydrogen, C_1 - C_4 alkyl, C_1 - C_4 halogenoalkyl, C_3 - C_4 alkenyl, C_3 - C_4 halogenoalkenyl, C_3 - C_6 cycloalkyl, C_3 - C_6 alkynyl, C_1 - C_6 alkylcarbonyl, C_1 - C_6 halogenoalkylcarbonyl, C_2 - C_6 alkenylcarbonyl, C_2 - C_6 halogenoalkenylcarbonyl, C_1 - C_6 alkylsulfonyl or C_1 - C_6 halogenoalkylsulfonyl;

n_1 is 0, 1 or 2;

R_4 is hydrogen, C_1 - C_4 alkyl, C_1 - C_4 halogenoalkyl, C_3 - C_6 alkenyl, C_3 - C_6 halogenoalkenyl, C_3 - C_6 alkynyl or C_3 - C_6 cycloalkyl;

R_5 is hydrogen, halogen, C_1 - C_4 alkyl, C_1 - C_4 halogenoalkyl, cyano, nitro, amino, $NH_2C(S)-$, C_1 - C_4 alkylcarbonyl, C_1 - C_4 halogenoalkylcarbonyl, C_2 - C_4 alkenylcarbonyl, C_2 - C_4 halogenoalkenylcarbonyl or C_2 - C_4 alkynylcarbonyl;

R_{11} is hydrogen, fluorine, chlorine, bromine or methyl;

R_{13} is hydrogen, halogen, cyano, $ClS(O)_2-$, $ClC(O)-$, nitro, amino, , $HS-$,

$R_{20}NH-$ or $R_{20}R_{21}N-$;

R_{20} and R_{21} independently of one another are C_1 - C_8 alkyl, C_3 - C_8 alkenyl, C_3 - C_8 alkynyl, C_3 - C_6 cycloalkyl, C_1 - C_8 halogenoalkyl, C_3 - C_8 halogenoalkenyl, C_1 - C_4 alkylcarbonyl, C_1 - C_4 halogenoalkylcarbonyl, C_1 - C_4 alkylsulfonyl, C_1 - C_4 halogenoalkylsulfonyl, benzyl or benzyl which is substituted on the phenyl ring once to three times by halogen, C_1 - C_4 alkyl or C_1 - C_4 halogenoalkyl; or

R_{13} is $R_{30}O-$;

R_{30} is hydrogen, C_1 - C_8 alkyl, C_3 - C_8 alkenyl, C_3 - C_8 alkynyl, C_3 - C_6 cycloalkyl, C_1 - C_8 halogenoalkyl, C_3 - C_8 halogenoalkenyl, C_1 - C_4 alkoxy- C_1 - C_4 alkyl, C_3 - C_6 alkenyloxy- C_1 - C_4 alkyl, C_3 - C_6 alkynyloxy- C_1 - C_4 alkyl, C_1 - C_4 alkoxy- C_1 - C_4 alkoxy- C_1 - C_4 alkyl, C_1 - C_4 alkylthio- C_1 - C_4 alkyl, C_1 - C_8 alkoxycarbonyl, C_3 - C_8 alkenyloxycarbonyl, benzyloxycarbonyl, phenyl, benzyl, pyridyl, pyrimidinyl, pyrazinyl or pyridazinyl, where these aromatic and heteroaromatic rings mentioned can be unsubstituted or substituted once to three times by halogen, C_1 - C_4 alkyl or C_1 - C_4 halogenoalkyl; or

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R_{30} is $R_{31}X_1C(O)-C_1-C_8\text{alkyl-}$ or $R_{31}X_1C(O)-[C_1-C_8\text{alkylene}]$;
 (C_6H_5)

X_1 is oxygen, sulfur or $R_{32}\overset{\text{---}}{\underset{|}{N}}\text{---}$;

R_{31} is hydrogen, $C_1-C_8\text{alkyl}$, $C_3-C_8\text{alkenyl}$, $C_3-C_8\text{alkynyl}$, $C_3-C_6\text{cycloalkyl}$, $C_1-C_8\text{-halogenoalkyl}$, $C_3-C_8\text{halogenoalkenyl}$, $C_1-C_4\text{alkoxy-}C_1-C_4\text{alkyl}$, $C_3-C_6\text{alkenyloxy-}C_1-C_4\text{alkyl}$, $C_1-C_4\text{alkylthio-}C_1-C_4\text{alkyl}$, phenyl, phenyl which is substituted once to three times by halogen, $C_1-C_4\text{alkyl}$ or $C_1-C_4\text{halogenoalkyl}$, benzyl or benzyl which is substituted once to three times on the phenyl ring by halogen, $C_1-C_4\text{alkyl}$ or $C_1-C_4\text{halogenoalkyl}$;

R_{32} is hydrogen, $C_1-C_8\text{alkyl}$, $C_3-C_8\text{alkenyl}$, $C_3-C_8\text{alkynyl}$, $C_3-C_6\text{cycloalkyl}$ or $C_1-C_8\text{-halogenoalkyl}$; or

R_{13} is $R_{33}S(O)_{n_2}$;

n_2 is 0, 1 or 2;

R_{33} is $C_1-C_8\text{alkyl}$, $C_3-C_8\text{alkenyl}$, $C_3-C_8\text{alkynyl}$, $C_3-C_6\text{cycloalkyl}$, $C_1-C_8\text{halogenoalkyl}$, $C_3-C_8\text{halogenoalkenyl}$, $C_1-C_4\text{alkoxy-}C_1-C_4\text{alkyl}$, $C_3-C_6\text{alkenyloxy-}C_1-C_4\text{alkyl}$, $C_1-C_4\text{alkylthio-}C_1-C_4\text{alkyl}$, phenyl, phenyl which is substituted once to three times by halogen, $C_1-C_4\text{alkyl}$ or $C_1-C_4\text{halogenoalkyl}$, benzyl or benzyl which is substituted once to three times on the phenyl ring by halogen, $C_1-C_4\text{alkyl}$ or $C_1-C_4\text{halogenoalkyl}$, and, if n_2 is 0,

R_{33} is hydrogen, $C_1-C_8\text{alkylcarbonyl}$ or $R_{34}X_2C(O)$;

X_2 is oxygen, sulfur or $R_{35}\overset{\text{---}}{\underset{|}{N}}\text{---}$;

R_{34} is hydrogen, $C_1-C_8\text{alkyl}$, $C_3-C_8\text{alkenyl}$, $C_3-C_8\text{alkynyl}$, $C_3-C_6\text{cycloalkyl}$, $C_1-C_8\text{-halogenoalkyl}$, $C_3-C_8\text{halogenoalkenyl}$, $C_1-C_4\text{alkoxy-}C_1-C_4\text{alkyl}$, $C_3-C_6\text{alkenyloxy-}C_1-C_4\text{alkyl}$, $C_1-C_4\text{alkylthio-}C_1-C_4\text{alkyl}$, phenyl, phenyl which is substituted once to three times by halogen, $C_1-C_4\text{alkyl}$ or $C_1-C_4\text{halogenoalkyl}$, benzyl or benzyl which is substituted once to three times on the phenyl ring by halogen, $C_1-C_4\text{alkyl}$ or $C_1-C_4\text{halogenoalkyl}$;

R_{35} is hydrogen, $C_1-C_8\text{alkyl}$ or $C_3-C_8\text{alkenyl}$; or

R_{13} is $R_{36}R_{37}NS(O)_2$;

R_{36} is hydrogen, $C_1-C_8\text{alkyl}$, $C_2-C_8\text{alkenyl}$, $C_3-C_8\text{alkynyl}$ or $C_3-C_6\text{cycloalkyl}$;

R₃₇ is hydrogen, C₁-C₈alkyl, C₃-C₈alkenyl, C₃-C₈alkynyl, C₁-C₈halogenoalkyl, C₁-C₄-alkyl-carbonyl, C₁-C₄halogenoalkylcarbonyl, benzoyl or benzoyl which is substituted once to three times on the phenyl ring by halogen, C₁-C₄alkyl or C₁-C₄halogenoalkyl;

R₁₃ is R₄₀C(O)-;

R₄₀ is hydrogen, fluorine, chlorine, C₁-C₈alkyl, C₂-C₈alkenyl, C₂-C₈alkynyl, C₃-C₆cycloalkyl, C₁-C₈halogenoalkyl, cyano-C₁-C₄alkyl, C₂-C₈halogenoalkenyl, C₁-C₄alkoxy-C₁-C₄alkyl, C₃-C₆alkenyloxy-C₁-C₄alkyl, C₁-C₄alkylthio-C₁-C₄alkyl, phenyl, phenyl which is substituted once to three times by halogen, C₁-C₄alkyl or C₁-C₄halogenoalkyl, benzyl or benzyl which is substituted once to three times on the phenyl ring by halogen, C₁-C₄alkyl or C₁-C₄-halogenoalkyl; or

R₁₃ is R₅₀X₃C(O)-;

X₃ is oxygen, sulfur, $\begin{array}{c} R_{51}-N- \\ | \end{array}$ or $\begin{array}{c} R_{52}-O-N- \\ | \end{array}$;

R₅₀ is hydrogen, C₁-C₈alkyl, C₃-C₈alkenyl, C₃-C₈alkynyl, C₃-C₆cycloalkyl, C₁-C₈-halogenoalkyl, C₃-C₈halogenoalkenyl, cyano-C₁-C₄alkyl, C₁-C₄alkoxy-C₁-C₄alkyl, C₃-C₆alkenyloxy-C₁-C₄alkyl, (oxiranyl)-CH₂-, oxetanyl-, C₁-C₄alkylthio-C₁-C₄alkyl, phenyl, phenyl which is substituted once to three times by halogen, C₁-C₄alkyl or C₁-C₄halogenoalkyl, benzyl or benzyl which is substituted once to three times on the phenyl ring by halogen, C₁-C₄alkyl or C₁-C₄halogenoalkyl, phenyl-C₂-C₆alkyl, C₁-C₆alkyl-CO-C₁-C₄alkyl,

$C_1-C_6alkyl-C(O)-[C_1-C_4alkylene]-$, $R_{53}X_4C(O)-C_1-C_6alkyl$, $R_{53}X_4C(O)-[C_1-C_6alkylene]-$
 $\begin{array}{c} | \\ (C_6H_5) \end{array}$ $\begin{array}{c} | \\ (C_6H_5) \end{array}$

or R₅₃X₄C(O)-C₃-C₆cycloalkyl;

X₄ is oxygen, sulfur, $\begin{array}{c} R_{54}-N- \\ | \end{array}$ or $\begin{array}{c} R_{55}-O-N- \\ | \end{array}$;

R₅₃ is hydrogen, C₁-C₈alkyl, C₃-C₈alkenyl, C₃-C₈alkynyl, C₃-C₆cycloalkyl, C₁-C₈-halogenoalkyl, C₃-C₈halogenoalkenyl, cyano-C₁-C₄alkyl, C₁-C₄alkoxy-C₁-C₄alkyl, C₃-C₆-alkenyloxy-C₁-C₄alkyl, (oxiranyl)-CH₂-, oxetanyl-, C₁-C₄alkylthio-C₁-C₄alkyl, phenyl, phenyl which is substituted once to three times by halogen, C₁-C₄alkyl or C₁-C₄halogenoalkyl, benzyl, benzyl

which is substituted once to three times on the phenyl ring by halogen, C₁-C₄alkyl or C₁-C₄halogenoalkyl, or phenyl-C₂-C₆alkyl;

R₅₁, R₅₂, R₅₄ and R₅₅ independently of one another are hydrogen, C₁-C₈alkyl, C₃-C₈alkenyl, C₃-C₈alkynyl, C₁-C₈halogenoalkyl or benzyl; or

R₁₃ is B₁-C₁-C₈alkyl, B₁-C₂-C₈alkenyl, B₁-C₂-C₈alkynyl, B₁-C₁-C₈halogenoalkyl, B₁-C₂-C₈halogenoalkenyl, B₁-C₁-C₄alkoxy-C₁-C₄alkyl, B₁-C₁-C₄alkylthio-C₁-C₄alkyl or B₁-C₃-C₆cycloalkyl;

B₁ is hydrogen, cyano, hydroxyl, C₁-C₈alkoxy, C₃-C₈alkenyloxy, R₆₀X₅C(O)-, C₁-C₄alkylcarbonyl or C₁-C₄halogenoalkylcarbonyl ;

X₅ has the meaning of X₄;

R₆₀ has the meaning of R₅₃ ; or

R₁₃ is B₂-C(R₇₀)=CH-;

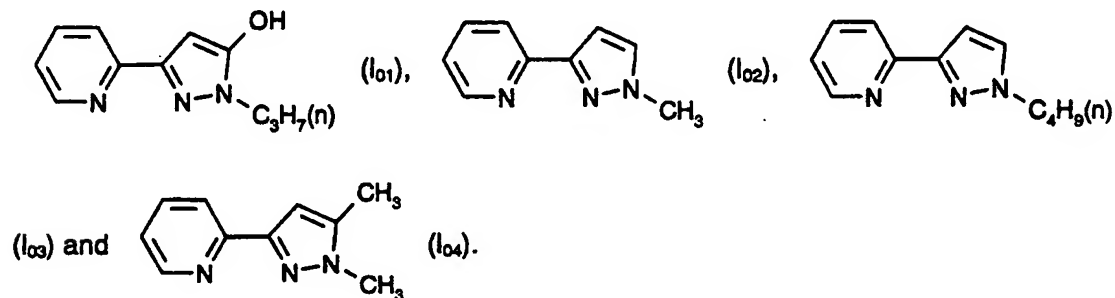
B₂ is nitro, cyano or R₇₁X₆C(O)-;

R₇₀ is cyano or R₇₂X₇C(O)-;

X₆ and X₇ have the meaning of X₄; and

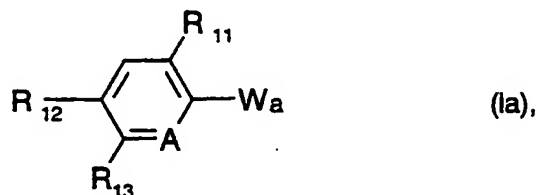
R₇₁ and R₇₂ have the meaning of R₅₃,

or a pyrazole N-oxide, agrochemically tolerated salt or stereoisomer of this compound of the formula I, the compounds of the formulae I₀₁, I₀₂, I₀₃ and I₀₄ being excluded:

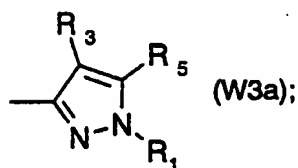
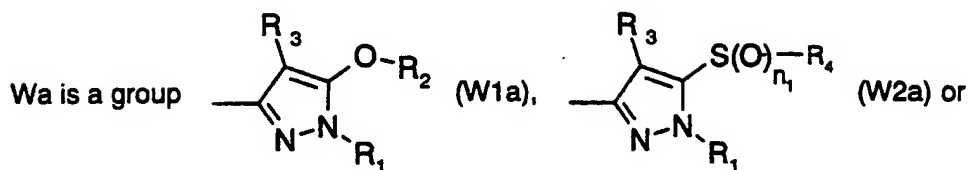


2. A compound of the formula I according to claim 1, in which R₃ is hydrogen, C₁-C₄alkyl, C₁-C₄halogenoalkyl, C₂-C₆alkenyl, C₂-C₆halogenoalkenyl, C₂-C₆alkynyl, halogen, cyano, NH₂C(S)-, nitro or R₁₈R₁₉N-.

3. A compound of the formula I according to claim 1, which has the formula Ia



in which



R₁, R₂, R₃, R₄, R₅, R₁₁, R₁₃ and n₁ are as defined in claim 1; and

R₁₂ is hydrogen, halogen, C₁-C₄alkyl, C₂-C₄alkenyl, C₂-C₄alkynyl, C₁-C₄halogenoalkyl, C₂-C₄-halogenoalkenyl, nitro, amino, CHO, C₁-C₄halogenoalkoxy, cyano, C₃-C₆cycloalkyl, phenoxy, phenoxy which is substituted once to three times by halogen, C₁-C₄alkyl or C₁-C₄-halogenoalkyl, benzyloxy or benzyloxy which is substituted once to three times on the phenyl ring by halogen, C₁-C₄alkyl or C₁-C₄halogenoalkyl.

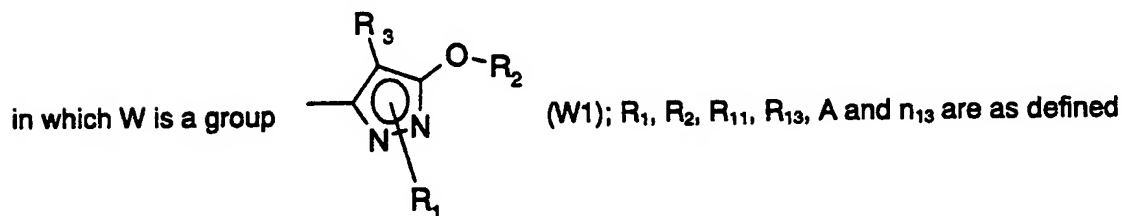
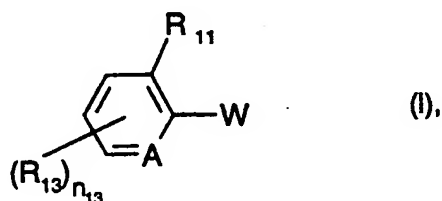
4. A compound according to claim 3, in which R₃ is methyl, C₁-C₄halogenoalkyl, chlorine or bromine.

5. A compound according to claim 4, in which Wa is the group W1a.

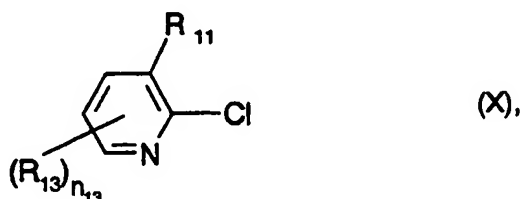
6. A compound according to claim 4, in which Wa is the group W2a.

7. A compound according to claim 4, in which Wa is the group W3a.

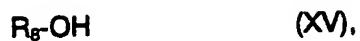
8. A compound according to claim 3, in which W_a is the group W_{3a}; and R₃ is R₁₈R₁₉N-.
9. A compound according to claim 5, in which R₁ is C₁-C₄alkyl; R₂ is C₁- or C₂halogenoalkyl; R₃ is chlorine or bromine; A is =N-; R₁₁ is fluorine, chlorine or bromine; R₁₂ is halogen; and R₁₃ is hydrogen.
10. A compound according to claim 9, in which R₁ is methyl or ethyl; R₂ is halogenomethyl; R₃ is chlorine; R₁₁ is fluorine; and R₁₂ is chlorine.
11. A compound according to claim 10, in which R₁ is methyl; and R₂ is difluoromethyl.
12. A process for the preparation of a compound of the formula I



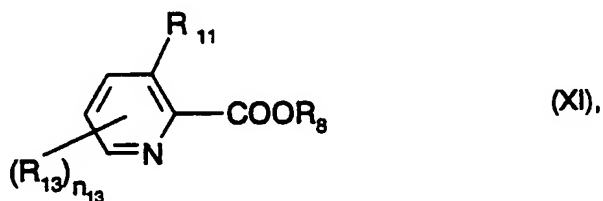
in claim 1, and R₃ is hydrogen, halogen, C₁-C₄alkyl or C₁-C₄halogenoalkyl, which comprises reacting a compound of the formula X



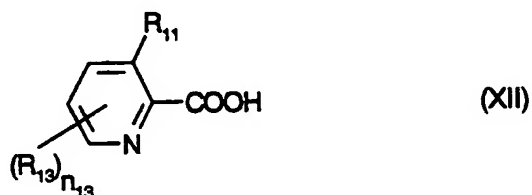
in which R_{11} , R_{13} and n_{13} are as defined, in an alcohol of the formula XV



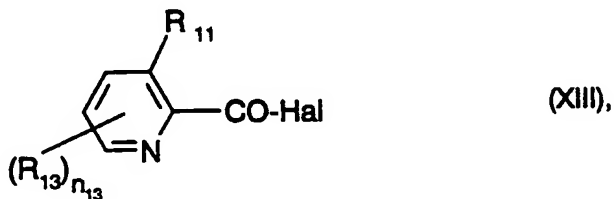
in which R_8 is C_1 - C_4 alkyl, in the presence of a suitable palladium or nickel catalyst and a base under an increased pressure of carbon monoxide to give the compound of the formula XI



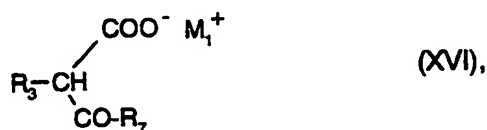
in which R_8 , R_{11} , R_{13} and n_{13} are as defined, hydrolysing this under acid or basic conditions to give the corresponding carboxylic acid of the formula XII



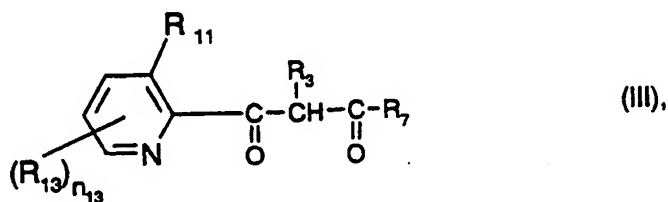
and converting this with a carboxylic acid halogenating reagent into the corresponding carboxylic acid halide of the formula XIII



in which R_{11} , R_{13} and n_{13} are as defined; and Hal is halogen, and reacting this in a solvent in the presence of an alkaline earth metal salt and a base with the malonic acid monoester salt of the formula XVI



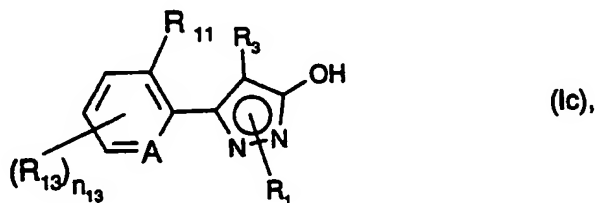
in which R_3 is hydrogen, $\text{C}_1\text{-C}_4$ alkyl or $\text{C}_1\text{-C}_4$ halogenoalkyl; M_1^+ is an alkali metal ion and R_7 is $\text{C}_1\text{-C}_4$ alkoxy, to give the keto ester of the formula III



in which R_3 , R_7 , R_{11} , R_{13} and n_{13} are as defined, and cyclizing this in a solvent with the compound of the formula XIV

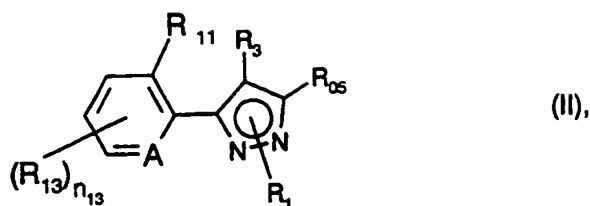


in which R_1 is as defined in claim 1, to give the compound of the formula Ic



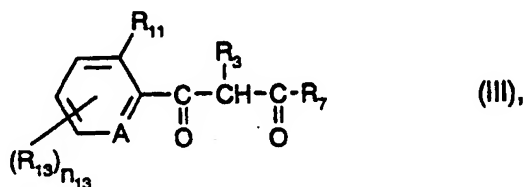
in which R_1 , R_3 , R_{11} , R_{13} and n_{13} are as defined, and then, functionalizing the hydroxyl group, according to the definition of R_2 , if appropriate halogenating the pyrazole ring (R_3 halogen), or oxidizing the compound to the corresponding pyridine N-oxide.

13. A compound of the formula II

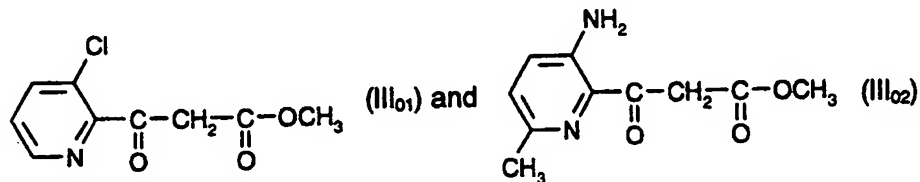


in which A, R₁, R₃, R₁₁, R₁₃ and n₁₃ are as defined in claim 1; R₀₅ is HOC(O)-, ClC(O)-, (CH₃O)(CH₃)N-C(O)-, C₁-C₄alkyloxycarbonyl, NH₂C(O)-, OHC-, R₆O-N=CH-, HON=CH-, (C₁-C₄alkoxy)₂CH-, C₁-C₄alkyl-CH(OH)-, C₁-C₄halogenoalkyl-CH(OH)-, C₂-C₄alkenyl-CH(OH)-, C₂-C₄halogenoalkenyl-CH(OH)- or C₂-C₄alkynyl-CH(OH)-; and R₆ is C₁-C₄alkyl, C₁-C₄halogenoalkyl, C₁-C₄alkylcarbonyl, C₁-C₄halogenoalkylcarbonyl, C₁-C₄alkylsulfonyl or C₁-C₄halogenoalkylsulfonyl.

14. A compound of the formula III

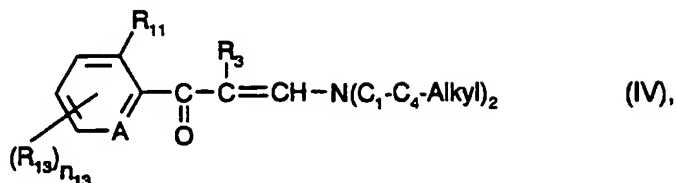


in which A, R₁₁, R₁₃ and n₁₃ are as defined in claim 1; R₃ is hydrogen, C₁-C₄alkyl, halogen or C₁-C₄halogenoalkyl; and R₇ is C₁-C₄alkoxy, C₁- or C₂halogenoalkyl or C₁-C₄alkoxycarbonyl, the compounds of the formulae III₀₁ and III₀₂



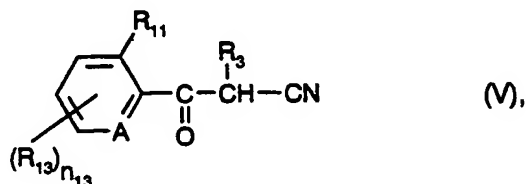
being excluded.

15. A compound of the formula IV



in which A, R₁₁, R₁₃ and n₁₃ are as defined in claim 1; and R₃ is hydrogen, halogen, C₁-C₄alkyl or C₁-C₄halogenoalkyl.

16. A compound of the formula V



in which A, R₁₁, R₁₃ and n₁₃ are as defined in claim 1; and R₃ is hydrogen, C₁-C₄alkyl or C₁-C₄halogenoalkyl.

17. A herbicidal and plant growth-inhibiting composition which comprises a herbicidally active content of a compound of the formula I and an inert carrier.

18. A composition according to claim 17, which comprises between 0.1% and 95% of an active substance of the formula I.

19. A method of controlling undesirable plant growth, which comprises applying an active substance of the formula I, or a composition comprising this active substance, to the crops of useful plants or their environment in a herbicidally active amount.

20. A method according to claim 19, wherein an amount of active substance of between 0.001 and 4 kg per hectare is applied.

21. A method of inhibiting plant growth, which comprises applying an active substance of the formula I, or a composition comprising this active substance, to the plants or their environment in an active amount.

22. The use of a composition according to claim 17 for controlling undesirable plant growth.

23. A method according to claim 19, wherein the crops of useful plants are cereals, maize, rice, cotton, soya, oilseed rape, sorghum, sugarcane, sugarbeet, sunflowers, vegetables, plantations and fodder plants.



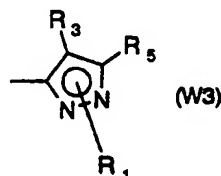
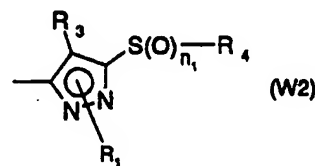
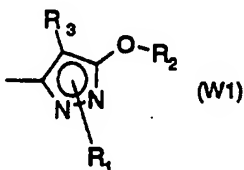
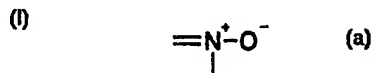
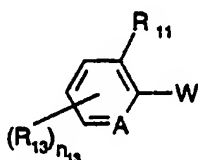
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(54) Title: PYRAZOLE DERIVATIVES USEFUL AS HERBICIDES

(57) Abstract

Compounds of formula (I) in which A is =N- or (a); W is a group (W1), (W2) or (W3); R₁₁ is hydrogen, fluorine, chlorine, bromine or methyl; and R₁ to R₅, R₁₃, n₁ and n₁₃ are as defined in claim 1, and the pyrazole N-oxydes, agrochemically tolerated salts and stereoisomers of these compounds of formula (I), have good pre- and post-emergent selective herbicidal properties. The preparation of these compounds and their use as herbicidal active substances are described.



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INTERNATIONAL SEARCH REPORT

Inte lional Application No

PCT/EP 97/06243

A. CLASSIFICATION OF SUBJECT MATTER
IPC 6 C07D401/04 A01N43/56

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 6 C07D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X, P	DE 195 30 606 A (BASF AG) 27 February 1997 see the whole document ---	1-23
A	EP 0 284 030 A (OTSUKA KAGAKU KK) 28 September 1988 see the whole document ---	1-23
X, P	WO 97 11943 A (NIPPON SODA CO ; HAGIWARA KENJI (JP); SUZUKI HIROSHI (JP); TAKADA M) 3 April 1997 see the whole document --- -/--	1

☒ Further documents are listed in the continuation of box C.

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Date of the actual completion of the international search

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Date of mailing of the international search report

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INTERNATIONAL SEARCH REPORT

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C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	<p>DATABASE WPI Section Ch, Week 9640 Derwent Publications Ltd., London, GB; Class C02, AN 96-397231 XP002062639 & JP 08 193 067 A (NIPPON SODA CO) , 30 July 1996 see abstract</p> <p>---</p>	1-3,7,8
X	<p>EP 0 107 619 A (SHIONOGI & CO) 2 May 1984 see page 35, Ref. Ex. 16</p> <p>---</p>	1
X	<p>M.J.FRAYS ET AL.: "Novel antagonists of platelet-activating factor. 2. Synthesis and structure-activity relationships of potent and long-acting heterofused '1,5!benzodiazepine and '1,4!diazepine derivatives of 2-methyl-1-phenylimidazo'4,5-c!pyridine" JOURNAL OF MEDICINAL CHEMISTRY., vol. 38, no. 18, 1995, WASHINGTON US, pages 3524-3535, XP002062636 see Scheme 7a: compound 81</p> <p>---</p>	1
X	<p>E.L. TJIOU ET AL.: "Constantes d'acidité de quelques bihétérocycles" JOURNAL OF HETEROCYCLIC CHEMISTRY., vol. 26, no. 4, 1989, PROVO US, pages 893-898, XP002062637 see compound 17</p> <p>---</p>	1
X	<p>CHEMICAL ABSTRACTS, vol. 99, no. 17, 24 October 1983 Columbus, Ohio, US; abstract no. 139839, ZEFIROV, N. S. ET AL: "Opening of a three-membered ring in 1,1-disubstituted cyclopropanes as a method for the synthesis of pyrazole and isoxazole functional derivatives" XP002062638 see abstract & KHIM. GETEROTSIKL. SOEDIN. (1983), (6), 801-7 CODEN: KGSSAQ;ISSN: 0453-8234, RIGA,</p> <p>---</p>	1
X	<p>US 2 283 276 A (E.I. DU PONT DE NEMOURS) 19 May 1942 see example 1</p> <p>---</p>	14

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